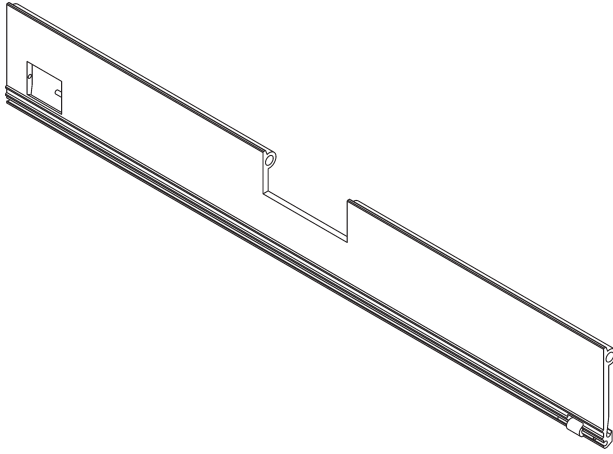
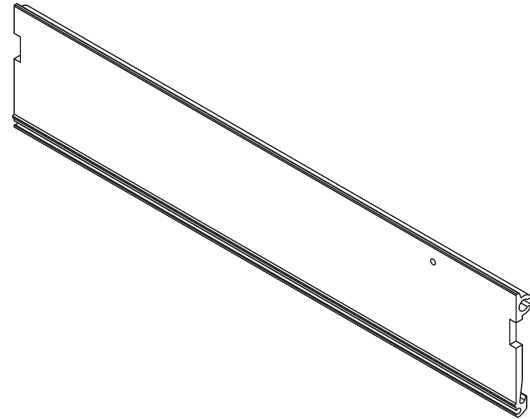


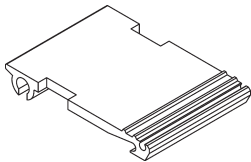
INSTRUCTION, GPTLR PLATFORM CART STOP RETROFIT KIT (85" LONG PLATFORM) KIT P/N 268852-01



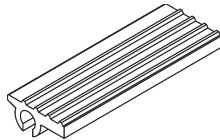
CART STOP, GPTLR
P/N 268853-01
QTY. 2



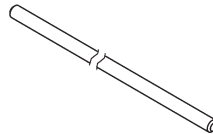
SUPPORT, CART STOP, 20" LG.
P/N 268854-01
QTY. 1



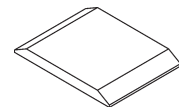
LINK, CART STOP
(3" LG.)
P/N 268839-01
QTY. 2



LINK, CART STOP
(4" LG.)
P/N 268834-01
QTY. 2



PIN, CART STOP
34" LG.
P/N 267094-08
QTY. 2



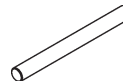
FLAT, ROLLER SUPPORT
P/N 267328-01
QTY. 2



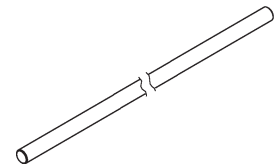
ROLL PIN,
3/16" X 9/16" LG.
P/N 904719-03
QTY. 1



ROUND, ALUMINUM
3/8" X 2-3/4" LG.
P/N 093514-11
QTY. 2

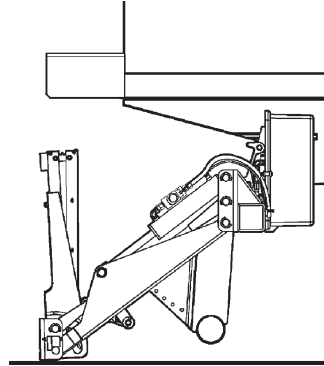


ROUND, ALUMINUM
3/8" X 3-3/4" LG.
P/N 093514-12
QTY. 2



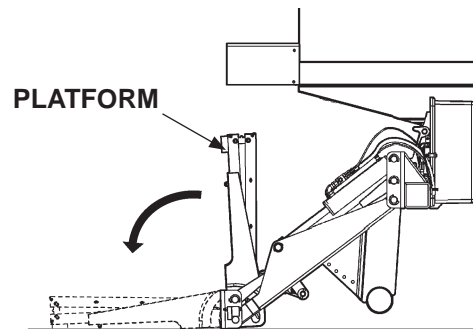
ROUND, ALUMINUM
3/8" X 19-3/4" LG.
P/N 093514-13
QTY. 1

