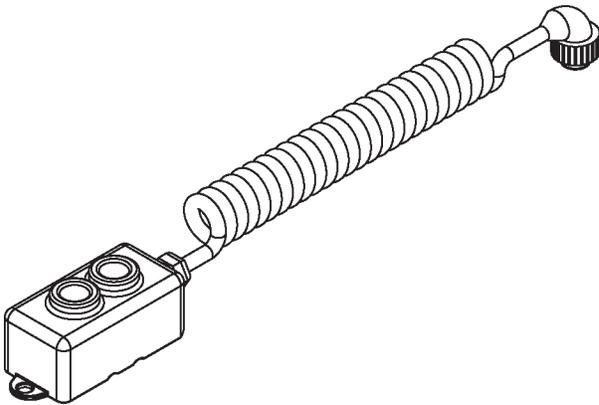
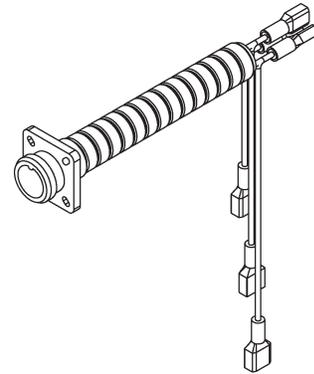


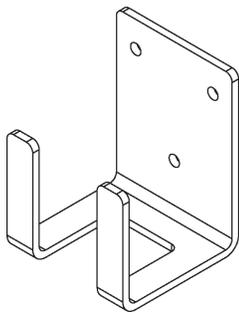
**INSTRUCTION, HAND HELD CONTROL KIT
(TUK LIFTGATES, GRAVITY DOWN)
P/N 280570-01 & 280570-02**



**CONTROL BOX AND COILED CORD
P/N 263231
QTY. 1**



**CONTROL HARNESS
P/N 280587-01
QTY. 1**



**BRACKET HOLDER
P/N 280588-01
QTY. 1**



**RIVET, 1/2" LG
P/N 903700-03
QTY. 4**

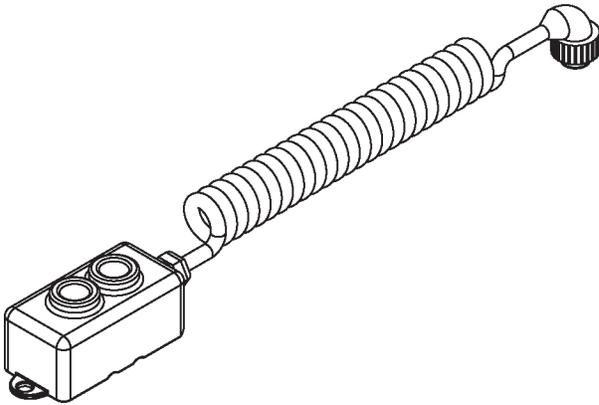


**RIVET, 9/16" LG
P/N 904005-2
QTY. 3**

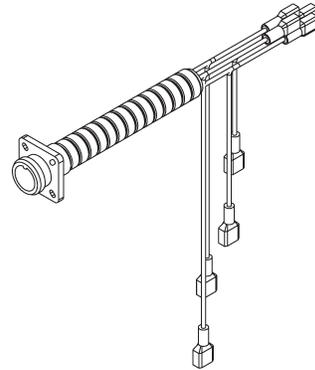


**CAP, RECEPTACLE, 7/8-16
(USED IN 280570-02 ONLY)
P/N 906421-01
QTY. 1**

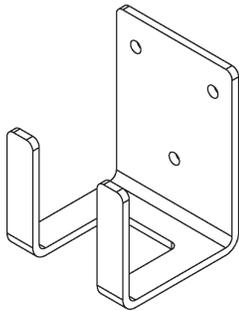
INSTRUCTION, HAND HELD CONTROL KIT (TUK LIFTGATES, POWER DOWN) P/N 280570-03 & 280570-04



