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Comply with the following WARNINGS while installing Liftgates. See Operation Manual for operating safety requirements.

**WARNING**

- Read and understand the instructions in this *Installation Manual* before installing Liftgate.

- Before operating the Liftgate, read and understand the operating instructions in *Operation Manual*.

- Comply with all WARNING and instruction decals attached to the Liftgate.

- Keep decals clean and legible. If decals are illegible or missing, replace them. Free replacement decals are available from *Maxon Customer Service*.

- Consider the safety and location of bystanders and location of nearby objects when operating the Liftgate. Stand to one side of the platform while operating the Liftgate.

- Do not allow untrained persons to operate the Liftgate.

- Do not stand, or allow obstructions, under the platform when lowering the Liftgate. **Be sure your feet are clear of the Liftgate.**

- **Keep fingers, hands, arms, legs, and feet clear of moving Liftgate parts (and platform edges) when operating the Liftgate.**

- **Correctly stow platform when not in use. Extended platforms could create a hazard for people and vehicles passing by.**

- **Make sure vehicle battery power is disconnected while installing Liftgate.** Connect vehicle battery power to the Liftgate only when installation is complete or as required in the installation instructions.

- Wear appropriate safety equipment such as protective eyeglasses, faceshield and clothing while performing maintenance on the Liftgate and handling the battery. Debris from drilling and contact with battery acid may injure unprotected eyes and skin.

- Be careful working by an automotive type battery. Make sure the work area is well ventilated and there are no flames or sparks near the battery. Never lay objects on the battery that can short the terminals together. If battery acid gets in your eyes, immediately seek first aid. If acid gets on your skin, immediately wash it off with soap and water.

- If an emergency situation arises (vehicle or Liftgate) while operating the Liftgate, release the control switch to stop the Liftgate.

- A correctly installed Liftgate operates smoothly and reasonably quiet. The only noticeable noise during operation comes from the power unit while the platform is raised and lowered. Listen for scraping, grating and binding noises and correct the problem before continuing to operate Liftgate.

- If it is necessary to stand on the platform while operating the Liftgate, keep your feet and any objects clear of the inboard edge of the platform. Your feet or objects on the platform can become trapped between the platform and the Liftgate extension plate.

- Never perform unauthorized modifications on the Liftgate. Modifications may result in early failure of the Liftgate and may create hazards for Liftgate operators and maintainers.

- Recommended practices for welding on steel parts are contained in the current *AWS (American Welding Society) D1.1 Structural Welding Code - Steel*. Damage to Liftgate and/or vehicle, and personal injury could result from welds that are done incorrectly.
STANDARD LIFTGATE COMPONENTS

CAUTION

Prevent injuries and equipment damage. Before cutting the shipping straps from the Liftgate, put Liftgate on level ground that will support at least 1500 pounds. Be careful lifting and moving components (such as extension plate) after shipping straps are removed.

NOTE: Make sure you have all components and parts before you start installing Liftgate. Compare parts in the part box and each kit box with packing list enclosed in each box. If parts and components are missing or incorrect, call:

Maxon Customer Service
Call (800) 227-4116 or
Send e-mail to customersupport@maxonlift.com