1. Lower the platform to the ground
(**FIG. 2-1**).



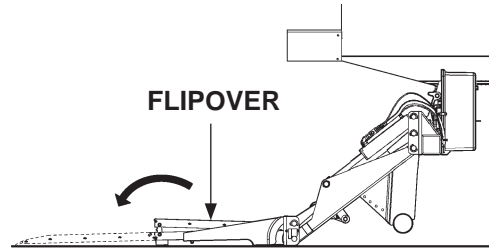
PLATFORM LOWERED TO THE GROUND
FIG. 2-1

2. Unfold the platform (**FIG. 2-2**).



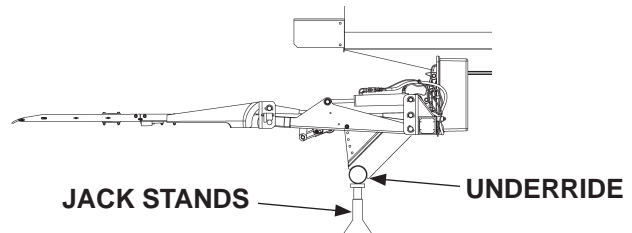
UNFOLDING PLATFORM
FIG. 2-2

3. Unfold the flipover (**FIG. 3-1**).



**UNFOLDING FLIPOVER
FIG. 3-1**

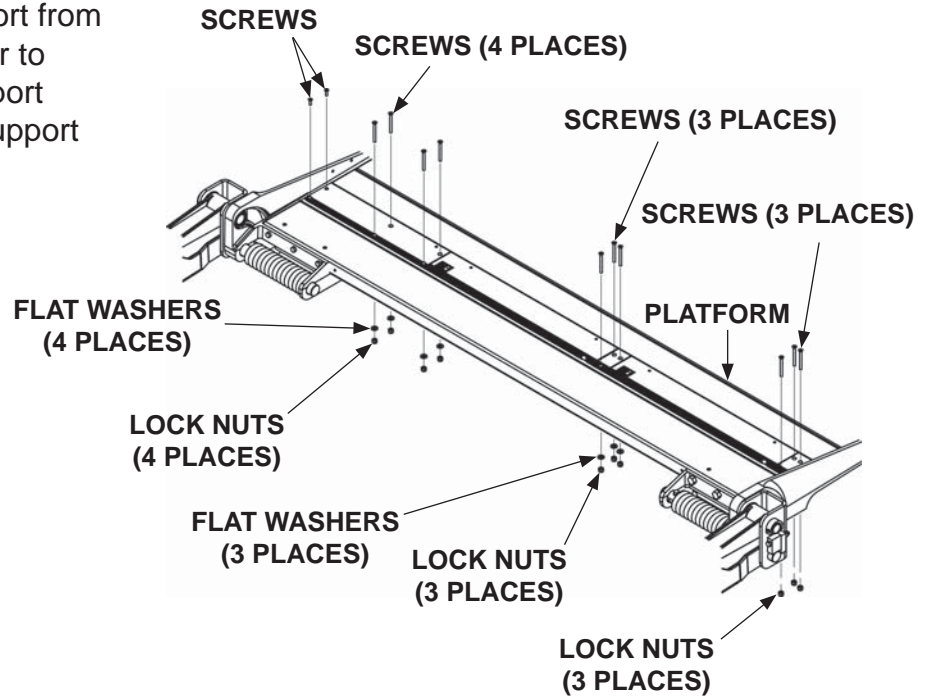
4. Raise the platform to a comfortable working height (**FIG. 3-2**). Place jack stands under underride for support.



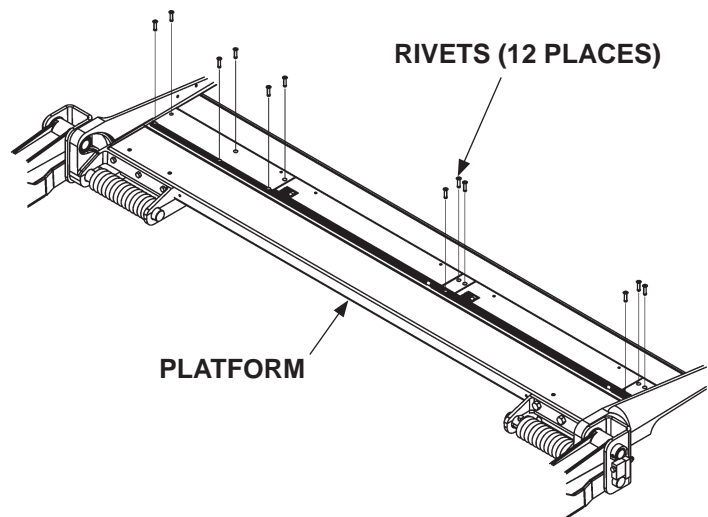
**PLATFORM RAISED TO
WORKING HEIGHT
FIG. 3-2**

NOTE: The cart stop support and links on some platforms may have been welded to the platform. To remove the support and links, grind off the welds.

5. Unfasten the links and support from the platform (**FIG. 4-1**). Refer to **FIG. 4-1** if the links and support are bolted. If the links and support are riveted, refer to **FIG. 4-2**.



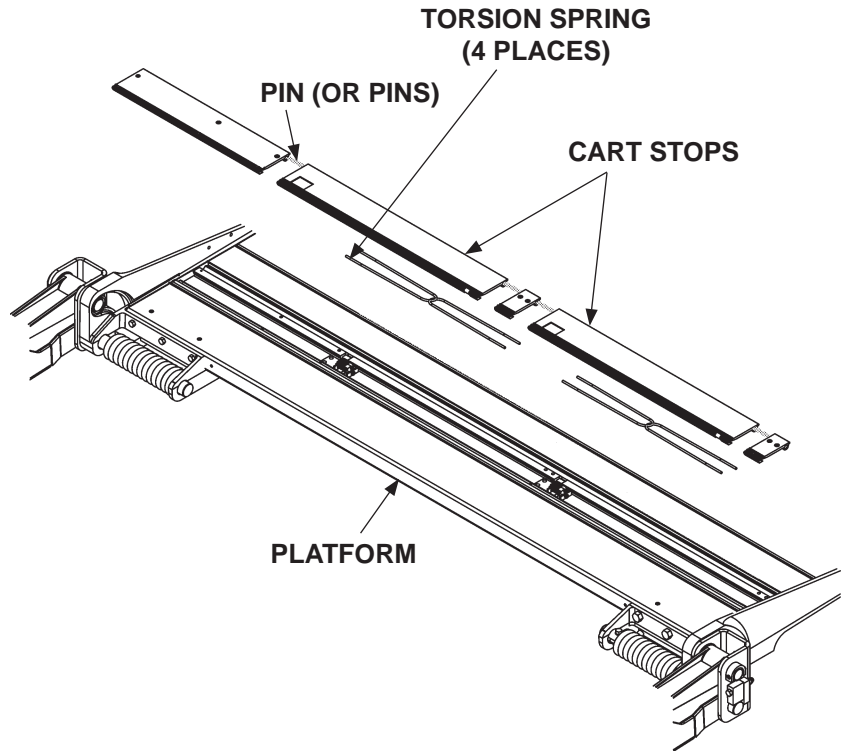
UNBOLTING LINKS & SUPPORT FROM PLATFORM
FIG. 4-1



UNRIVETING LINKS & SUPPORT FROM PLATFORM
FIG. 4-2

NOTE: Keep the 4 torsion springs for reinstallation.