CONTROL BOX AND COILED CORD
P/N 263258
QTY. 1



CONTROL HARNESS
P/N 280587-02
QTY. 1



BRACKET HOLDER
P/N 280588-01
QTY. 1



RIVET, 1/2" LG
P/N 903700-03
QTY. 4

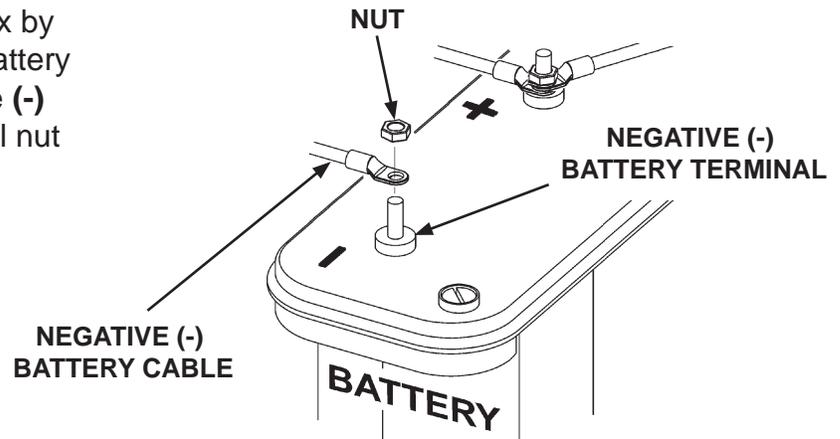


RIVET, 9/16" LG
P/N 904005-2
QTY. 3



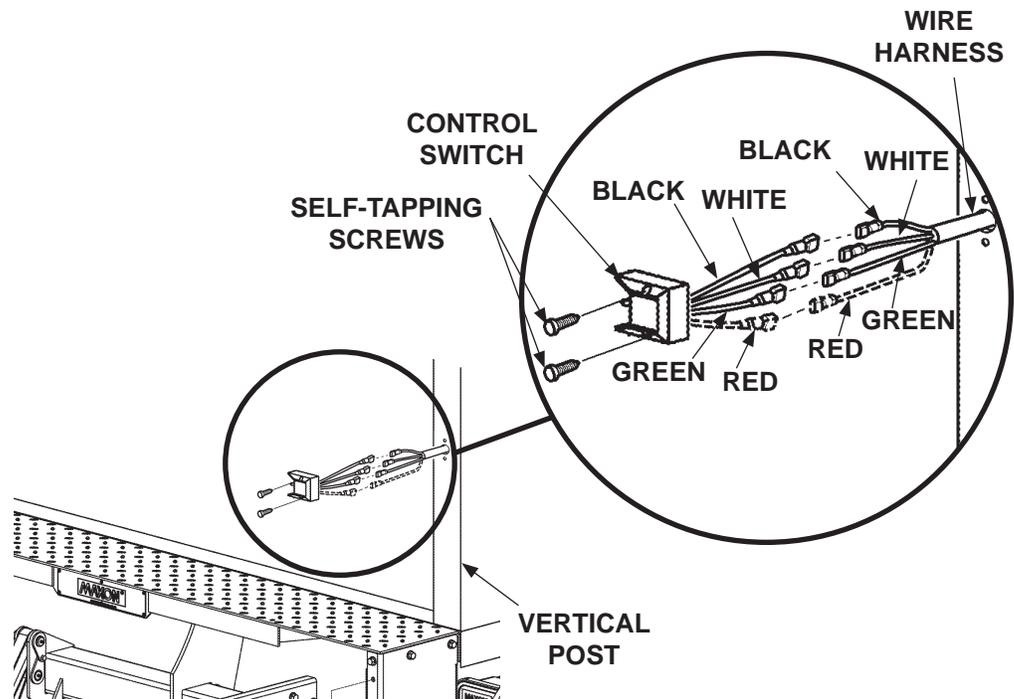
CAP, RECEPTACLE, 7/8-16
(USED IN 280570-04 ONLY)
P/N 906421-01
QTY. 1

1. Disconnect power from pump box by removing nut from negative (-) battery terminal and disconnect negative (-) battery cable (**FIG. 3-1**). Reinstall nut on negative (-) battery terminal.



