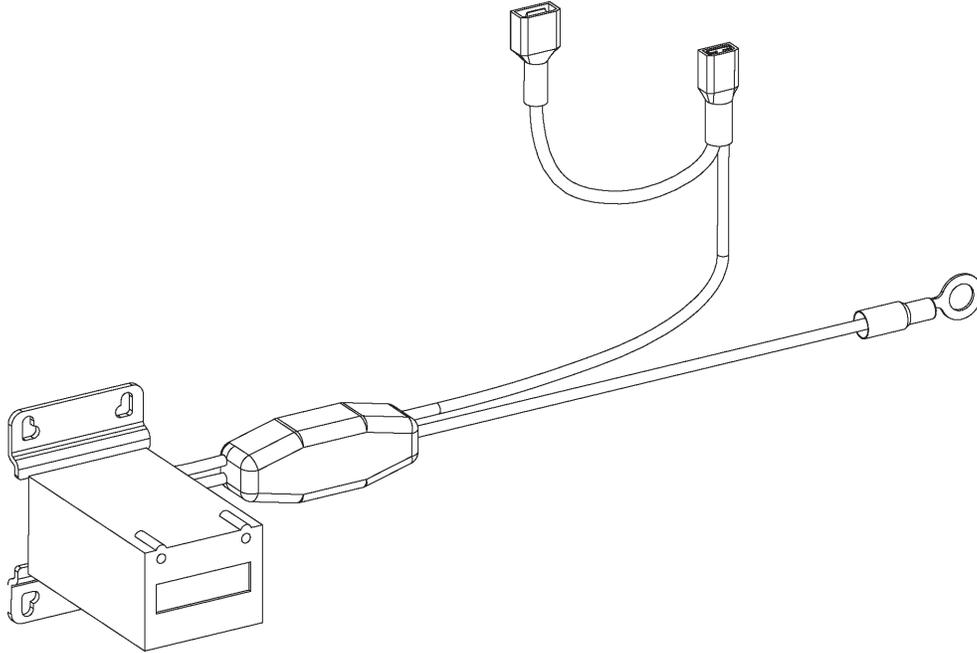


INSTRUCTION, GPT CYCLE COUNTER KIT P/N 282520-01



CYCLE COUNTER (ASSEMBLY)
P/N 280591-02
QTY. 1



PLASTIC TIE
P/N 208153
QTY. 4



POP RIVET
P/N 904000-1
QTY. 4

⚠ WARNING

To prevent personal injury and equipment damage, make sure power is disconnected from Liftgate while installing electrical parts.

1. Remove nut from positive (+) battery terminal connector. Disconnect the fused power cable (**FIG. 2-1**). Re-install nut.