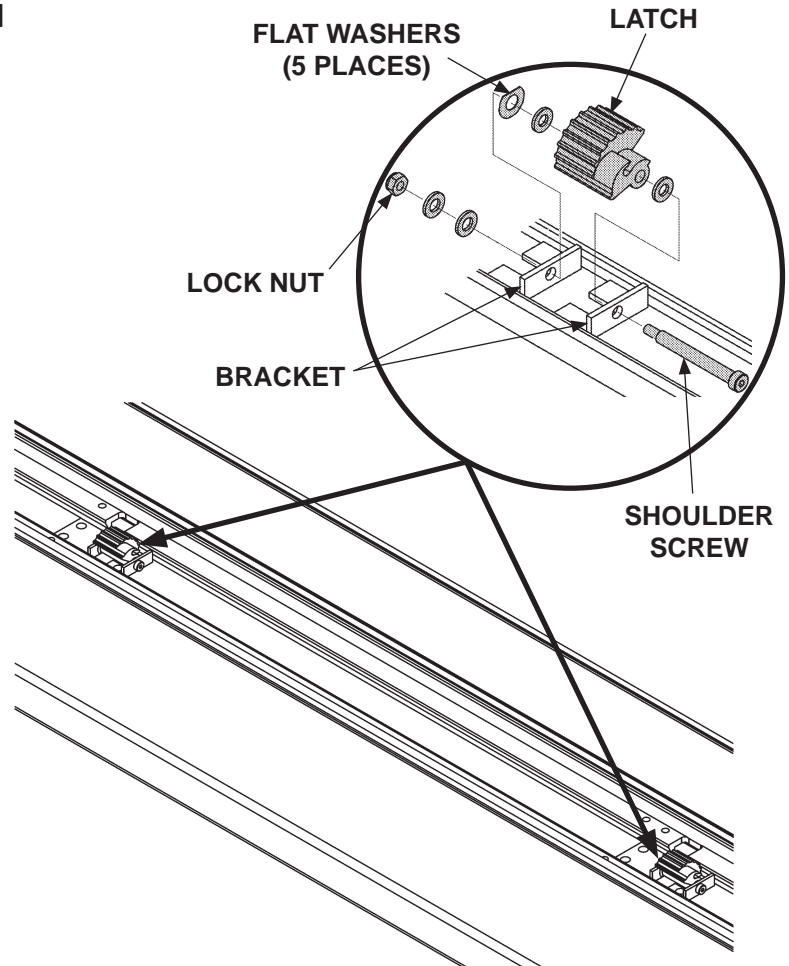
6. Remove cart stops, support, links, and torsion springs along with the pin(s) (**FIG. 5-1**).



**REMOVING LINKS & SUPPORT FROM PLATFORM
FIG. 5-1**

NOTE: Keep cart stop latches and brackets for reinstallation.

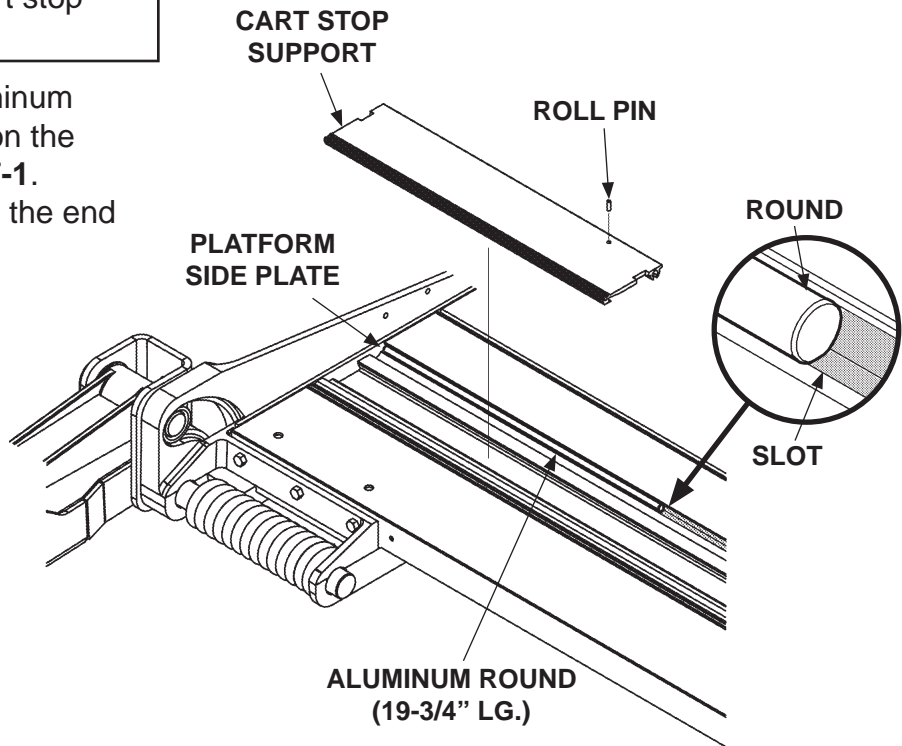
7. Remove the cart stop latches and latch brackets (**FIG. 6-1**).



**REMOVING CART STOP LATCHES FROM PLATFORM
FIG. 6-1**

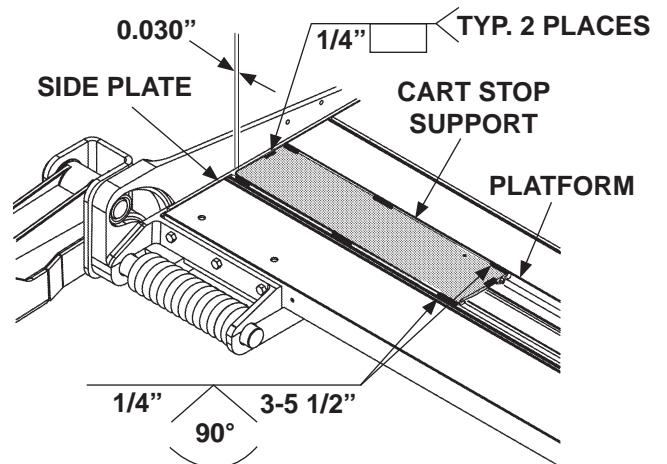
NOTE: The 3/8" dia. aluminum rounds supplied with Kit are used to support the welded grooves on the cart stop support and links.

- Insert the 19-3/4" long aluminum round (Kit item) in the slot on the platform as shown in **FIG. 7-1**. Leave a .030" gap between the end of round and the side plate.