TYPICAL LIFTGATE PACKAGED FOR SHIPMENT

FIG. 4-1
## GPT-SERIES INSTALLATION PARTS BAGS

<table>
<thead>
<tr>
<th>NOMENCLATURE OR DESCRIPTION</th>
<th>QTY.</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 PUMP ASSY, POWER DOWN</td>
<td>1</td>
<td>267490-01</td>
</tr>
<tr>
<td>2 HEAT SHRINK TUBING, 3/4&quot; X 1-1/2&quot; LG.</td>
<td>1</td>
<td>253316-04</td>
</tr>
<tr>
<td>3 MOLDED SWITCH ASSEMBLY</td>
<td>1</td>
<td>264951-01</td>
</tr>
<tr>
<td>4 SHIM, 3-1/2&quot; X 1-3/4&quot; X 1/4&quot;</td>
<td>2</td>
<td>264731</td>
</tr>
<tr>
<td>5 SHIM, 2-1/5&quot; X 1&quot; X 1/16&quot;</td>
<td>2</td>
<td>264732</td>
</tr>
<tr>
<td>6 FLAT, 2-1/2&quot; 1&quot; X 1/8&quot;</td>
<td>2</td>
<td>201999</td>
</tr>
<tr>
<td>7 FLAT, 5&quot; X 4&quot; X 3/8&quot;</td>
<td>2</td>
<td>229295</td>
</tr>
<tr>
<td>8 COPPER LUG (2GA)</td>
<td>1</td>
<td>906497-02</td>
</tr>
<tr>
<td>9 SELF-TAPPING SCREW, 10-24 X 1&quot; LG.</td>
<td>4</td>
<td>900057-5</td>
</tr>
<tr>
<td>10 CLAMP, #10 RUBBER LOOM</td>
<td>2</td>
<td>801681</td>
</tr>
<tr>
<td>11 FRAME CLIP 1/2&quot; X 1-3/8&quot;</td>
<td>7</td>
<td>050079</td>
</tr>
<tr>
<td>DECAL &amp; MANUAL KIT</td>
<td>1</td>
<td>266004-01 (GPT-25)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>266005-01 (GPT-3)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>266006-01 (GPT-4)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>266007-01 (GPT-5)</td>
</tr>
<tr>
<td>12 A. OPERATION MANUAL</td>
<td>1</td>
<td>M-06-09</td>
</tr>
<tr>
<td>B. INSTALLATION MANUAL</td>
<td>1</td>
<td>M-06-08</td>
</tr>
<tr>
<td>C. MAINTENANCE MANUAL</td>
<td>1</td>
<td>M-06-10</td>
</tr>
<tr>
<td>D. WARRANTY CARD</td>
<td>1</td>
<td>M-78-78</td>
</tr>
<tr>
<td>E. CUSTOMER SURVEY CARD</td>
<td>1</td>
<td>M-94-04</td>
</tr>
<tr>
<td>F. DECALS</td>
<td></td>
<td>REFER TO DECAL PAGES IN THIS MANUAL</td>
</tr>
<tr>
<td>13 EYE, DROP FORGED PAD, 3/4&quot; X 1-1/2&quot;</td>
<td>1</td>
<td>226938</td>
</tr>
<tr>
<td>14 HOOK ASSEMBLY</td>
<td>1</td>
<td>227700</td>
</tr>
<tr>
<td>15 FUSED POWER CABLE, 200 AMP, 38' LG.</td>
<td>1</td>
<td>264422</td>
</tr>
<tr>
<td>16 RUBBER DOCK BUMPER KIT</td>
<td>1</td>
<td>203410</td>
</tr>
<tr>
<td>17 SADDLE, LOW PROFILE</td>
<td>2</td>
<td>281539-01</td>
</tr>
<tr>
<td>18 HEX BOLT, FRAME, 1/2&quot; - 13 X 2-1/4&quot; LG., GRADE 8</td>
<td>4</td>
<td>901024-3</td>
</tr>
<tr>
<td>19 LOCK NUT, FLANGE, 1/2&quot;- 13</td>
<td>4</td>
<td>901023</td>
</tr>
<tr>
<td>20 FLAT, 3/4&quot; X 1&quot; X 6&quot; (SADDLE SUPPORT)</td>
<td>2</td>
<td>090300-12</td>
</tr>
</tbody>
</table>

**TABLE 5-1**
VEHICLE REQUIREMENTS

NOTE: BODY maximum and minimum operating bed height:
For GPT-25, GPT-3, GPT-4, & GPT-5 with standard platform:
Maximum height is 55” (Unloaded). Minimum height is 46” (Loaded).
On vehicle bodies equipped with swing open doors, the extension plate
and vehicle body must be modified to install this Liftgate.

NOTE: Make sure vehicle is parked on level ground while preparing vehicle and
installing Liftgate.

NOTE: Dimensions are provided as reference for fitting Liftgate to vehicle body.

1. Check for correct clearances (FIGS. 6-1 and 6-2) on vehicle to prevent interfer-
ence between vehicle and Liftgate.

GPT-25 & GPT-3 CLEARANCES
FIG. 6-1

GPT-4 & GPT-5 CLEARANCES
FIG. 6-2
CAUTION

• To prevent aluminum platform from being damaged, make sure vehicle frame is cut correctly and rear sills are modified if over 4” in height. If the cutouts are incorrect, platform may hit vehicle frame or underbody when stowing the Liftgate. If the rear sill is over 4” in height, bottom of the platform may hit the sill.
• Installer is responsible for ensuring that vehicle body and frame modifications do not adversely affect the integrity of the body and frame.

NOTE: The dimensions, shown in the illustration below, are maximums except as indicated.

NOTE: The platform cutout area shown below applies to trucks and trailers.

NOTE: See the next page for interference areas that can result from rear sills over 4” in height.

2. Fit the Liftgate to vehicle body by cutting vehicle frame as shown in FIG. 7-1.
VEHICLE REQUIREMENTS - Continued

3. If the rear sill is over 4" in height, measure and mark the areas to be modified on the sill as shown in **FIG. 8-1**. A side view of the interference areas is shown in **FIG. 8-2**.

**FIG. 8-1**

**FIG. 8-2**

**NOTE:** \( L = 3.75 \times H \)
STEP 1 - WELD EXTENSION PLATE TO VEHICLE

1. Center the extension plate on vehicle body. Before welding extension plate to vehicle body, make sure top surface of extension plate is flush with floor of vehicle body. Weld the extension plate to vehicle body sill as shown in FIG. 9-1 and FIG. 9-2.

EXTENSION PLATE WELDS - VIEWED FROM ABOVE

FIG. 9-1

EXTENSION PLATE WELDS - VIEWED FROM UNDERNEATH

FIG. 9-2
2. Place 2 temporary support straps (5" x 4" x 3/8" flats from parts bag) on the extension plate as shown in FIG. 10-1A. Also, put 2 temporary spacers (2" x 1" x 1/8" flats from parts bag) between platform and extension plate as shown in FIG. 10-1B. (Spacers keep 1/8" between platform and extension plate while welding Liftgate to vehicle frame.) Weld the straps and spacers to extension plate (FIG. 10-1B).
STEP 2 - WELD LIFTGATE TO VEHICLE

1. Remove split looms from mounting plates (FIGS. 11-1A & 11-1B). (Split looms will be reinstalled later after final welding.)