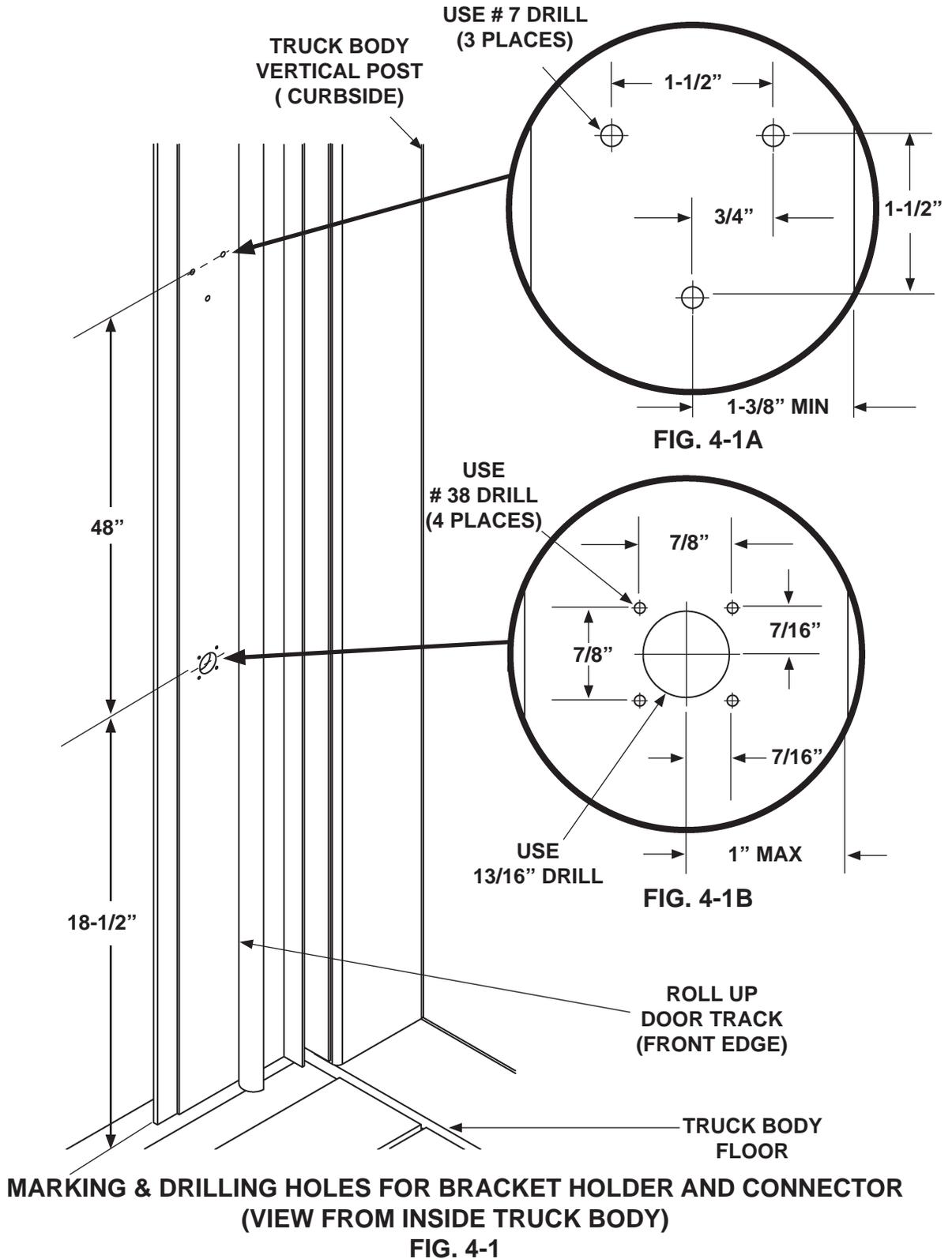
DISCONNECTING POWER
FIG. 3-1

2. Remove 2 self-tapping screws and existing control switch from vertical post (**FIG. 3-2**) on truck body. Disconnect control switch from wire harness (**FIG. 3-2**).