**INSERTING ALUMINUM ROUNDS
IN PLATFORM
FIG. 7-1**

- Insert roll pin in cart stop support (Kit items) (**FIG. 7-2**). Then place cart stop support in position on platform as shown in **FIGS. 7-1 and 7-2**. Leave a .030" gap between end of support and side plate.

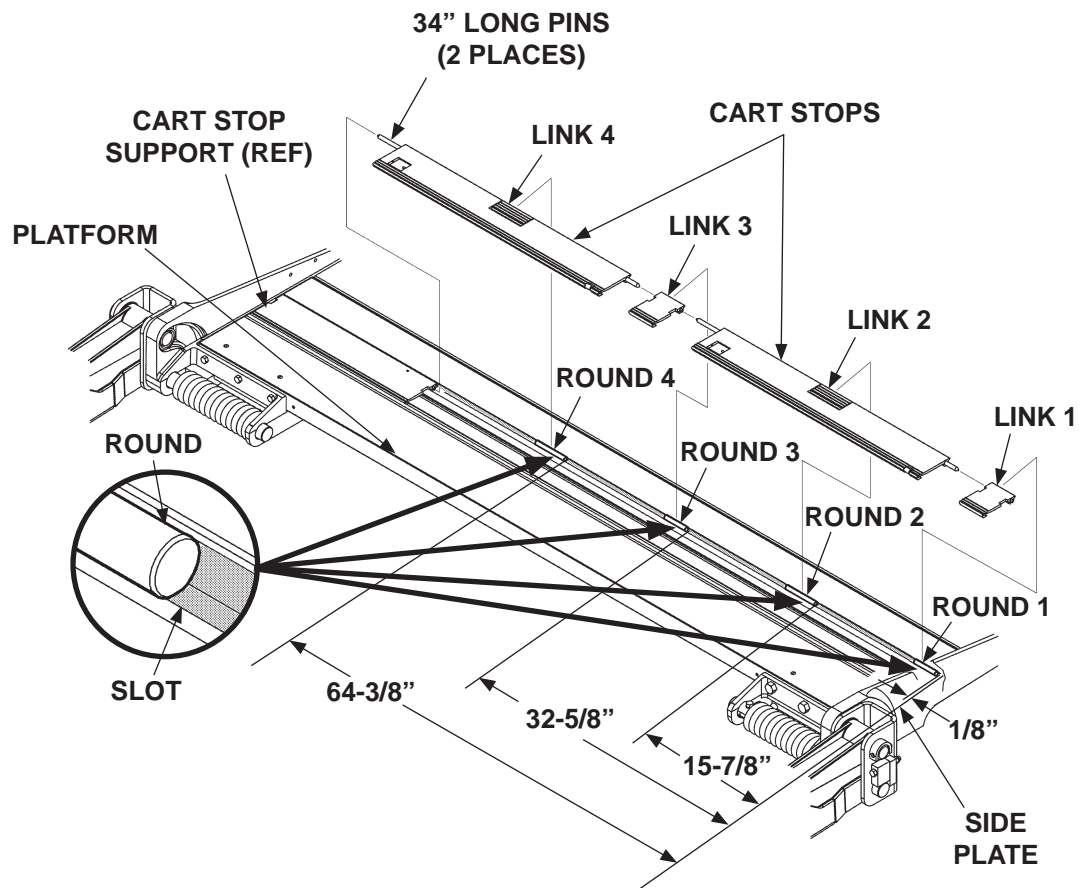


**WELDING CART STOP SUPPORT
IN CORRECT POSITION
FIG. 7-2**

- Weld cart stop support to platform as shown in **FIG. 7-2**.

NOTE: Dimensions for positioning the 4 rounds are for reference only. Ensure the 4 links completely cover the round positioned below each link .

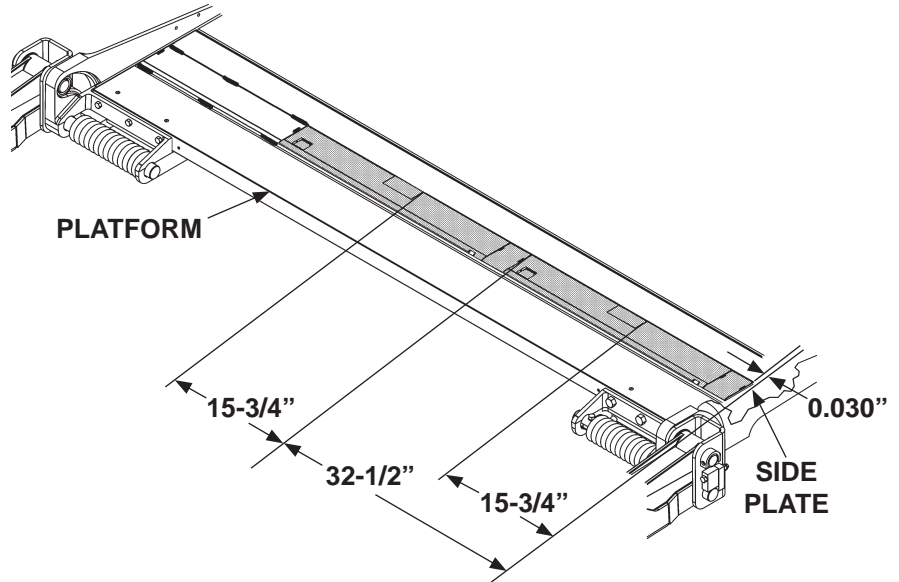
11. Insert aluminum rounds 1 and 3 (2-3/4" long) and aluminum rounds 2 and 4 (3-3/4" long), from Kit, in the slot in the platform as shown in **FIG. 8-1**. Leave a 1/8" gap between the end of round 1 and the platform side plate (**FIG. 8-1**). Then, position rounds 2, 3, and 4 to the dimensions shown in **FIG. 8-1**.