2. Unfold the platform and flipover (FIG. 11-2).

PLATFORM & FLIPOVER UNFOLDED
FIG. 11-2

RH SIDE VIEW OF LIFTGATE
FIG. 11-1A

MOUNTING PLATE

SPLIT LOOMS

PLATFORM (UNFOLDED)

LOCKING ANGLES (REF)

FLIPOVER (UNFOLDED)

MOUNTING PLATES

FIG. 11-1B
**STEP 2 - WELD LIFTGATE TO VEHICLE - Continued**

**CAUTION**

To prevent damage to aluminum flipover, NEVER hoist the Liftgate by the flipover as shown in the NO illustration. Hoist the Liftgate by the platform only as shown in the YES illustration.

3. Make sure hoist is not being set up the incorrect way (FIG. 12-2). Place a "C"-clamp on each side of platform as shown in FIG. 12-1. (Clamps prevent hoist chain from slipping off platform.) Place chain all around platform (FIG. 12-1).

4. Hoist the Liftgate. Then place floor jack under main frame (FIG. 12-1). Jack the Liftgate into position. Make sure vehicle floor is horizontal and pins are lined up (FIG. 12-1).
5. Check if both mounting plates line up with the vehicle frame. If the mounting plates do not line up, remove the tack welds from one mounting plate (FIG. 13-1). Make sure Liftgate stays centered on vehicle. Reposition the mounting plate against vehicle frame. Tack weld as shown in FIG. 13-1. Repeat for second mounting plate (reposition and tack weld).

**NOTE:** Weld both mounting plates to vehicle frame before welding mounting plates to main frame.

6. Clamp both mounting plates to vehicle frame. Before welding, make sure cutout in vehicle frame does not block 2 slotted holes in mounting plate (FIG. 13-2). Weld the mounting plates to vehicle frame as shown in FIG. 13-2. Next, weld both mounting plates to main frame (FIG. 13-2). Remove clamps.
STEP 3 - RUN POWER CABLE

CAUTION

Never route an energized wire. Make sure the vehicle battery is disconnected. Always route electrical wires clear of moving parts, brake lines, sharp edges and exhaust systems. Avoid making sharp bends in wiring. Attach securely. If drilling is necessary, first check behind the drilling surface so you do not damage any fuel lines, vent lines, brake lines or wires.

Clip fused power cable to vehicle chassis, with fuse nearest the vehicle battery, as shown in FIG. 14-1. Keep enough cable near the battery to reach the positive terminal without putting tension on cable (after connection). Run bare wire end of cable to Liftgate.

FIG. 14-1
STEP 4 - CONNECT POWER CABLE

1. On the bare wire end of fused power cable, keep enough length to attach copper terminal lug and reach motor solenoid without putting tension on cable (after connection) (FIG. 15-1A). Measure (if needed), and then cut excess cable from bare wire end of cable. Put heatshrink tubing (parts bag item) (FIG. 15-1B) on the end of the cable (leave room for terminal lug). Crimp copper terminal lug (parts bag item) on the fused power cable and shrink the heatshrink tubing (FIG. 15-1C).

2. Remove hex nut and lock washer from battery power terminal on the starter solenoid. Connect the fused power cable to the starter solenoid as shown in FIG. 15-2. Reinstall and tighten lock washer and hex nut.

CAUTION

Do not over-tighten the terminal nuts on starter solenoid. For the load terminals, torque nuts to 40 lbs.-in. max. Torque the nuts on #10-32 control terminals 15-20 lbs.-in.

NOTE: MAXON recommends using dielectric grease on all electrical connections.

NOTE: Do not remove flat washer from the battery power terminal.
STEP 5 - INSTALL CONTROL SWITCH

1. Drill one 3/4" hole and two #21-size holes in the vertical post on curb side of vehicle body as shown in FIG. 16-1A. Use template shown in FIG. 16-1B.
STEP 5 - INSTALL CONTROL SWITCH - Continued

2. Route the control switch cable through the 3/4” hole in the vertical post (FIG. 17-1B) and down the vertical post as shown in (see dashed line in FIG. 17-1A). When the control switch is close to the post, attach control switch to vertical post with 2 self-tapping screws (FIG. 17-1B).

3. Run control switch cable under vehicle body (see dashed line in FIG. 17-1A) and through the grommet on the pump box. Use 2 loom clamps and 2 self-tapping screws (parts bag item) to secure the control switch cable to vehicle frame.
STEP 5 - INSTALL CONTROL SWITCH - Continued

4. Open the pump box cover. Connect the RED, BLACK, GREEN, and WHITE wires from the control switch cable to pump wiring as shown in FIG. 18-1.

