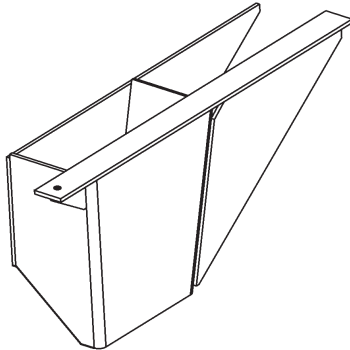
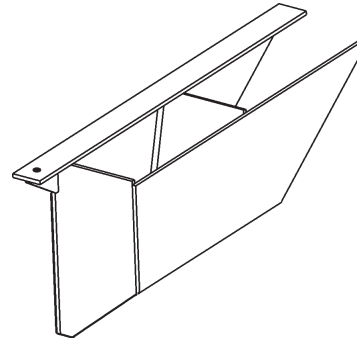


INSTRUCTION LIFTGATE MOUNTING KIT FOR FRAMELESS TRAILERS WITH SLIDER AXLES (GPT)

GPT KIT
P/N 282665-01

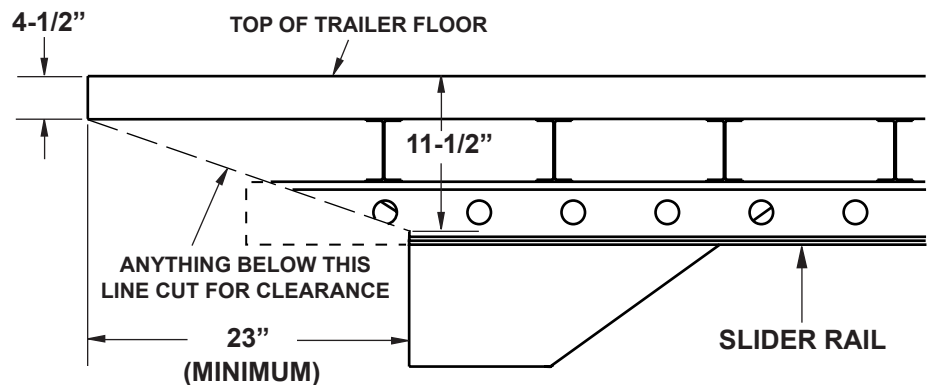


LH MOUNT BRACKET, GPT
P/N 282666-01



RH MOUNT BRACKET, GPT
P/N 282666-02

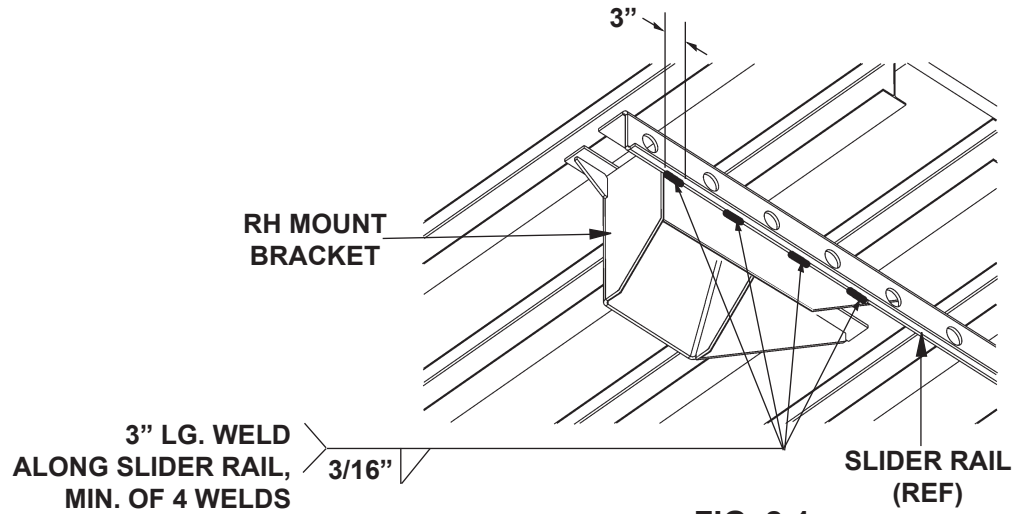
1. Cut out trailer chassis according to dimensions shown in **FIG. 1-1**.



