

# INSTRUCTION, STEP INSTALLATION KIT

(ALL GPT-25 & GPT-33)

## P/N 267835-01

**NOTE:** Before starting this procedure, get some blue Loctite.



CAP SCREW, 5/16"-18 X 1-1/4" LG.  
P/N 900009-5  
QTY. 4



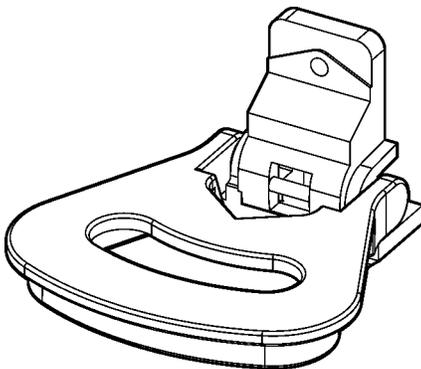
LOCK WASHER, 5/16"  
P/N 902011-3  
QTY. 2



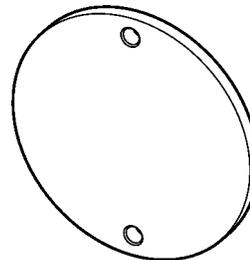
FLAT WASHER, 5/16"  
P/N 902013-10  
QTY. 2



LOCK NUT, 5/16" - 18  
P/N 901001  
QTY. 2

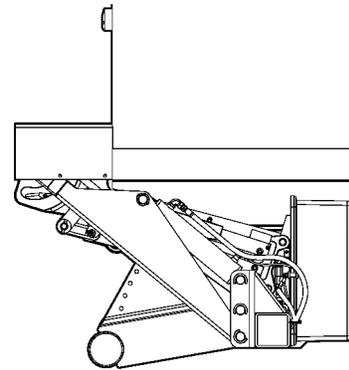


FOLDING HAND/FOOT GRIP (STEP)  
P/N 908042-01  
QTY. 2



STEP HOLDER  
P/N 267831-01  
QTY. 1

1. Put the Liftgate in stowed position (**FIG. 2-1**).

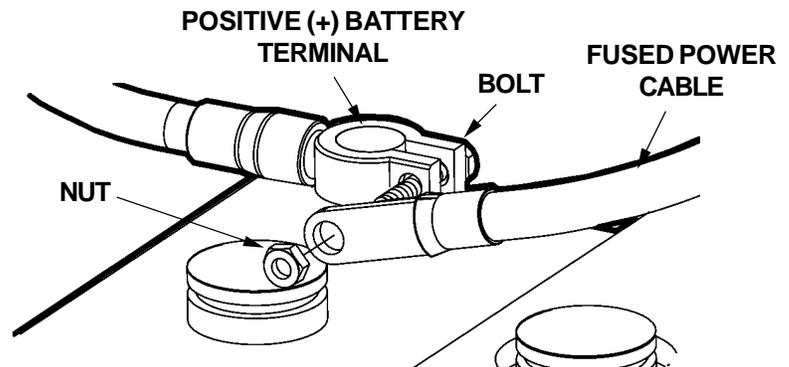


**CORRECTLY STOWED LIFTGATE  
FIG. 2-1**

**⚠ WARNING**

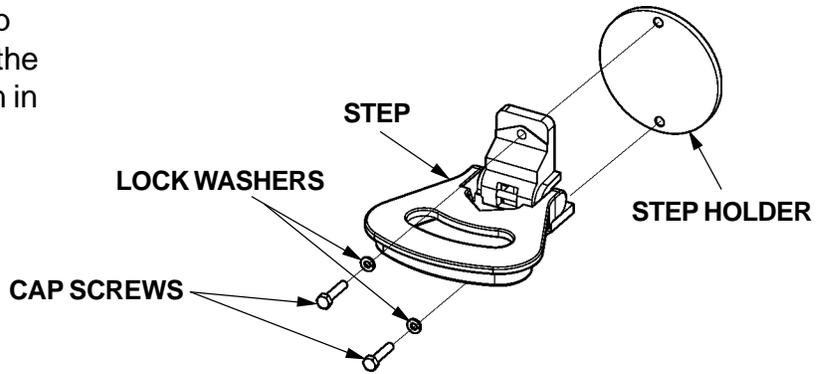
To prevent personal injury and equipment damage, make sure power is disconnected from Liftgate while installing electrical parts.