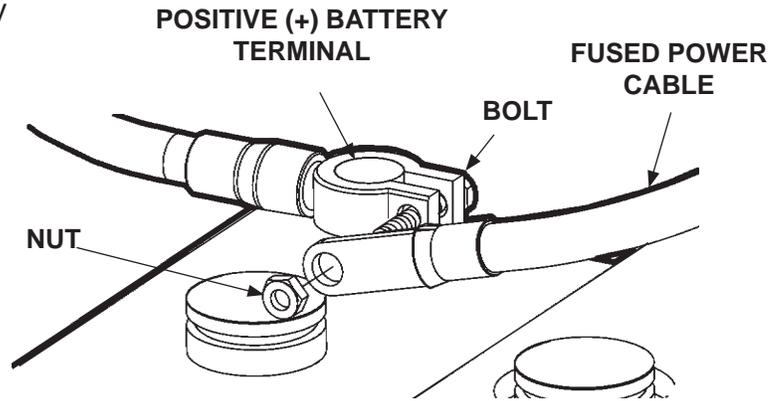


FIG. 2-1

2. Unbolt and remove pump cover (**FIG. 2-2**).

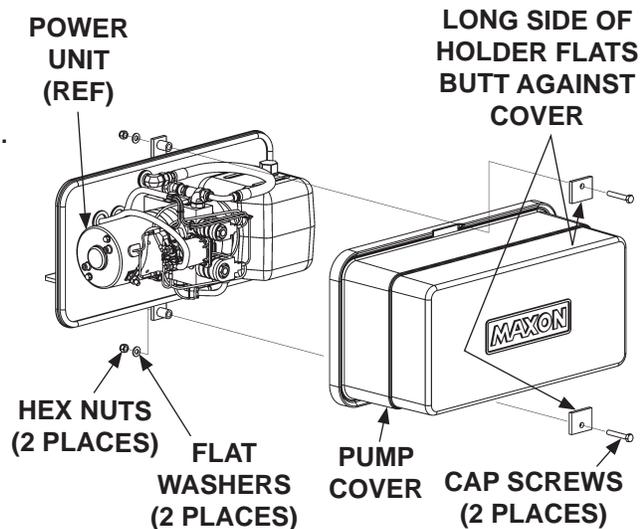
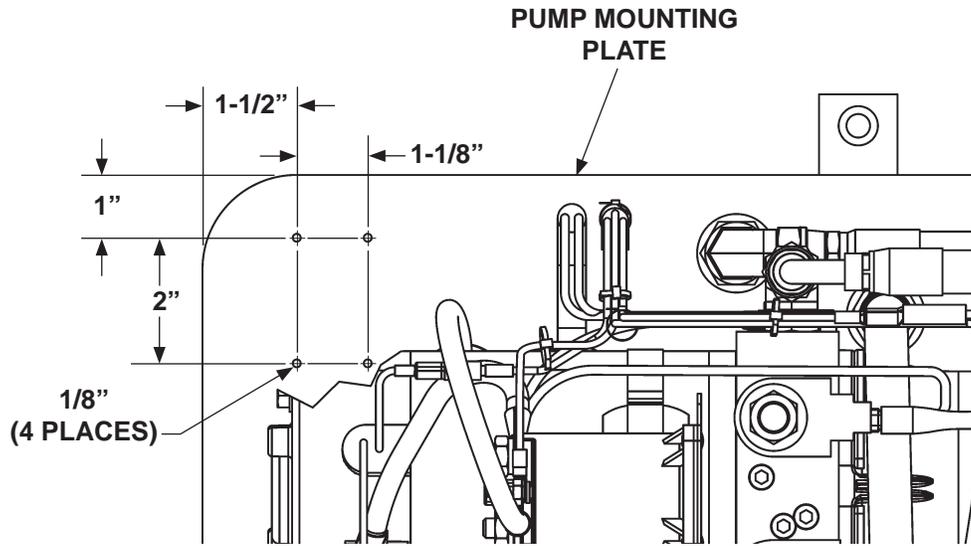