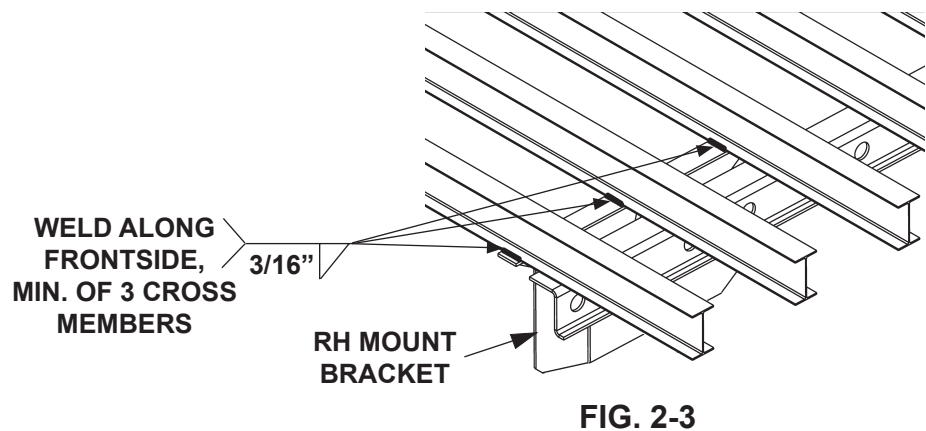
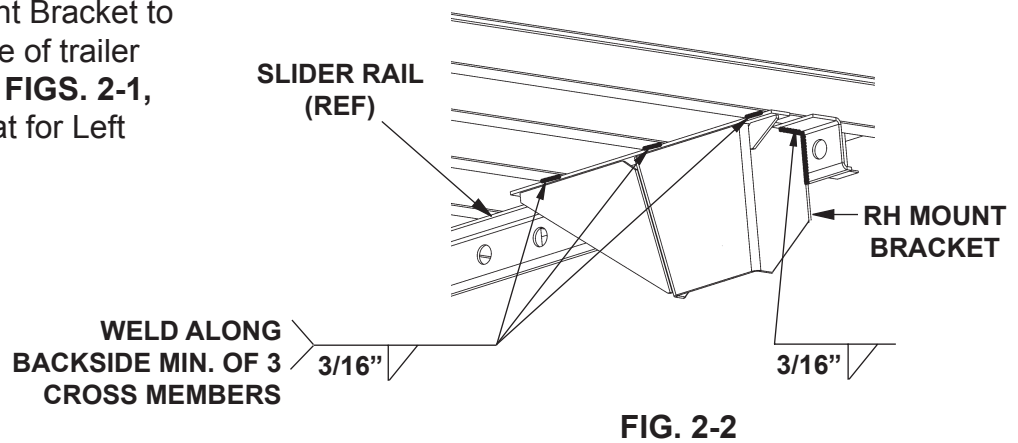
CHASSIS CUT FOR STANDARD TRAILER
FIG. 1-1.

CAUTION

Welding across width of trailer cross members weakens trailer chassis.
Weld only as shown.