<table>
<thead>
<tr>
<th>SWITCH CABLE WIRE COLOR</th>
<th>PUMP WIRING CONNECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>BLACK</td>
<td>&quot;A&quot; VALVE WIRE</td>
</tr>
<tr>
<td>RED</td>
<td>&quot;E&quot; VALVE WIRE</td>
</tr>
<tr>
<td>GREEN</td>
<td>TERMINAL &quot;B&quot;</td>
</tr>
<tr>
<td>WHITE</td>
<td>TERMINAL &quot;D&quot;</td>
</tr>
</tbody>
</table>

NOTE: An extra crimp-on connector is supplied with the RED wire and BLACK wire on the control switch cable. Crimp each of the extra connectors to the correct wires shown in the illustration.

NOTE: MAXON recommends using dielectric grease on all electrical connections.

CAUTION: Do not over-tighten the terminal nuts on starter solenoid. For the load terminals, torque nuts to 40 lbs.-in. max. Torque the nuts on #10-32 control terminals 15-20 lbs.-in.
STEP 6 - CONNECT POWER CABLE TO BATTERY

NOTE: MAXON recommends using dielectric grease on all electrical connections.

Remove nut from positive (+) battery terminal connector. Connect power cable to the positive (+) battery terminal connector (FIG. 19-1). Re-install and tighten nut.

FIG. 19-1
STEP 7 - REMOVE LOCKING ANGLES & KNUCKLE BOLTS

CAUTION
Check for leaking hydraulic fluid as the system is being pressurized. If there is leakage, stop & correct the problem before fully pressurizing the system.

1. Push control switch to UP position to pressurize hydraulic system. Listen for hydraulic fluid flowing through the system. Check for fluid leaks. When the sound of flowing fluid stops, release control switch. Hydraulic system is ready.

NOTE: To operate Liftgate, locking angles must be removed from the hydraulic cylinders and shipping bolt must be removed from both knuckles.

2. Remove locking angles from hydraulic cylinders (FIG. 20-1A).

3. With platform open (FIG. 20-1A), unbolt each knuckle as shown in FIGS. 20-1B.
STEP 8 - WELD PLATFORM OPENER TO LIFTGATE

1. Remove floor jack and hoist supporting Liftgate (FIG. 21-1).

2. Lower the platform to the ground. Remove both support straps and both spacers from extension plate (FIG. 21-2).

3. Fold flipover (FIG. 21-3).
4. Position the opener on main frame as shown in FIG. 22-1.

5. Fold the platform against opener (FIG. 22-2A). Make sure opener is entered on protective plate as shown in FIG. 22-2B. Reposition the opener if necessary. Clamp opener to main frame.
STEP 8 - WELD PLATFORM OPENER TO LIFTGATE
- Continued

**CAUTION**

If there is any interference with the platform while stowing Liftgate, check for damage on bottom of platform, flipover, and the hinge in between. A damaged platform or flipover may result in personal injury and more damage to Liftgate.

![Diagram of platform and support gusset](image)

6. Stow and unfold Liftgate several times to verify there is no interference. If there is no interference, weld opener to main frame (FIG. 23-2).

7. If the platform lowered with a “jerking” motion, bleed air from the hydraulic system by doing the following. Push the control switch to the DOWN position until you hear air escaping into the hydraulic fluid reservoir. Raise the platform and then repeat this step until there is no air left in the system and platform lowers smoothly.

**NOTE:** If the rear sill was over 4” in height and had to be modified, check those modified areas for the minimum clearances shown in FIG. 23-1.

![Diagram of minimum clearances](image)
STEP 9 - FINISH WELDING LIFTGATE TO VEHICLE

CAUTION

Prevent damaged hydraulic hoses. Before welding next to hydraulic hoses, protect the hoses with a heat-resistant cover such as a welding blanket.

1. Weld each of the two mounting plates to vehicle frame (FIG. 24-1A).

2. After welding is done and mounting plates are cool, remove the 4 fiberglass sleeves shown in FIG. 24-1B. Next, reinstall the split looms removed in STEP 3 (FIG. 24-1B).
STEP 10 - INSTALL & ADJUST SADDLES

1. Stow the platform as shown in FIG. 25-1A. Use floor jack positioned at center of platform (near hinge) to raise platform 1/8" above roller (FIG. 25-1B). Install saddle, bolts and lock nuts on RH side mounting plate (FIG. 25-1A). Repeat for saddle on LH side. Butt each saddle against platform, and tighten lock nuts.

2. Install saddle, bolts and lock nuts on RH side mounting plate (FIG. 25-1A). Repeat for saddle on LH side. Butt each saddle against platform, and tighten lock nuts.

**CAUTION**
Make sure mounting plates are cooled before installing saddles. Hot surface could result in personal injury and damaged saddles.
STEP 11 - WELD ON SADDLE SUPPORTS

**CAUTION**
Prevent damaged hydraulic hoses. Before welding next to hydraulic hoses, protect the hoses with a heat-resistant cover such as a welding blanket.