ASSEMBLING CART STOPS & LINKS
FIG. 8-1

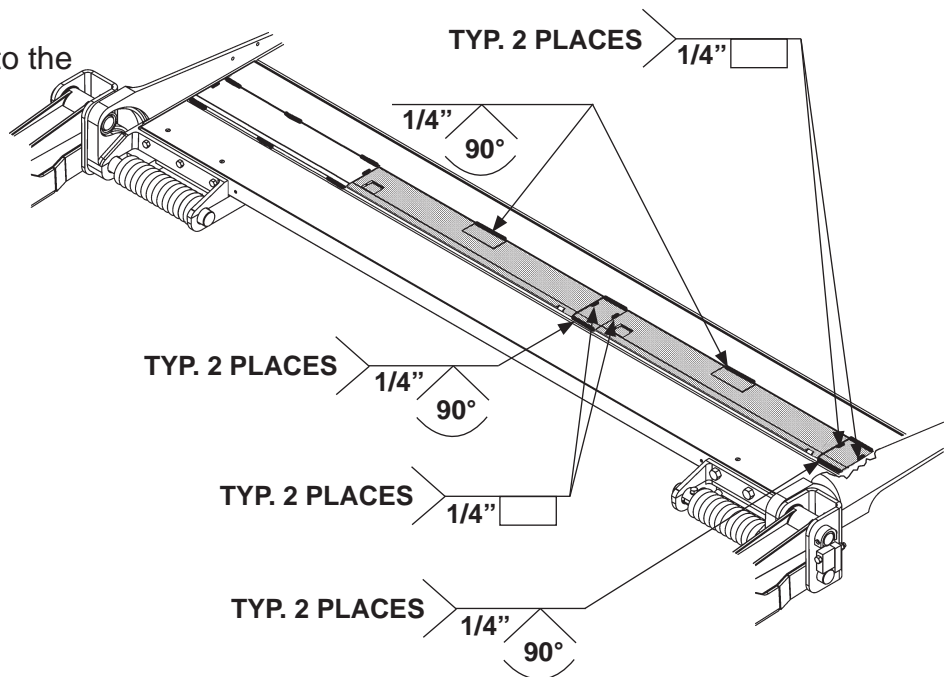
12. Assemble the cart stops, pins, links 1 and 3 (3" long) and links 2 and 4 (4" long), from Kit, with the platform as shown in **FIG. 8-1**.

13. Place cart stops, with pins and links, in position on platform as shown in **FIG. 9-1**. Leave a .030" gap between end of link 1 and platform side plate. Then, position the 2 cart stops and links 2, 3 and 4 so there are equal spaces between the cart stops and links.



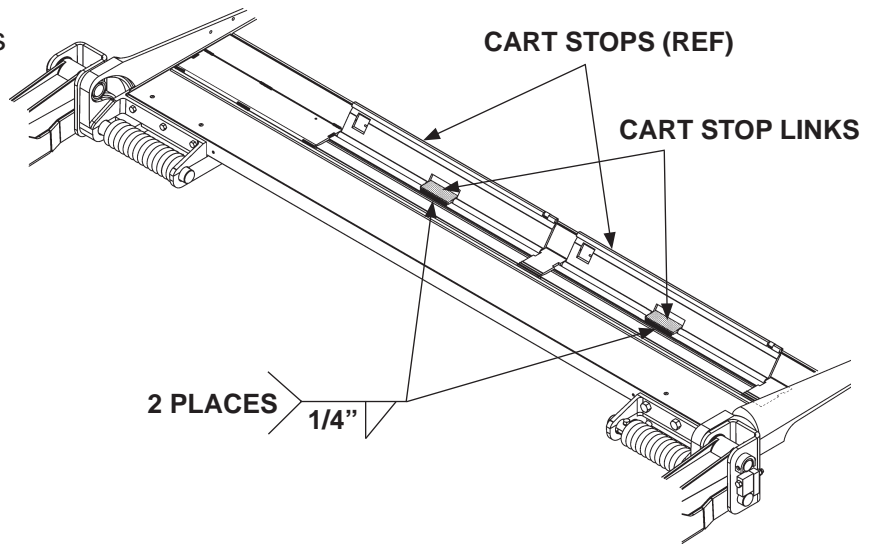
CART STOPS AND LINKS IN CORRECT POSITION
FIG. 9-1

14. Weld the cart stop links to the platform (**FIG. 9-2**).



WELDING LINKS TO PLATFORM
FIG. 9-2

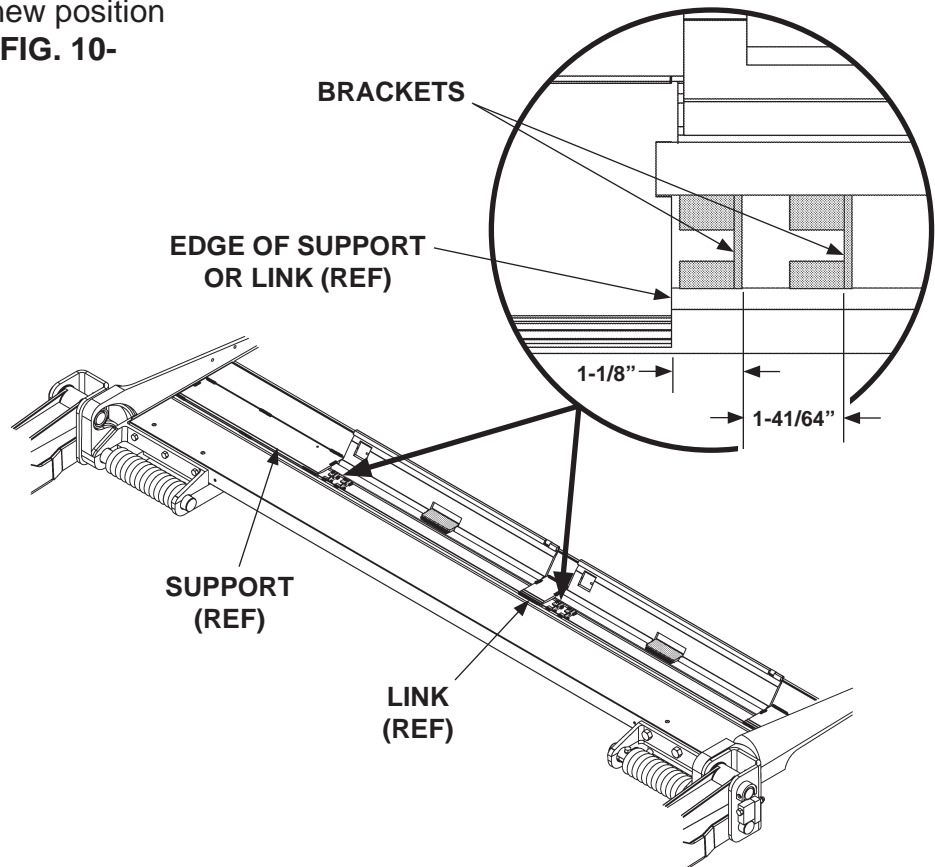
15. Open both cart stops (**FIG. 10-1**). Weld the 2 cart stop links as shown in **FIG. 10-1**.