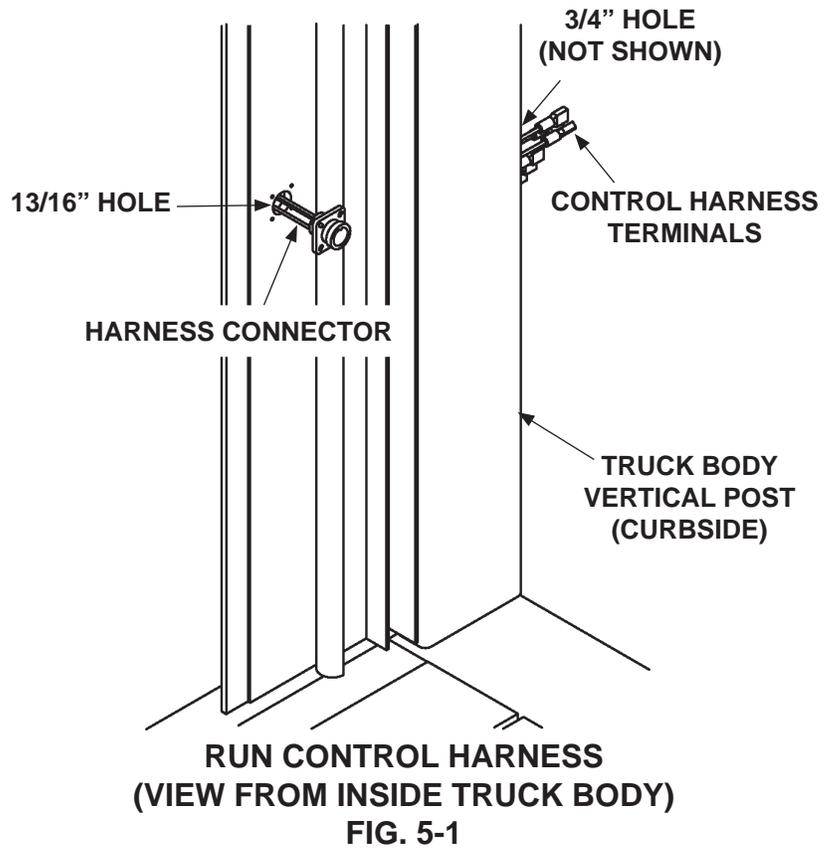


DISCONNECT SWITCH FROM WIRE HARNESS
FIG. 3-2

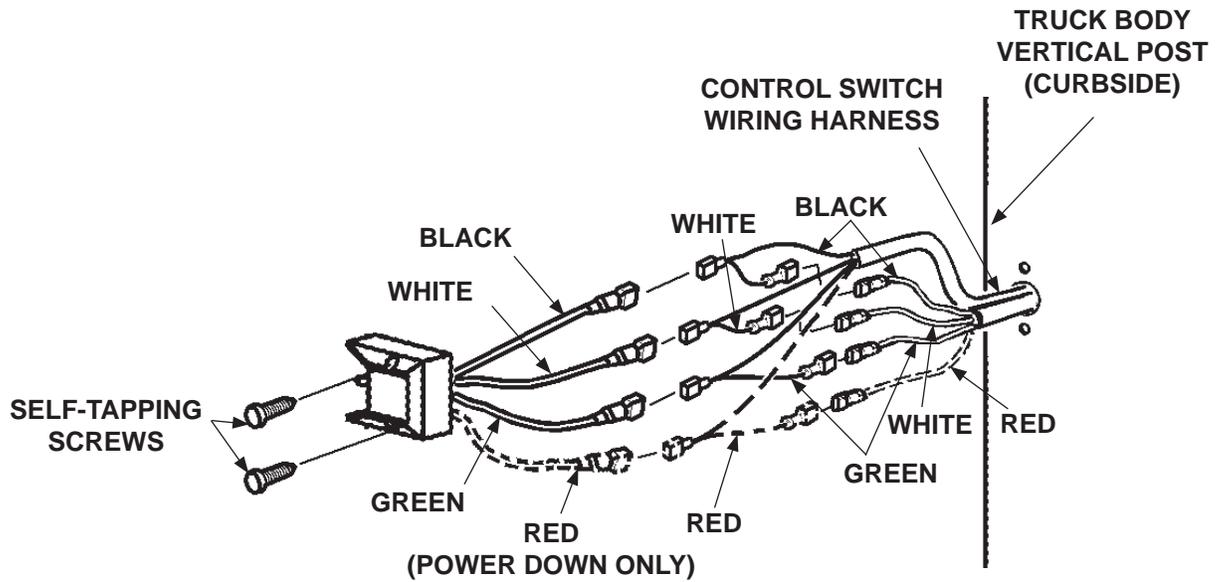
3. Measure mark and drill holes for bracket holder and control harness on inside of truck body body (FIG. 4-1, 4-1A and FIG. 4-1B).



4. Run control harness through 13/16" hole (inside truck body) and out 3/4" hole (outside truck body) as shown in **FIG. 5-1**.