2. Remove nut from positive (+) battery terminal connector to disconnect Fused Power Cable (**FIG. 2-2**). Reinstall nut.



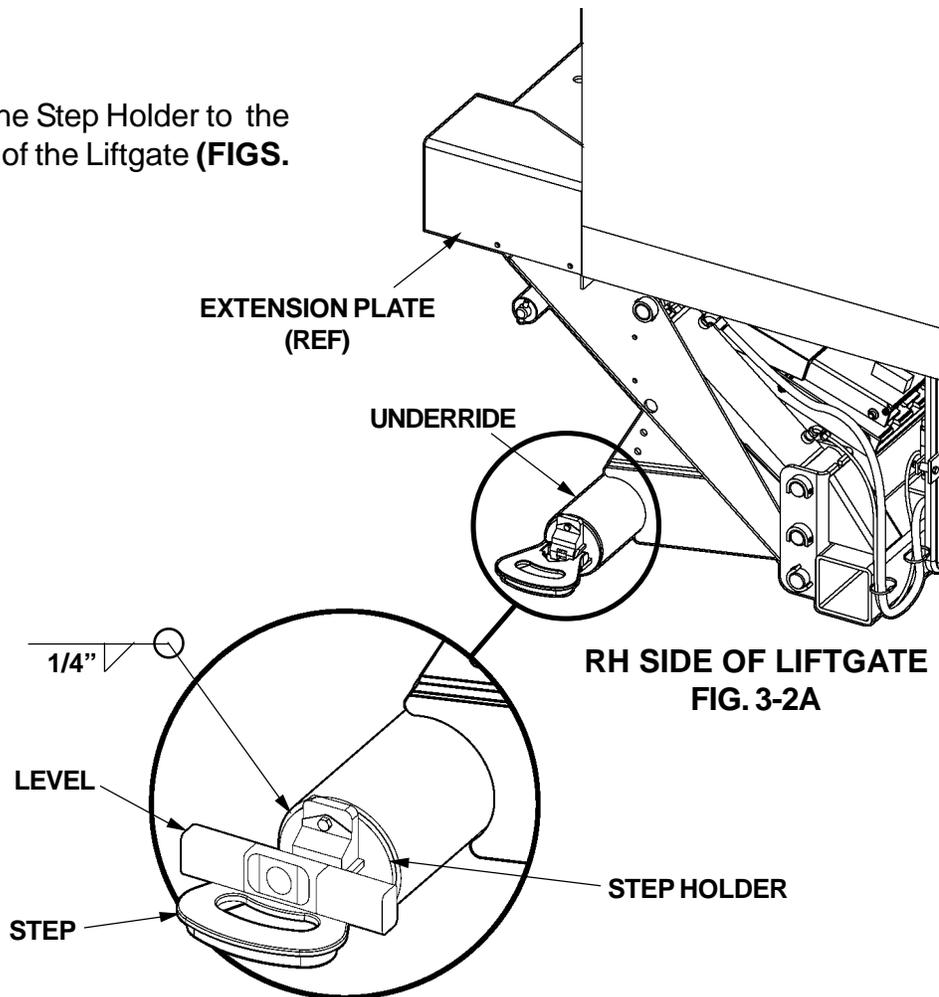
**FIG. 2-2**

3. Apply blue Loctite on 2 of the Cap Screws in the Kit (**FIG. 3-1**). Bolt the Step to the Step Holder as shown in **FIG. 3-1**.