FIG. 2-2

3. Mark and drill 4 holes in the pump mounting plate as shown in FIG. 3-1.
3-1.



MARKING & DRILLING HOLES
FIG. 3-1

4. Rivet the cycle counter assembly to the pump mounting plate (FIG. 3-2).

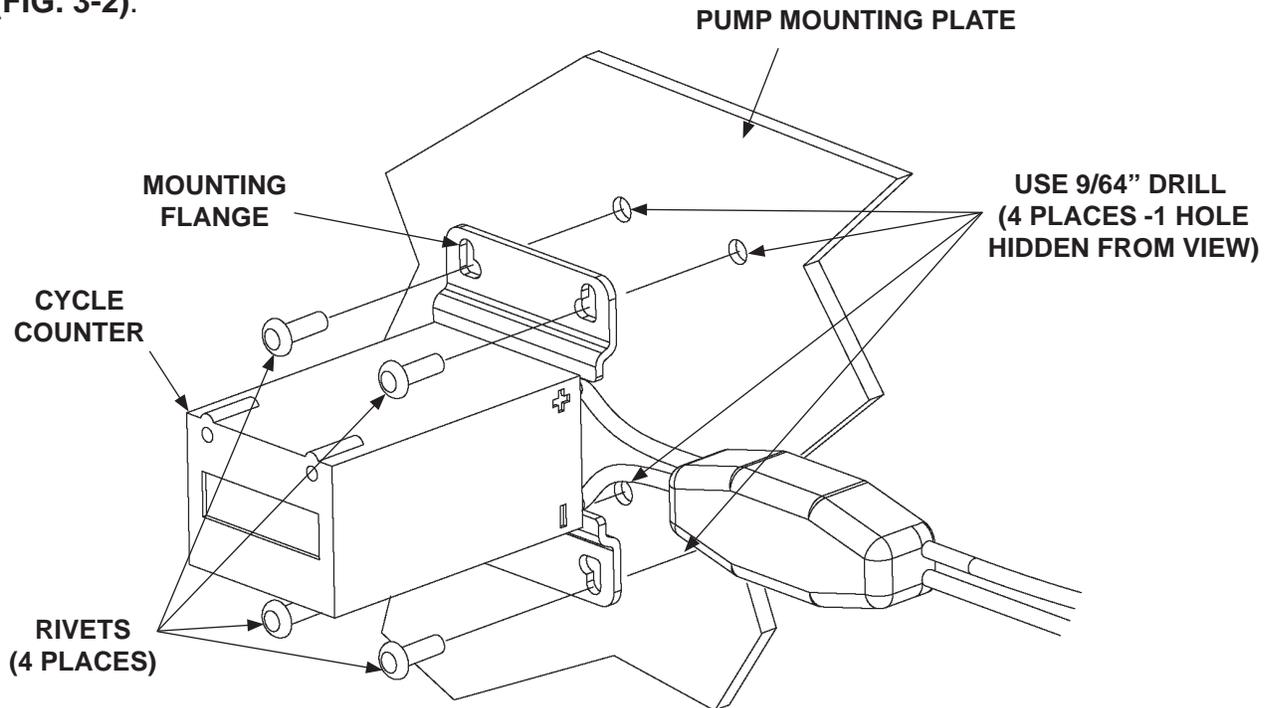


FIG. 3-2

5. Connect black wire from cycle counter to ground point on port plate as shown in FIG. 4-1.