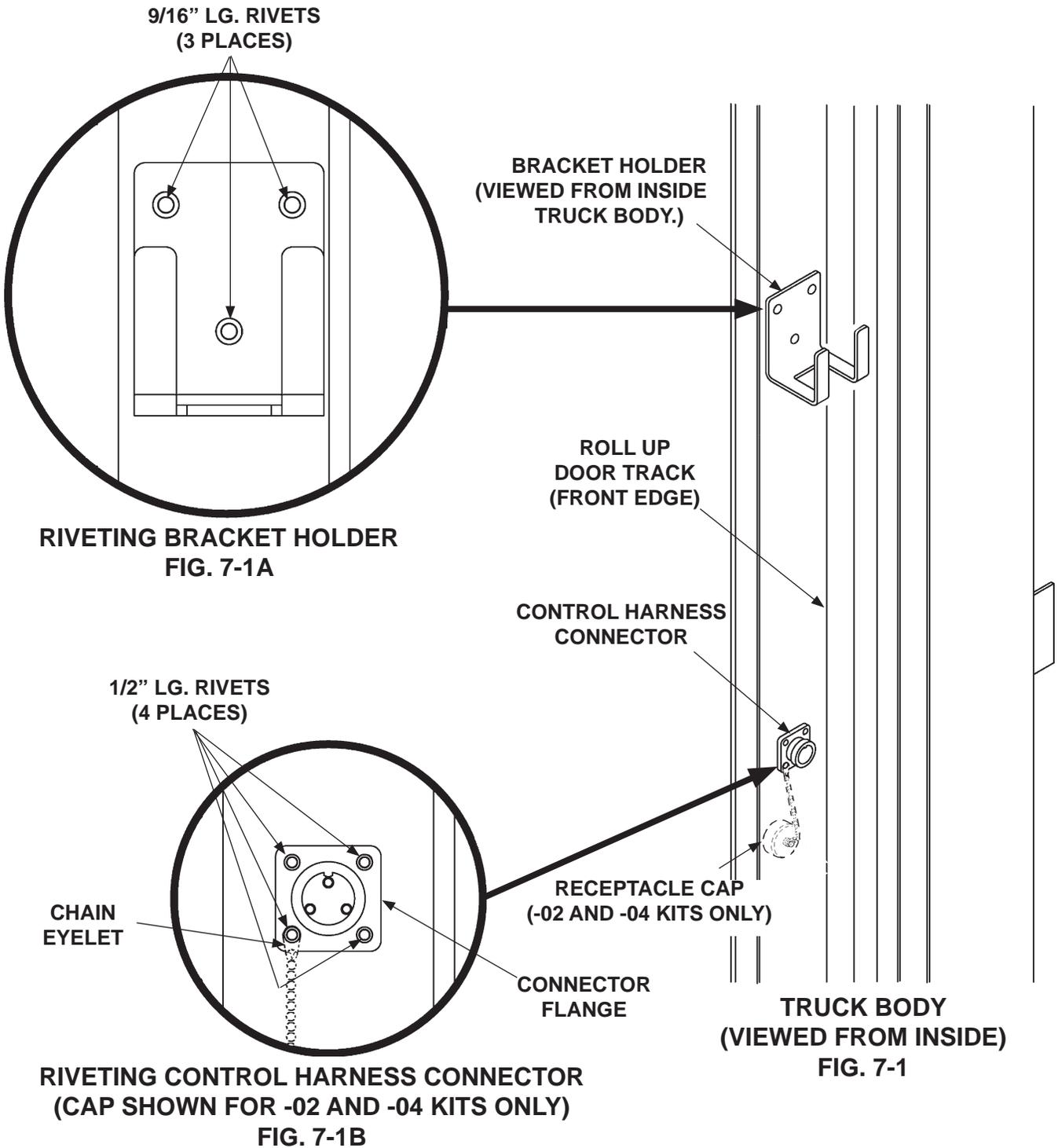
5. Connect control harness to existing wire harness and control switch as shown in **FIGS. 6-1**. Next, push all exposed wiring back into the $\frac{3}{4}$ " hole in vertical post until control switch touches the post. Then, attach control switch to vertical post with 2 self-tapping screws.



