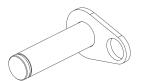


INSTRUCTIONS (DROP PIN KIT FOR REPLACEMENT CABLE)

C1 DROP PIN ASSEMBLY, P/N 295507-01 (10512)



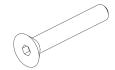
78 P/N 905004-07 QTY. 2



PIN WELDMENT (DROP PIN) P/N 289610-01 QTY. 2



LOCK NUT 5/16"-18 P/N 040540 QTY. 2



SOCKET SCREW 5/16"-18 X 2" LG. P/N 900021-7 QTY. 2



SPACER 1-5/8" OD X 7/16" LG. P/N 289589-01 QTY. 2

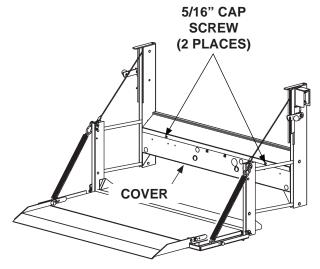
WARNING

Remove all rings, watches and jewelry before doing any electrical work.

WARNING

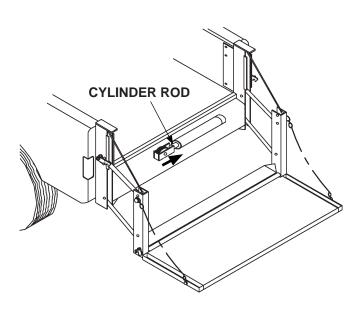
To prevent accidental personal injury and equipment damage, disconnect (-) battery cable from battery.

- 1. Unfold and lower the platform to the ground (FIG. 2-1). Refer to C1 Operation Manual.
- 2. Disconnect ground (-) battery cable from vehicle battery.
- 3. Unbolt main frame cover from front of Liftgate as shown in FIG. 2-1.



REMOVING COVER FIG. 2-1

4. Retract the cylinder (FIG. 2-2).



RETRACTING CYLINDER ROD FIG. 2-2

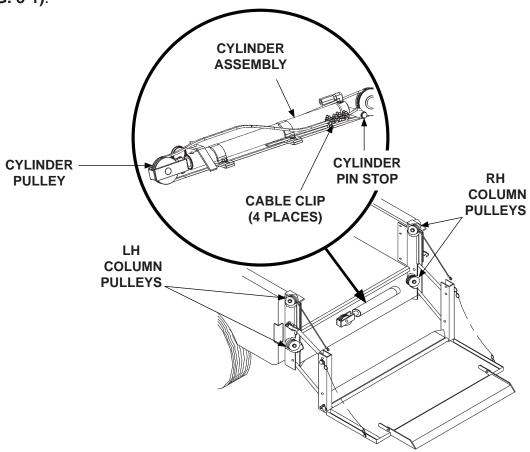
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WARNING

To prevent personal injury, keep the Liftgate from being operated while working between the platform and extension plate.

NOTE: Before removing cables, observe the way cables are threaded.

5. Loosen nuts on cable clips (FIG. 3-1). Pull cables out from cylinder pin stop, cylinder pulley, and LH & RH column pulleys (FIG. 3-1).



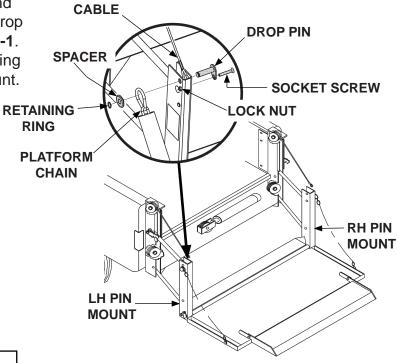
RELEASING CABLES FIG. 3-1

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WARNING

To prevent personal injury, make sure to wear eye protection during removal of cable components.

6. Unhook the chain from drop pin and spacer (FIG. 4-1). Then, remove drop pin and spacer as shown in FIG. 4-1. Discard old pin, spacer, retaining ring and screw. Repeat for RH pin mount.



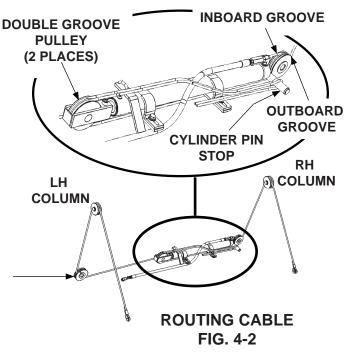
NOTE: Check pulleys and pins for excess wear. Pulleys should rotate freely without excessive side-to-side play.

NOTE: Ensure cables are not crossed when rethreading the cables.

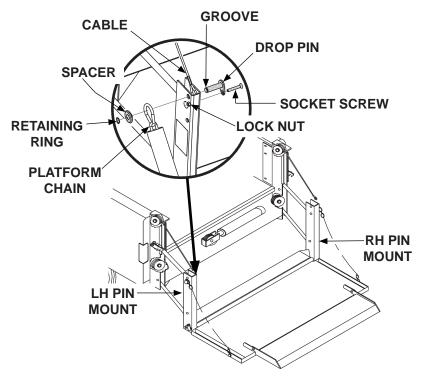
7. Thread the LH column cable through the inboard groove of the double groove pulleys (FIG. 4-2). Then, thread the RH cable through the outboard groove of the double groove pulleys (FIG. 4-2).

SINGLE GROOVE PULLEY (3 PLACES)

REMOVING CABLE COMPONENTS FIG. 4-1



8. Insert new drop pin and spacer (Kit items) as shown in FIG. 5-1. Use new screw and retaining ring (Kit items) to secure drop pin and spacer to the LH pin mount. Then, hook the chain on drop pin (FIG. 5-1). Repeat for RH pin mount.

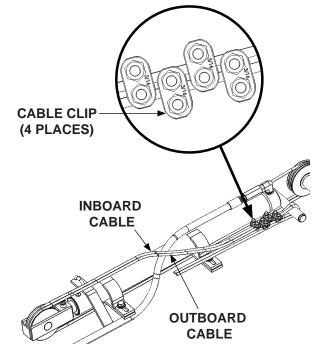


INSTALLING CABLE COMPONENTS FIG. 5-1

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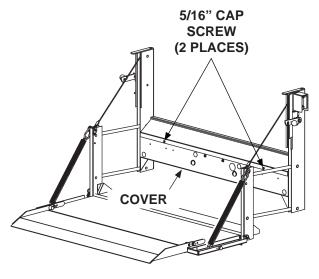
NOTE: Cables must be tightened equally so platform is supported equally on both sides, when unfolding and folding platform. Ensure cable clips do not touch each other!

9. Install 2 cable clips on inboard cable first and pull cable tightly through the cable clips (FIG. 6-1). Next, install 2 cable clips on outboard cable and pull cable tightly through the cable clips (FIG. 6-1). Position cable clips as shown in FIG. 6-1. Tighten nuts to 54 lb-in for 3/16" clips or 180 lb-in for 5/16" clips.



INSTALLING CABLE CLIPS FIG. 6-1

- **10.** Reconnect ground **(-)** battery cable to vehicle battery.
- 11. Bolt on the main frame cover as shown in **FIG. 6-2**.
- 12. Stow the platform. Refer to C1 Operation Manual.



REINSTALLING COVER FIG. 6-2