**FIG. 3-1**

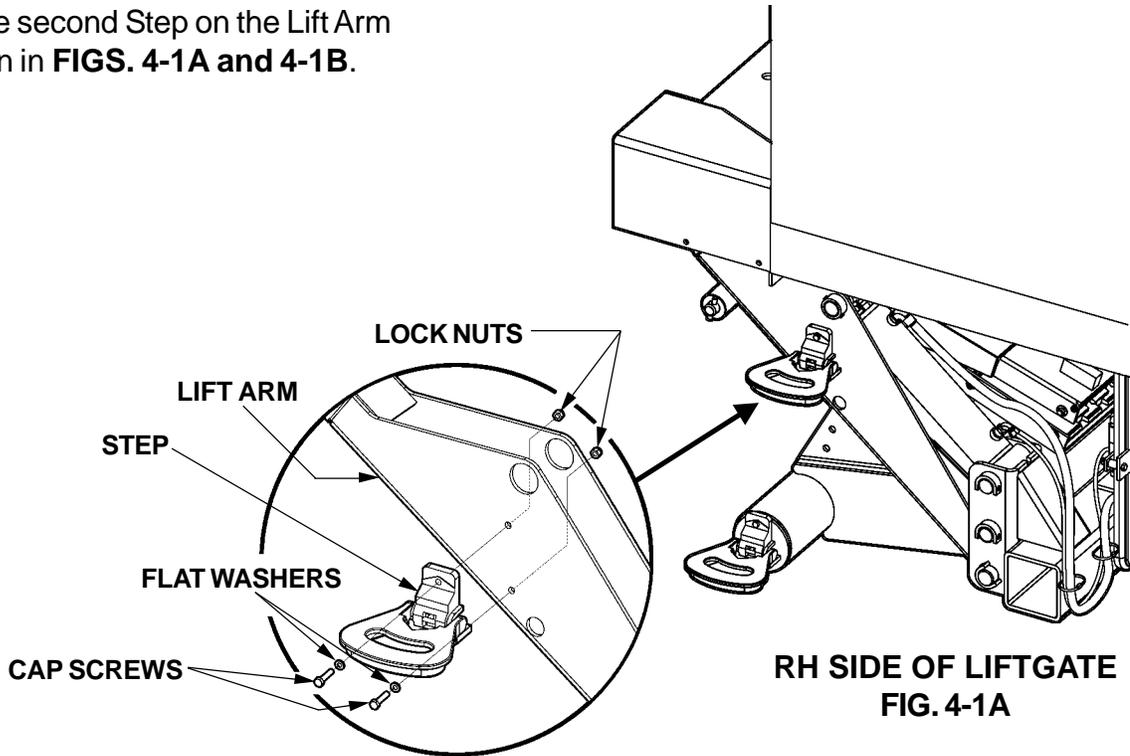
4. Level the Step. Weld the Step Holder to the Underride on RH side of the Liftgate (**FIGS. 3-2A & 3-2B**).



**RH SIDE OF LIFTGATE  
FIG. 3-2A**

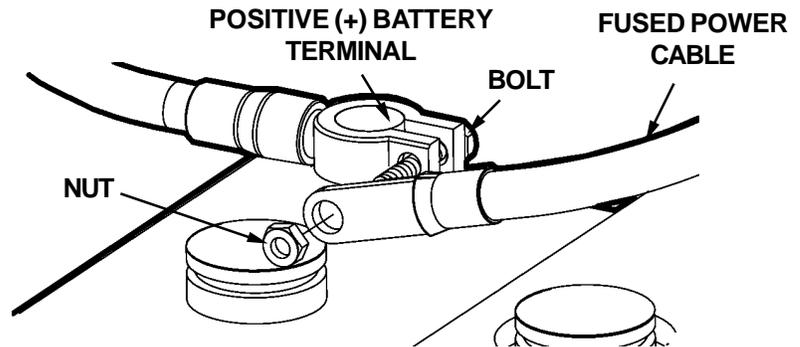
**WELDING STEP HOLDER TO UNDERRIDE  
FIG. 3-2B**

5. Install the second Step on the Lift Arm as shown in **FIGS. 4-1A and 4-1B**.



**BOLTING STEP TO LIFT ARM  
(CYLINDER & PIN NOT SHOWN)  
FIG. 4-1B**

6. Remove nut from positive (+) battery terminal connector. Reconnect Power Cable to positive (+) battery terminal connector (**FIG. 4-2**). Reinstall and tighten nut.



**FIG. 4-2**