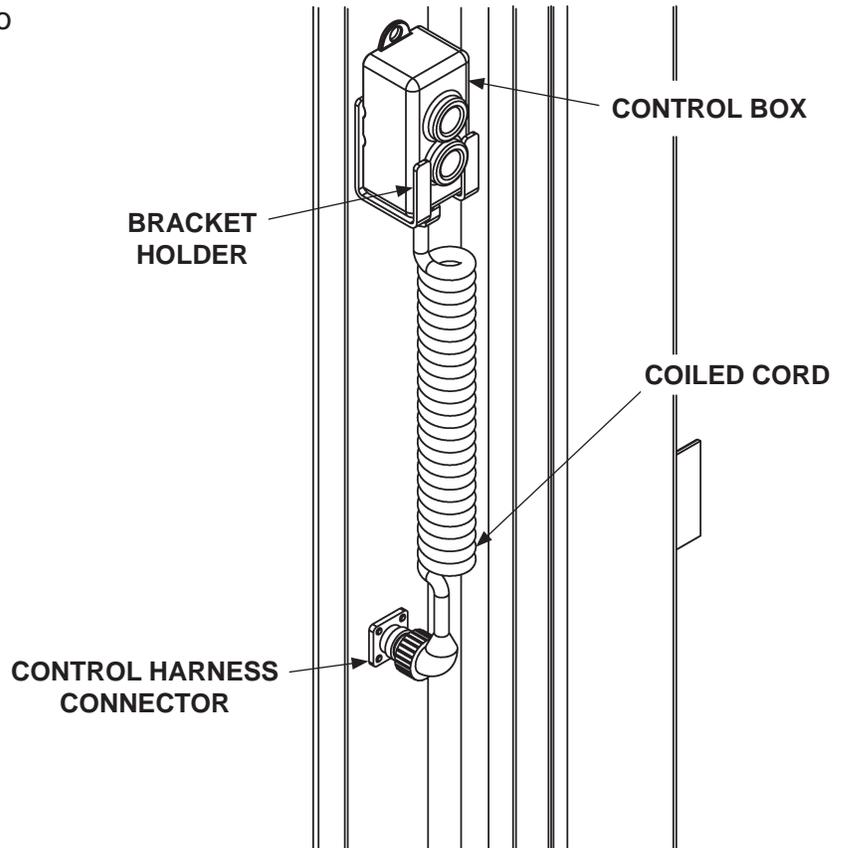
CONNECTING CONTROL SWITCH WIRING, EXISTING WIRING HARNESS, & CONTROL HARNESS (VIEW FROM OUTSIDE VEHICLE)

FIG. 6-1

6. Rivet bracket holder and control harness connector to truck body (**FIG. 7-1**) as shown in **FIG. 7-1A** and **FIG. 7-1B**. For -02 and -04 kits only, rivet the chain eyelet, on the receptacle cap, to the control connector **FIGS. 7-1 and 7-1B**.

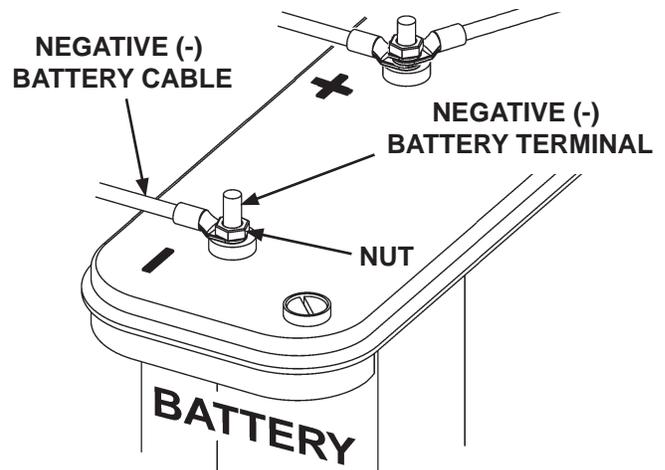


7. Place control box in bracket holder (FIG. 8-1). Connect coiled cord to control harness connector.



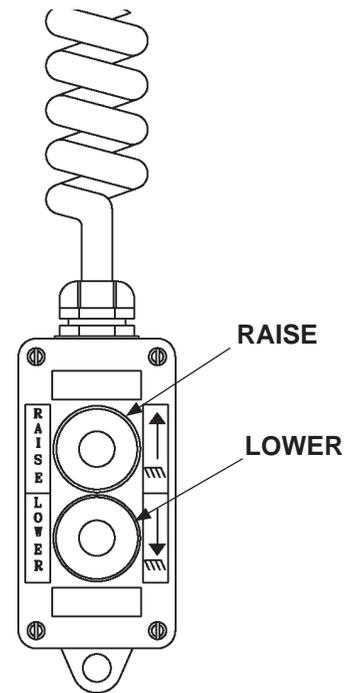
CONNECTING HAND HELD CONTROL
(VIEWED FROM INSIDE TRUCK BODY)
FIG. 8-1

8. Reconnect power as follows. Remove nut from negative (-) battery terminal. Reconnect the negative (-) battery cable to negative (-) battery terminal (FIG. 8-2). Reinstall and tighten nut.



RECONNECTING POWER
FIG. 8-2

9. To verify control box (**FIG. 9-1**) operates correctly, push **LOWER** button to lower platform to ground level. Push **RAISE** button (**FIG. 9-1**) to raise platform all the way to bed height.



HAND HELD CONTROL
FIG. 9-1