1. Position a support flat (Parts Bag item) against the bottom of the first saddle and weld as shown in FIG. 26-1. Repeat this step for the second saddle on LH side of Liftgate.

2. Lower the floor jack. Move floor jack to a place where it will not interfere with Liftgate or vehicle.

3. Lower platform to the ground. Unfold platform and flipover (FIG. 26-2).
4. Loosen upper bolt on the RH saddle. Then, remove the lower bolt (FIG. 27-1). Rotate saddle up and away from support flat (FIG. 27-1).

5. Weld support flat to mounting plate as shown in FIG. 27-2.

6. When mounting plate is cool to the touch, rotate saddle into place against the support flat (FIG. 27-3). Bolt the saddle to mounting plate (FIG. 27-3). Tighten lock nuts and bolts.

7. Repeat steps 4 through 6 for the LH saddle.
STEP 12 - ADJUST PLATFORM (IF REQUIRED)

NOTE: Before doing the following procedure, make sure vehicle is parked on level ground.

1. With the platform and flipover unfolded, raise platform to bed level (FIG. 28-1). Measure how much the outboard edge of platform rises above bed level (FIG. 28-1). The outboard edge must be level or a maximum of 2" above bed level (FIG. 28-1). If indication is correct, Liftgate is installed correctly and no adjustment is needed. If the outboard edge is below bed level, do instructions 2, 3, and 6. If outboard edge is higher than 2", do instructions 4 through 6.

2. Compare measurement “A” (FIG. 28-2) with the distances and shims in TABLE 28-1. For example: If measurement “A” (FIG. 28-2) is 1” below level and you want to raise outboard edge of platform 1” above level, use 1/8” shim to raise 2” (TABLE 28-1).

<table>
<thead>
<tr>
<th>RAISE PLATFORM EDGE (OUTBOARD) THIS DISTANCE (“A”)</th>
<th>REQUIRED SHIM THICKNESS</th>
<th>WELD SIZE “W”</th>
</tr>
</thead>
<tbody>
<tr>
<td>1”</td>
<td>1/16”</td>
<td>1/16”</td>
</tr>
<tr>
<td>2”</td>
<td>1/8”</td>
<td>1/8”</td>
</tr>
<tr>
<td>3”</td>
<td>3/16”</td>
<td>3/16”</td>
</tr>
<tr>
<td>4”</td>
<td>1/4”</td>
<td>1/4”</td>
</tr>
</tbody>
</table>

TABLE 28-1

3. Weld shims (Parts Bag item) on both platform stops (FIG. 28-3) to raise outboard edge of platform to correct position.
STEP 12 - ADJUST PLATFORM - Continued

4. Compare measurement “B” (FIG. 29-1) with distances and grinding depths in TABLE 29-1. For example: If measurement “B” (FIG. 29-1) is 3” above bed level and you want to lower the outboard edge of platform to 1” above bed level, grind 1/8” from each platform stop (TABLE 29-1).

<table>
<thead>
<tr>
<th>LOWER PLATFORM EDGE (OUTBOARD) THIS DISTANCE (“B”)</th>
<th>GRIND METAL FROM PLATFORM STOP</th>
</tr>
</thead>
<tbody>
<tr>
<td>1”</td>
<td>1/16”</td>
</tr>
<tr>
<td>2”</td>
<td>1/8”</td>
</tr>
<tr>
<td>3”</td>
<td>3/16”</td>
</tr>
<tr>
<td>4”</td>
<td>1/4”</td>
</tr>
</tbody>
</table>

TABLE 29-1

5. Grind metal from platform stops (FIG. 29-2) to lower outboard edge of platform to correct position.

6. Lower the platform, then raise it to bed level. The outboard edge of platform should be level or up to 2” maximum above bed level (FIG. 29-3).
STEP 13 - CHECK HYDRAULIC FLUID

CAUTION

Keep dirt, water and other contaminants from entering the hydraulic system. Before opening the hydraulic fluid reservoir filler cap, drain plug and hydraulic lines, clean up contaminants that can get in the openings. Also, protect the openings from accidental contamination.

NOTE: Use correct grade of hydraulic fluid for your location.

+50 to +120 Degrees F - Grade ISO 32
Below + 70 Degrees F - Grade ISO 15 or MIL-H-5606

See TABLES 30-1 & 30-2 for recommended brands.

1. Remove the filler cap (FIG. 30-1).

2. Check the hydraulic fluid level in the pump reservoir (FIG. 30-1). If fluid is below FILL LEVEL shown on decal on the pump reservoir (FIG. 30-1), add fluid to the FILL LEVEL.