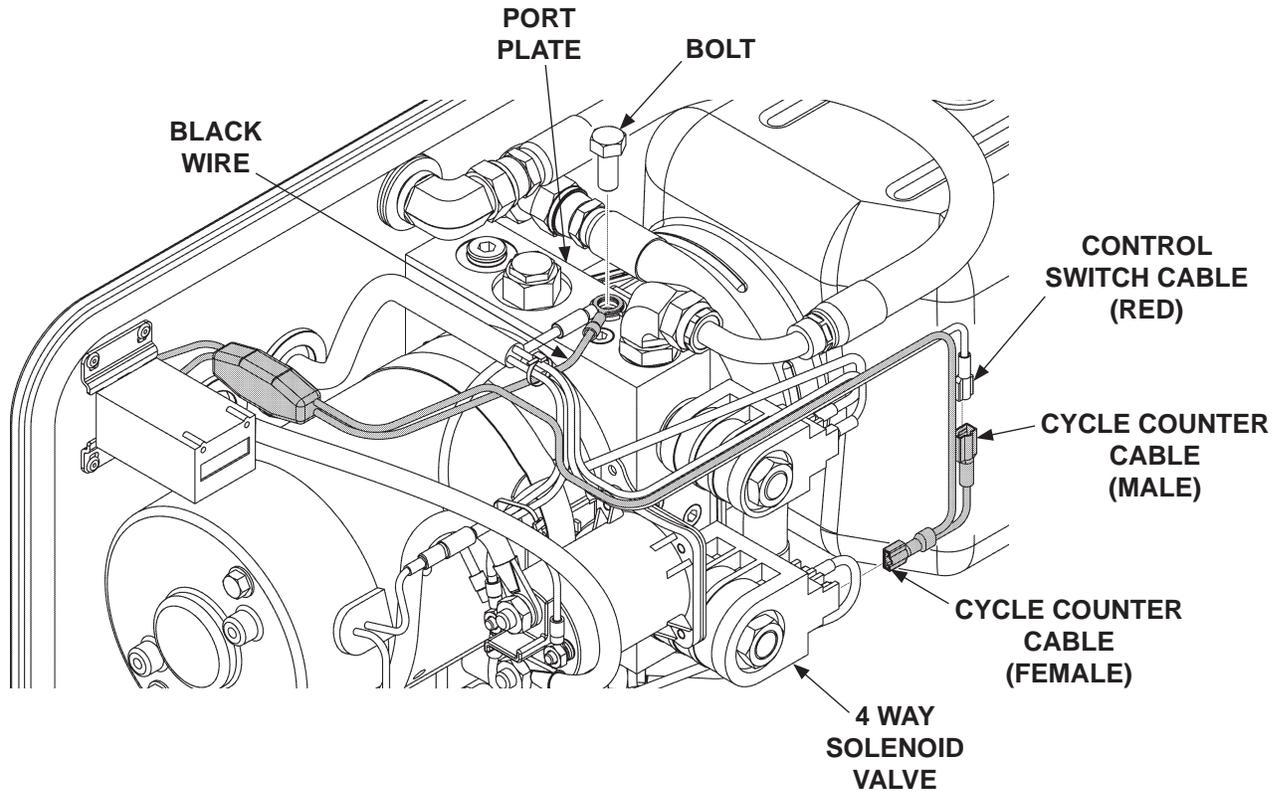


FIG. 4-1

6. Disconnect control switch cable (red) from 4 way solenoid valve. Connect cycle counter cable (male) to control switch cable (red) (FIG. 4-1). Connect cycle counter cable (female) to 4 way solenoid valve (FIG. 4-1).