WELDING CART STOP LINKS
FIG. 10-1

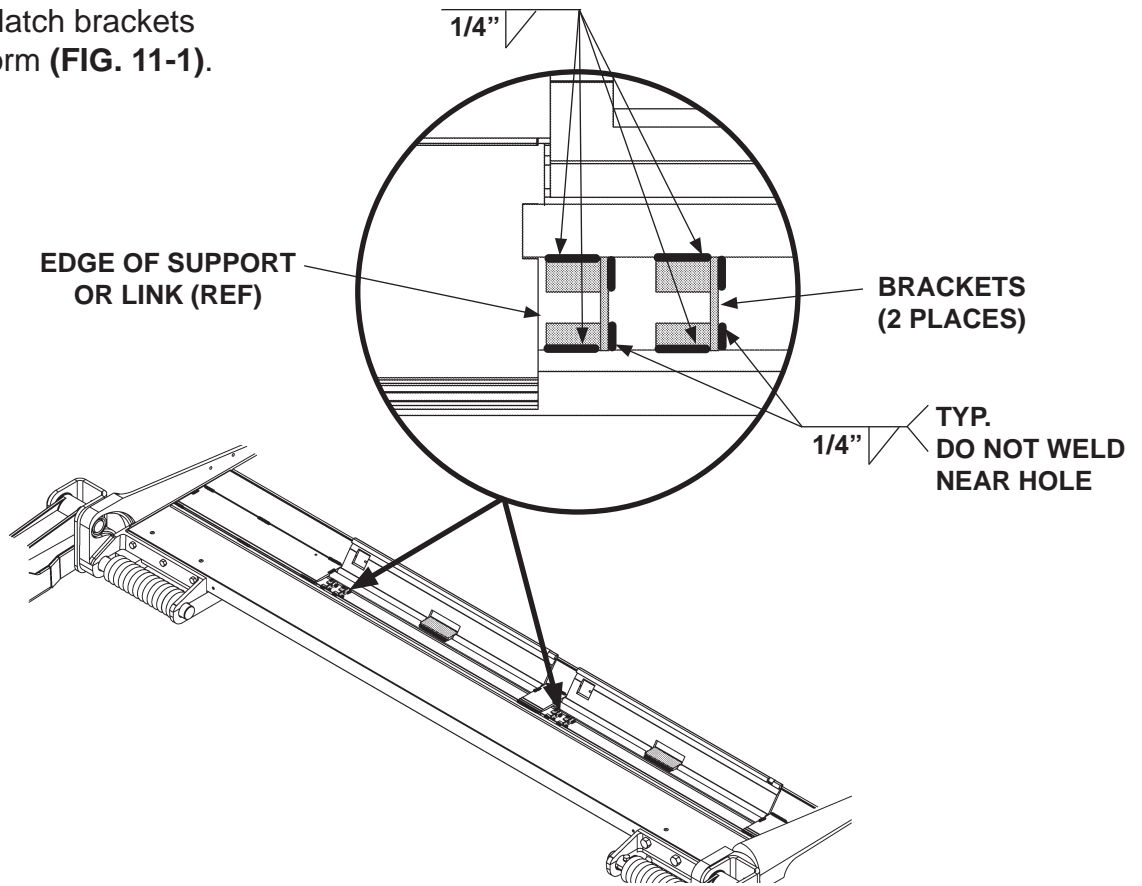
NOTE: Use cart stop latch brackets removed in step 7.