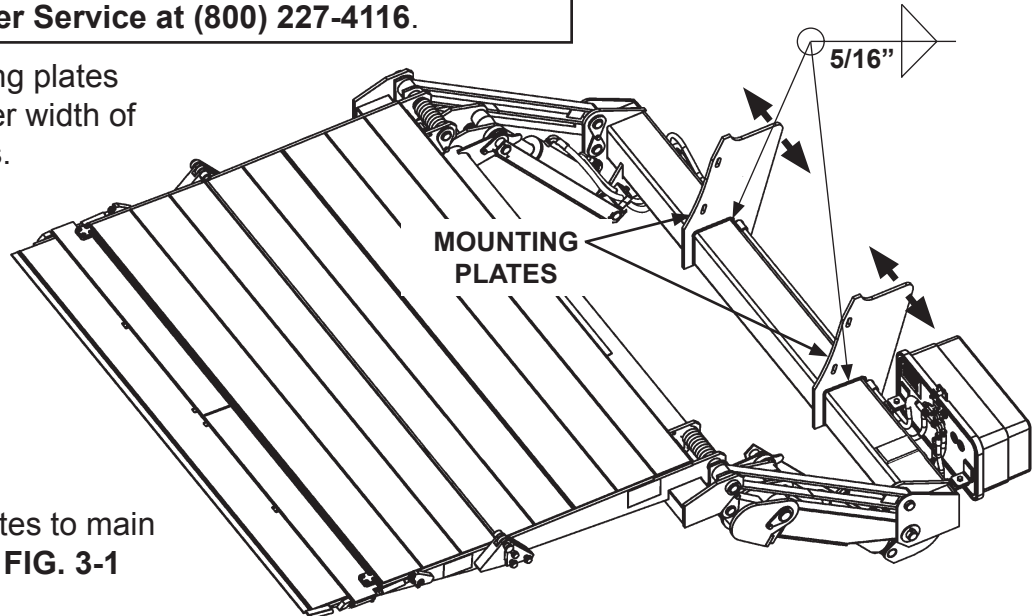


2. Weld the Right Mount Bracket to Right Hand (RH) side of trailer chassis as shown in FIGS. 2-1, 2-2, and 2-3. Repeat for Left Mount Bracket.



NOTE: Steps 4-6 are general instructions for positioning Mounting Plates and welding Liftgate on a slider axle trailer. For correct installation, use the complete instructions from the Installation Manual supplied with your Liftgate. To get a replacement manual, go to www.maxonlift.com or call **Customer Service at (800) 227-4116**.

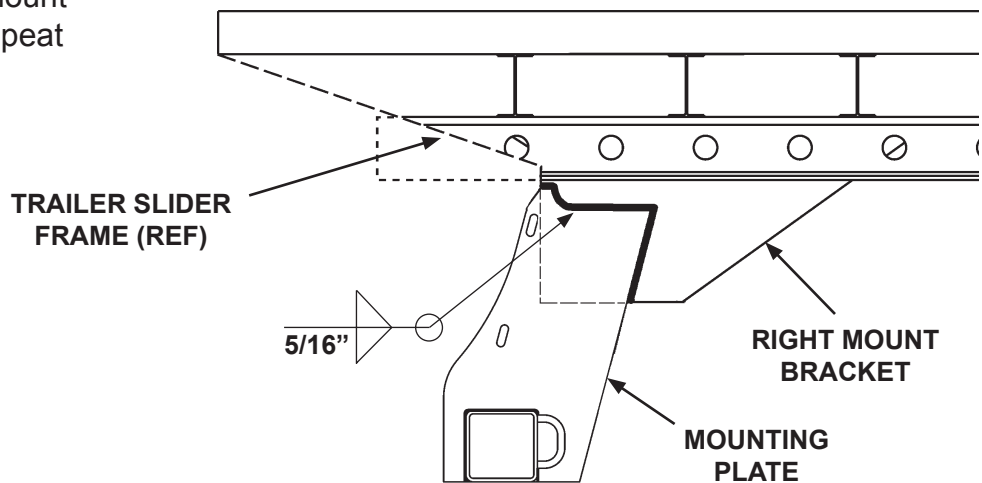
4. Adjust the mounting plates (FIG. 3-1) to proper width of mounting brackets.



5. Weld mounting plates to main frame as shown in FIG. 3-1

EXAMPLE OF MOVING MOUNTING PLATES ON MAIN FRAME & WELDING IN PLACE
FIG. 3-1

6. Weld Liftgate to RH mount bracket (FIG. 3-2). Repeat for LH mount bracket.



EXAMPLE OF WELDING MOUNTING PLATES TO MOUNT BRACKET ON TRAILER (RH SIDE SHOWN)
FIG. 3-2