3. Reinstall the filler cap (FIG. 30-1).

### TABLE 30-1

<table>
<thead>
<tr>
<th>ISO 32 HYDRAULIC OIL</th>
<th>RECOMMENDED BRANDS</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>AMSOIL</td>
<td>AWH-05</td>
<td></td>
</tr>
<tr>
<td>CHEVRON</td>
<td>HIPERSYN 32</td>
<td></td>
</tr>
<tr>
<td>KENDALL</td>
<td>GOLDEN MV</td>
<td></td>
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<tr>
<td>SHELL</td>
<td>TELLUS T-32</td>
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<td>EXXON</td>
<td>UNIVIS N-32</td>
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</tr>
<tr>
<td>MOBIL</td>
<td>DTE-13M, DTE-24, HYDRAULIC OIL-13</td>
<td></td>
</tr>
</tbody>
</table>

### TABLE 30-2

<table>
<thead>
<tr>
<th>ISO 15 OR MIL-H-5606 HYDRAULIC OIL</th>
<th>RECOMMENDED BRANDS</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>AMSOIL</td>
<td>AWF-05</td>
<td></td>
</tr>
<tr>
<td>CHEVRON</td>
<td>FLUID A, AW-MV-15</td>
<td></td>
</tr>
<tr>
<td>KENDALL</td>
<td>GLACIAL BLU</td>
<td></td>
</tr>
<tr>
<td>SHELL</td>
<td>TELLUS T-15</td>
<td></td>
</tr>
<tr>
<td>EXXON</td>
<td>UNIVIS HVI-13</td>
<td></td>
</tr>
<tr>
<td>MOBIL</td>
<td>DTE-11M</td>
<td></td>
</tr>
<tr>
<td>ROSEMEAD</td>
<td>THS FLUID 17111</td>
<td></td>
</tr>
</tbody>
</table>
STEP 14 - WELD HOOK AND EYE TO LIFTGATE

1. Stow the Liftgate under hydraulic pressure (FIG. 31-1).

2. Weld the pad eye (from installation Parts Pag) to knuckle as shown in FIG. 31-1.

3. Insert the safety hook through the pad eye (FIG. 31-1). Next, position the safety hook chain on the extension plate as shown in FIG. 31-1. Leave enough slack in the chain to hook and unhook the pad eye. Weld the free end of chain to the inboard side of the tubing on extension plate.
STEP 15 - WELD DOCK BUMPERS TO LIFTGATE

1. Lower the platform to the ground (see Operation Manual).

2. Clamp a dock bumper to left hand (LH) side of extension plate as shown in FIG. 32-1A. Weld the dock bumper to extension plate as shown in FIG. 32-1B. Make sure bolt holes in the dock bumper are visible from the rear of the vehicle. Repeat step for dock bumper on right hand (RH) side of extension plate.

3. Clamp open end of brace to dock bumper as shown in FIG. 32-1A. Clamp closed end of brace to main frame (FIG. 32-1A). Weld the brace to dock bumper (FIG. 32-1A) and main frame (FIG. 32-1C). Repeat step for brace and dock bumper on RH side of extension plate.

STEP 16 - BOLT RUBBER BUMPERS TO LIFTGATE

NOTE: The rubber dock bumpers kit P/N 203410 contains 2 rubber bumpers and 2 sets of fasteners.

Bolt a rubber bumper to each of the 2 dock bumpers (FIG. 33-1).

BOLTING RUBBER BUMPER TO DOCK BUMPER
(RIGHT HAND SIDE DOCK BUMPER SHOWN)
FIG. 33-1
STEP 17 - VEHICLE TAILLIGHT POSITIONING (IF REQUIRED)

NOTE: Positions are based on using taillights of 6-3/4" height by 5-3/4" width. Larger taillights may interfere with Liftgate. Taillights and attaching hardware are not provided with the Liftgate. Underride is optional equipment.

Install vehicle taillights (FIG. 34-1) as shown in FIG. 34-2 and FIG. 34-3.

VEHICLE TAILLIGHTS INSTALLED ON LIFTGATE
FIG. 34-1

TAILLIGHTS

VEHICLE TAILLIGHTS POSITION (TOP VIEW)
FIG. 34-2

TAIYLLIGHTS POSITION (TOP VIEW)
FIG. 34-2

TAIYLLIGHTS HORIZONTAL SPACING (FRONT VIEW)
FIG. 34-3

NOTE: Positions are based on using taillights of 6-3/4" height by 5-3/4" width. Larger taillights may interfere with Liftgate. Taillights and attaching hardware are not provided with the Liftgate. Underride is optional equipment.
ATTACH DECALS

DECAL “H” (2 PLACES)
P/N 268308-01

PAINT DECAL
P/N 267338-01

PLATFORM WARNING DECAL
(2 PLACES)
P/N 281189-01

WARNING
AN INCORRECTLY LOADED PLATFORM CAN BECOME A HAZARD FOR OPERATOR & PASSERSBY. ALWAYS LOAD PLATFORM ACCORDING TO THE INSTRUCTIONS ON THE PLATFORM LOADING DECAL & IN THE OPERATION MANUAL.

PLATFORM LOADING DECAL
(2 PLACES)
P/N 281326-01

FIG. 35-1
### ATTACH DECALS - Continued

#### SAFETY INSTRUCTIONS
Read all decals and operation manual before operating liftgate.

1. Do not use liftgate unless you have been properly instructed and have read and are familiar with the operating instructions.
2. Be certain vehicle is properly and securely braked before using the liftgate.
3. Always inspect this liftgate for maintenance or damage before using it. Do not use liftgate if it shows any sign of damage or improper maintenance.
4. Do not overload.
5. Make certain the area in which the platform will open and close is clear before opening or closing the platform.
6. Make certain platform area, including the area in which loads may fall from platform, is clear before and at all times during operation of liftgate.
7. This liftgate is intended for loading and unloading of cargo only. Do not use this liftgate for anything but its intended use.