16. Measure and mark the new position for the 4 latch brackets (**FIG. 10-2**).



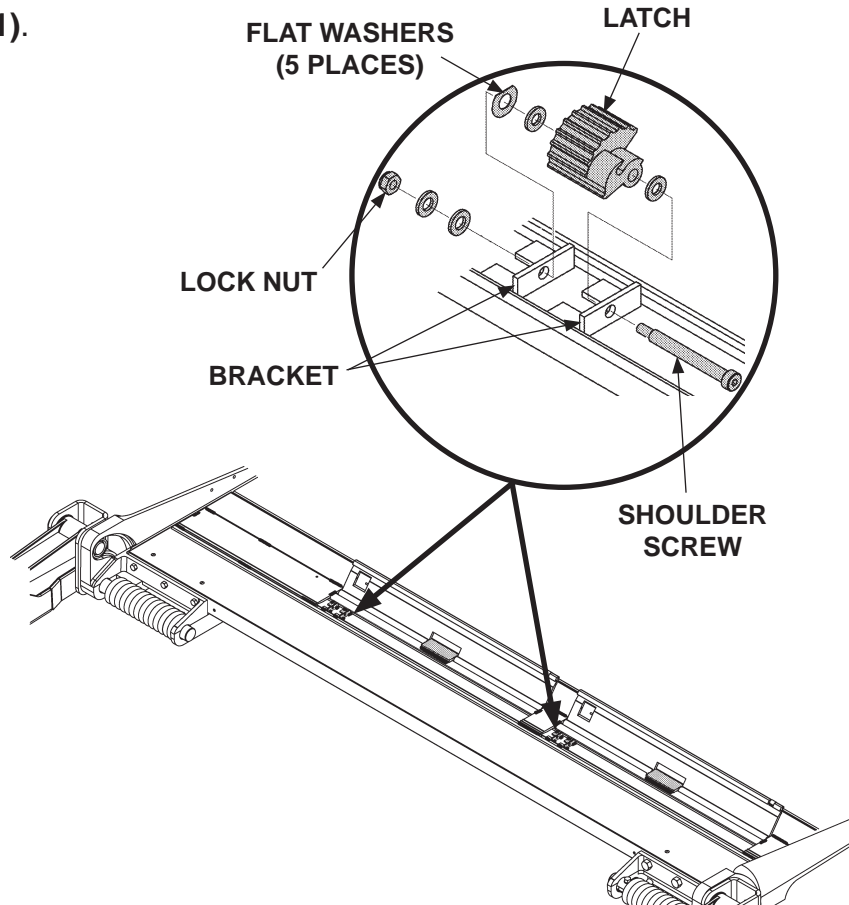
MARKING POSITION FOR CART STOP LATCH BRACKETS
FIG. 10-2

17. Weld the 4 latch brackets to the platform (**FIG. 11-1**).



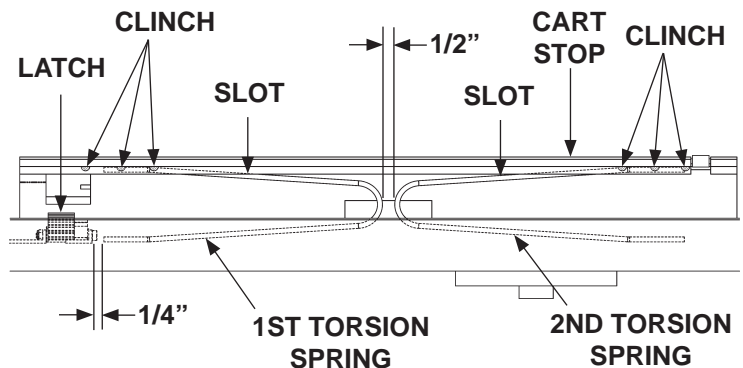
**WELDING CART STOP LATCH BRACKETS TO PLATFORM
FIG. 11-1**

18. Reinstall the cart stop latches removed in step 7 (FIG. 12-1).



**REINSTALLING CART STOP LATCHES
FIG. 12-1**

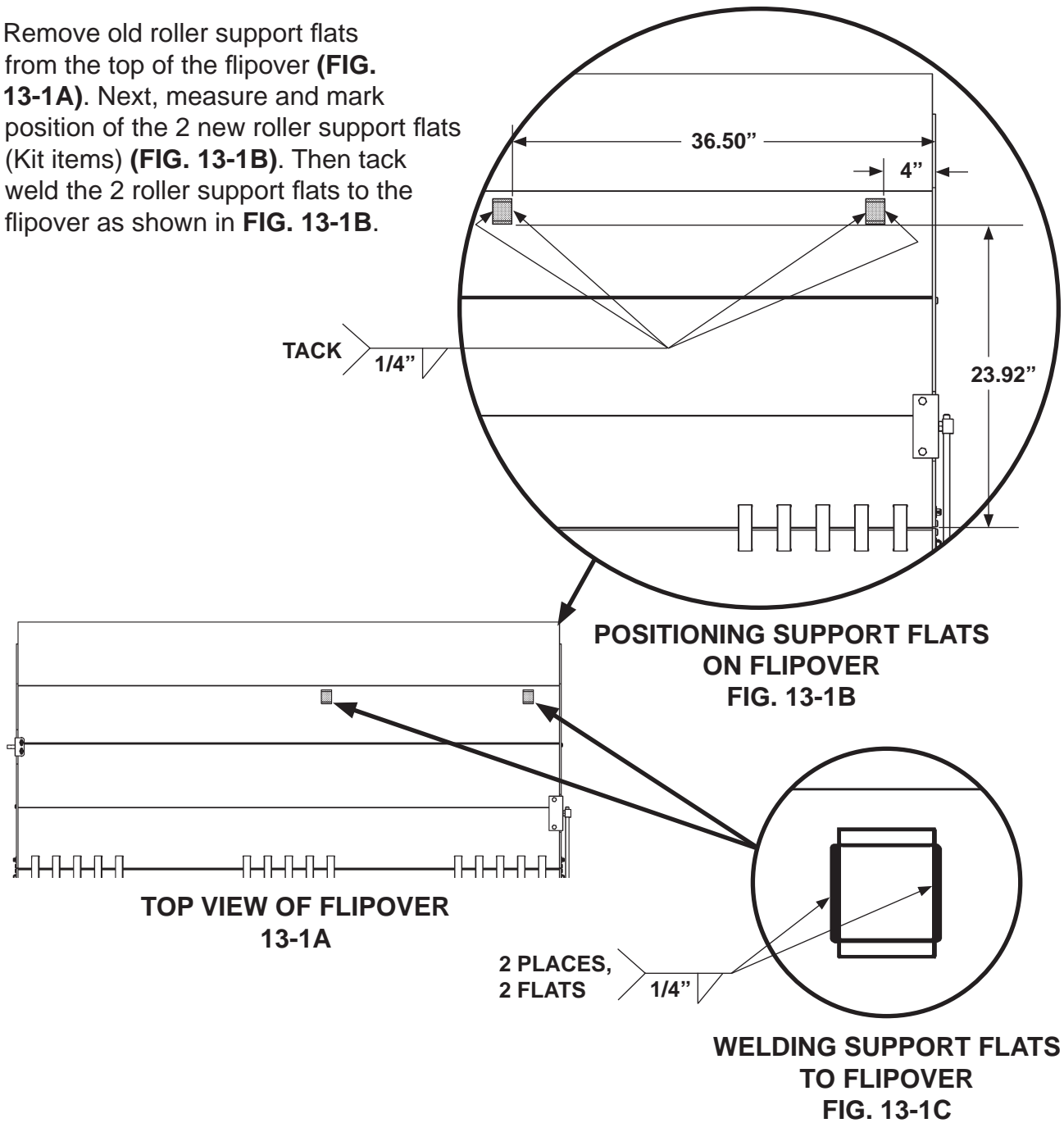
19. Place the torsion springs, removed in step 6, under each cart stop (FIG. 12-2). Position the torsion springs as follows. Move the lower leg of the 1st torsion spring to 1/4" from latch as shown in FIG. 12-2. Then, push the upper leg of the 1st torsion spring in the slot on the cart stop (FIG. 12-2). Next, move the 2nd torsion spring so there is 1/2" (minimum) between the bend in each torsion spring (FIG. 12-2). Push the upper leg of the 2nd torsion spring in the slot on the cart stop (FIG. 12-2).