7. Secure wiring with tie straps (Kit items) as shown in **FIG. 5-1**.

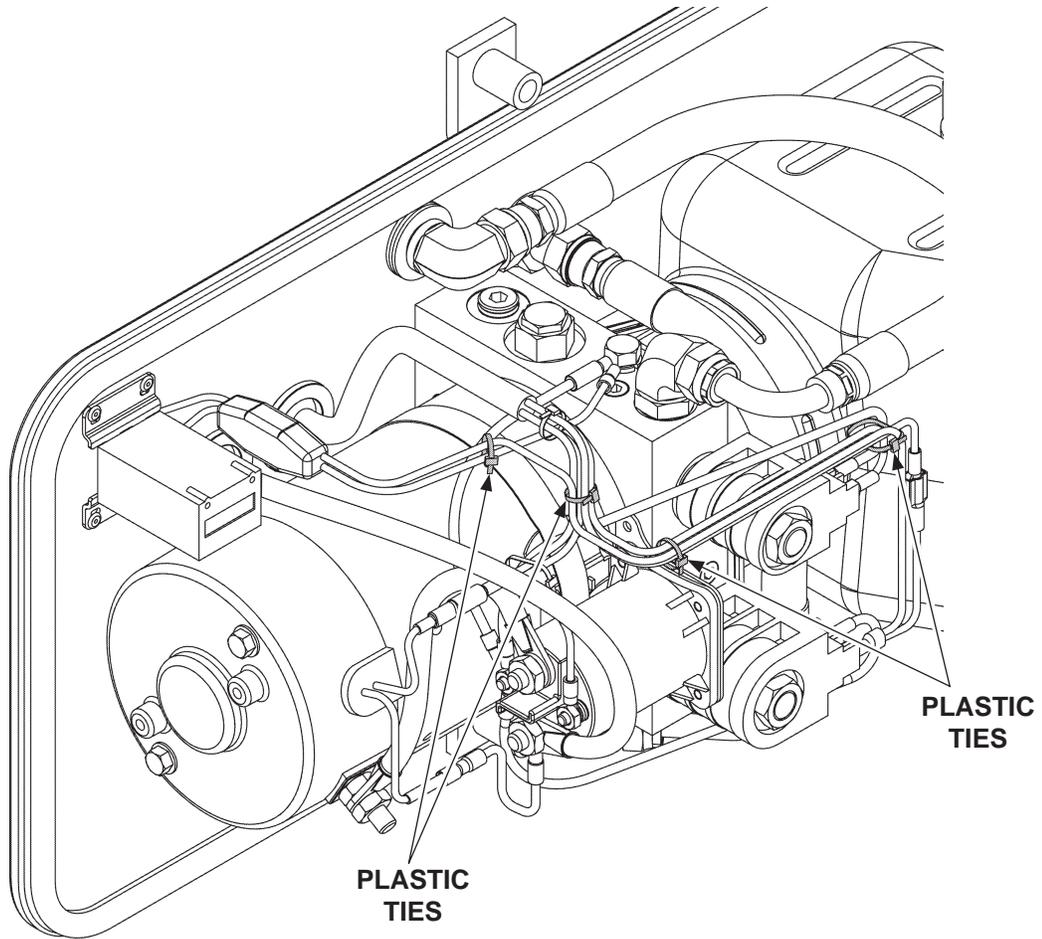


FIG. 5-1

8. Reinstall nut from positive (+) battery terminal connector. Reconnect power cable to positive (+) battery terminal connector (**FIG. 6-1**). Reinstall and tighten nut.

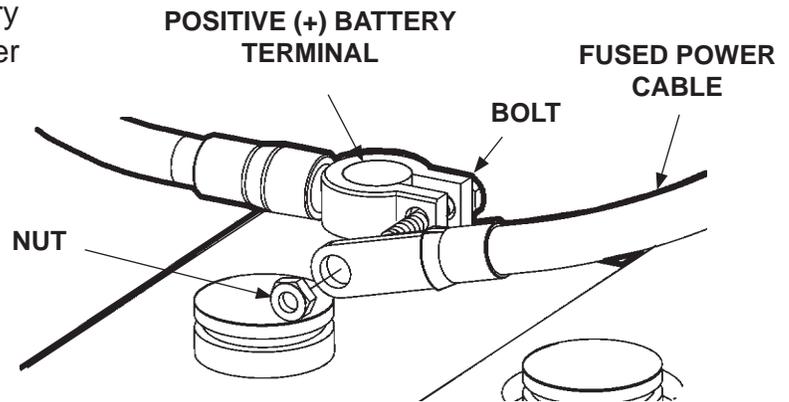


FIG. 6-1

9. Raise and lower Liftgate platform more than once (see **Liftgate Operation Manual**). Check number on cycle counter indicator (**FIG. 6-2**). The number of platform raise cycles must equal the number indicated on cycle counter.

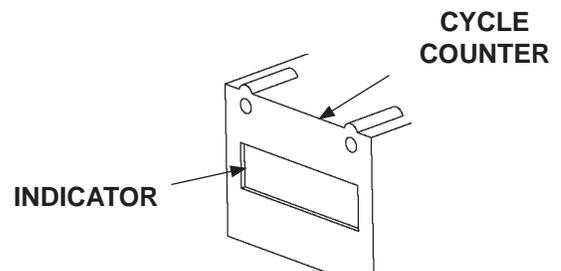


FIG. 6-2

10. Bolt on the pump cover (**FIG. 7-1**).
Torque the 5/16"-18 cover bolts
from 10 to 14 lb-ft.

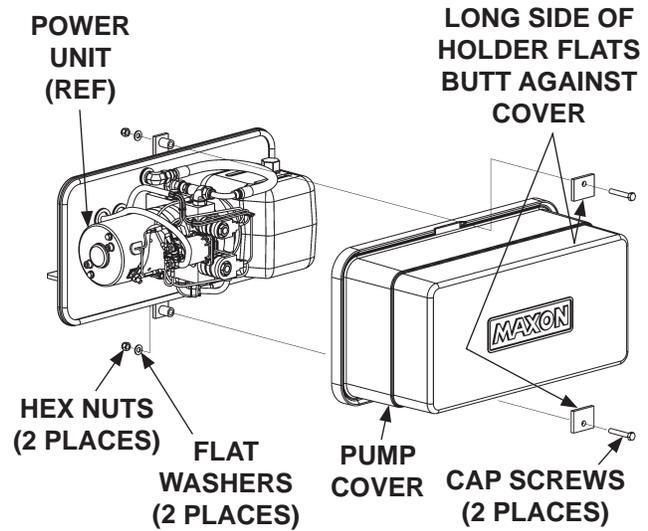


FIG. 7-1