#### WARNING
Read this information carefully.

- Improper operation of this Liftgate can result in serious personal injury. If you do not have a copy of the operating instructions, please obtain them from your employer, distributor, or lessor before you attempt to operate Liftgate.
- If there are signs of improper maintenance, damage to vital parts, or slippery platform surface, do not use the Liftgate until these problems have been corrected.
- If you are using a pallet jack, be sure it can be maneuvered safely.
- Do not operate a forklift on the platform.
- Do not allow any part of yours or your helper's body to be placed under, within, or around any portion of the moving Liftgate, or its mechanisms, or in a position that would trap them between the platform and the ground or track when the Liftgate is operated.
- If a helper is riding the platform with you, make sure you are both doing so safely and that you are not in danger of coming in contact with any moving or potentially moving obstacles.

#### CAUTION
Always stand clear of platform area.

Avoid possible injury & damage. Make certain chain is hooked to pad eye when platform is stowed.

THE MAXIMUM CAPACITY OF THIS LIFT IS

--- POUNDS

WHEN THE LOAD IS CENTERED ON THE LOAD CARRYING PLATFORM

(See TABLE 36-1)

#### DECAL SHEET
FIG. 36-1

<table>
<thead>
<tr>
<th>MODEL</th>
<th>DECAL SHEET P/N</th>
<th>DECAL &quot;B&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>GPT-25</td>
<td>268308-01</td>
<td>2500 POUNDS</td>
</tr>
<tr>
<td>GPT-3</td>
<td>268308-02</td>
<td>3000 POUNDS</td>
</tr>
<tr>
<td>GPT-4</td>
<td>268308-03</td>
<td>4000 POUNDS</td>
</tr>
<tr>
<td>GPT-5</td>
<td>268308-04</td>
<td>5000 POUNDS</td>
</tr>
</tbody>
</table>

#### OPERATING INSTRUCTIONS
- Unhook safety chain. (See CAUTION detail.)
- Push control switch.
- Unfold platform.
- Unfold flipover.
- Use switch to raise or lower.
- To buck liftgate away, reverse steps 1, 2, 3, & 4.

#### TABLE 36-1
TOUCHUP PAINT

CAUTION

Damaged cylinder seals and contaminated hydraulic fluid can result from painting the polished portion of the cylinder rod. To prevent damage, protect the exposed polished portion of the cylinder rod while painting.

If bare metal or primer is exposed on the painted portions of the Liftgate, touch up the paint. To maintain the protection provided by the original paint system, MAXON recommends aluminum primer touchup paint kit, P/N 908119-01.
FIG. 38-1

HYDRAULIC SYSTEM DIAGRAM

HYDRAULIC CYLINDERS

PORT B-
LOWER
(PWR DN)

PORT A-
RAISE

VALVE “A”

FILTER

CHECK VALVE

MOTOR
(REFERENCE)

PUMP

FILTER

RELIEF
VALVE
(SET AT
2200 PSI)

RESERVOIR

FILL HOLE
(PLUGGED)

4 GPM FLOW
CONTROL VALVE

HAND PUMP
PORT

HAND PUMP
PORT

DRAIN HOLE
(PLUGGED)
ELECTRICAL SYSTEM DIAGRAM

FIG. 39-1

- CONTROL SWITCH
- BLACK
- GREEN
- WHITE
- RED
- SOLENOID, VALVE E
- SOLENOID, VALVE A
- STARTER SOLENOID
- MOTOR
- CABLE WITH 200 AMP FUSE
- CABLE ASSEMBLY
- BATTERY