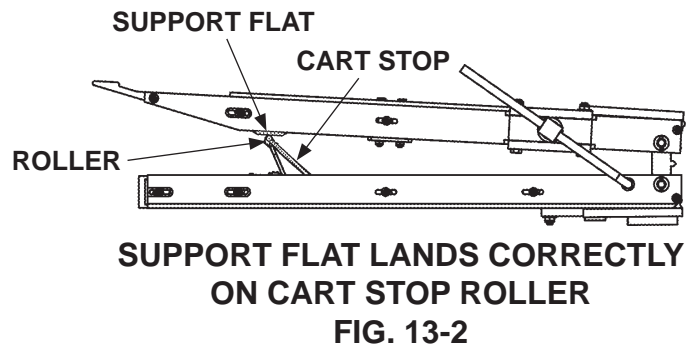
**POSITIONING & CLINCHING TORSION SPRINGS
(VIEW OF 1 OPEN CART STOP)
FIG. 12-2**

20. Clinch each cart stop to the torsion spring in 3 places as shown in FIG. 12-2.

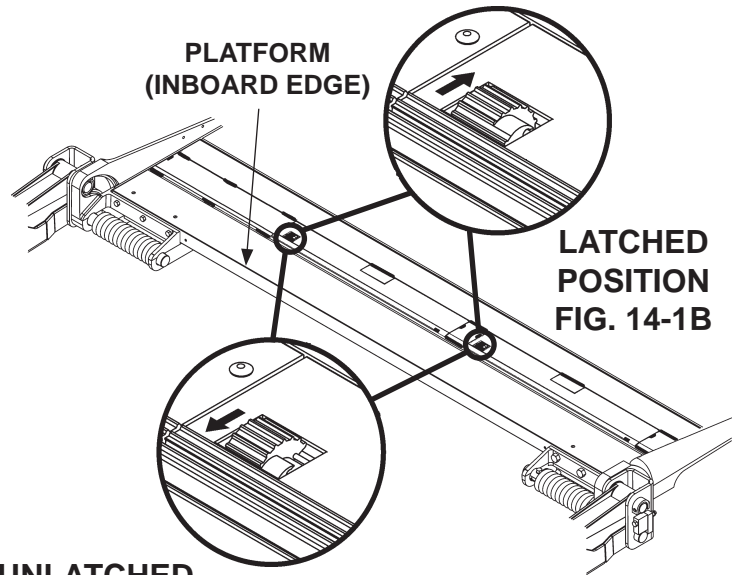
21. Remove old roller support flats from the top of the flipover (**FIG. 13-1A**). Next, measure and mark position of the 2 new roller support flats (Kit items) (**FIG. 13-1B**). Then tack weld the 2 roller support flats to the flipover as shown in **FIG. 13-1B**.



22. Fold flipover on platform. Support flats should land on cart stop rollers as shown in **FIG. 13-2**. If necessary, reposition the support flats in correct position. When support flats are in correct position, weld support flats to flipover (**FIG. 13-1C**).



23. Close the cart stops as follows (FIG. 14-1A). Step on the cart stop, at the opening for the latch, and push down. When the cart stop is closed, hold it in place with your foot. Latch the cart stop by sliding foot over the latch toward tip of platform (FIG. 14-1B).



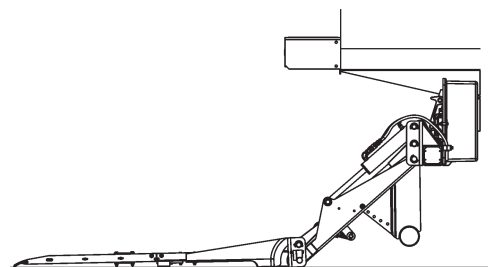
**UNLATCHED
POSITION
FIG. 14-1C**

**CART STOPS CLOSED
FIG. 14-1A**

24. To open cart stops, step on latch and cart stop (FIG. 14-1A). Unlatch the cart stop by sliding foot over the latch toward inboard edge of platform (FIG. 14-1C). Cart stop will open when you step off.

25. Raise the platform until the underride is off the jack stands. Remove the jack stands.

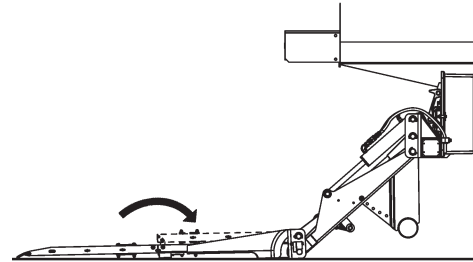
26. Lower the platform to ground level (FIG. 14-2).



**PLATFORM AT GROUND LEVEL
FIG. 14-2**

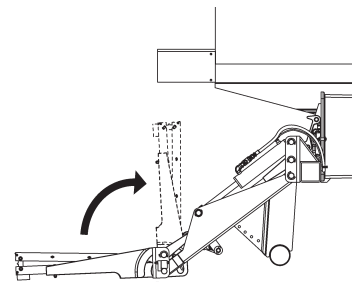
NOTE: Ensure the cart stops are latched in closed position before folding the flipover.

27. Fold the flipover (**FIG. 15-1**).



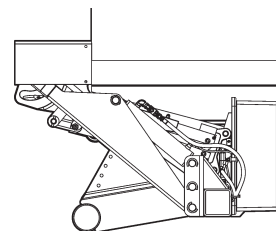
FOLDING FLIPOVER
FIG. 15-1

28. Fold the platform (**FIG. 15-2**).



FOLDING PLATFORM
FIG. 15-2

29. Stow the Liftgate (**FIG. 15-3**).



LIFTGATE STOWED
FIG. 15-3