CABLE ASSEMBLY

STARTER SOLENOID

MOTOR

SOLENOID, VALVE E

SOLENOID, VALVE A

BATTERY

CABLE WITH 200 AMP FUSE

CONTROL SWITCH

BLACK

GREEN

WHITE

RED

FIG. 39-1
## OPTIONS
### OPTIONAL LIFTGATE COMPONENTS

<table>
<thead>
<tr>
<th>MISCELLANEOUS KITS</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>IN CAB ON-OFF SWITCH</td>
<td>250477</td>
</tr>
<tr>
<td>LOW VOLTAGE SWITCH (LVS), GPT</td>
<td>267494-01</td>
</tr>
<tr>
<td>FRAMELESS TRAILER SUBFRAME MOUNTING KIT</td>
<td>280010</td>
</tr>
<tr>
<td>102&quot; WIDE TRAILER</td>
<td>263552</td>
</tr>
<tr>
<td>CIRCUIT BREAKER (150 AMP)</td>
<td>251576</td>
</tr>
<tr>
<td>HAND PUMP, GPT POWER DOWN</td>
<td>267491-01</td>
</tr>
<tr>
<td>GREASE-ABLE PINS (GPT-25 &amp; GPT-3 ONLY)</td>
<td>281946-01</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>EXTRA CONTROLS &amp; CONTROL KITS</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>CONTROL STATION, POWER UP &amp; DOWN (120&quot; LG)</td>
<td>229068</td>
</tr>
<tr>
<td>CONTROL STATION, POWER UP &amp; DOWN (144&quot; LG)</td>
<td>229068-01</td>
</tr>
<tr>
<td>CONTROL STATION, POWER UP &amp; DOWN, COILED CORD (20' LG)</td>
<td>229068-102</td>
</tr>
<tr>
<td>HAND HELD CONTROL, POWER DOWN</td>
<td>263260-04</td>
</tr>
<tr>
<td>STREET SIDE CONTROL, 4-WIRE MOLDED SWITCH</td>
<td>265378</td>
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<tr>
<td>DUAL SWITCH CONTROL, 4-WIRE MOLDED SWITCH</td>
<td>265380</td>
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</table>

<table>
<thead>
<tr>
<th>BUMPER/UNDERRIDE KITS</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>UNDERRIDE (GPT-4 &amp; GPT-5 ONLY)</td>
<td>266043-01</td>
</tr>
<tr>
<td>UNDERRIDE (GPT-25 &amp; GPT-3 ONLY)</td>
<td>266042-01</td>
</tr>
<tr>
<td>LIFTGATE BUMPER (ALL GPT MODELS)</td>
<td>265860-01</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>2 STEP DOCK BUMPER</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOCK BUMPER, 2-STEP</td>
<td>266220-01</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>BATTERY BOX KITS</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>TRUCK BATTERY BOX WITHOUT BATTERY (FOR 6V BATTERY)</td>
<td>251154-03</td>
</tr>
<tr>
<td>TRUCK BATTERY BOX WITHOUT BATTERY (FOR 12V BATTERY)</td>
<td>251154-05</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>TRAILER CHARGE LINE KITS</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>TRAILER, SINGLE POLE CHARGE LINE</td>
<td>280275-01</td>
</tr>
<tr>
<td>TRAILER, DUAL POLE CHARGE LINE</td>
<td>280275-02</td>
</tr>
<tr>
<td>TRAILER SINGLE &amp; DUAL POLE CHARGE LINE</td>
<td>280275-06</td>
</tr>
<tr>
<td>TRAIL CHARGER</td>
<td>267370-01</td>
</tr>
<tr>
<td>HIGH PERFORMANCE CHARGER</td>
<td>267850-01</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>TRACTOR CHARGE LINE KIT</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>TRACTOR SINGLE POLE CHARGE LINE</td>
<td>280275-03</td>
</tr>
<tr>
<td>TRACTOR DUAL POLE CHARGE LINE</td>
<td>280275-04</td>
</tr>
<tr>
<td>TRACTOR CHARGE LINE WITH ADAPTER</td>
<td>280275-05</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>EXTENSION KIT</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>30’ EXTENSION, SAE, POWER DOWN</td>
<td>266389-01</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>BATTERY</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>BATTERY,12V HD (SEALED, MAINTENANCE FREE, GROUP SZ 31)</td>
<td>267318-01</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CYCLE COUNTER KIT</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>CYCLE COUNTER, GPT</td>
<td>280590-02</td>
</tr>
</tbody>
</table>
1. Liftgate and additional battery box are typically installed on trailers as shown in FIG. 41-1 and on trucks as shown in FIG. 41-2. See the following page for battery and cable connections.

**NOTE:** Make sure the Liftgate power unit, and all batteries on the vehicle for the power unit are connected correctly to a common chassis ground.

**RECOMMENDED LIFTGATE POWER CONFIGURATION**

LIFTGATE

ADDITIONAL BATTERY BOX - TYPICAL LOCATION

CIRCUIT BREAKER

POWER CABLE
(200 AMP IN-LINE FUSE SHOWN)

TRACTOR BATTERY CIRCUIT BREAKER - REQUIRED LOCATION

TRACTOR BATTERIES - TYPICAL LOCATION

CHARGE LINE

**RECOMMENDED LIFTGATE & BATTERY BOX INSTALLATION ON TRAILER**

FIG. 41-1

LIFTGATE

ADDITIONAL BATTERY BOX - TYPICAL LOCATION

CIRCUIT BREAKER

POWER CABLE
(200 AMP IN-LINE FUSE SHOWN)

TRACTOR BATTERY CIRCUIT BREAKER - REQUIRED LOCATION

TRACTOR BATTERIES - TYPICAL LOCATION

CHARGE LINE

**RECOMMENDED LIFTGATE & BATTERY BOX INSTALLATION ON TRUCK**

FIG. 41-2
RECOMMENDED LIFTGATE POWER CONFIGURATION - Continued

NOTE: Always connect fused end of power cable to battery positive (+) terminal.

2. Recommended battery box setup for 6 volt batteries is shown in FIG. 42-1.

3. Recommended battery box setup for 12 volt batteries is shown in FIG. 42-2.

NOTE: Always connect fused end of power cable to battery positive (+) terminal.