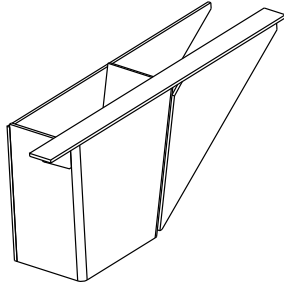
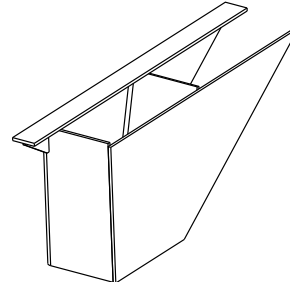


LIFTGATE MOUNTING KIT FOR FRAMELESS TRAILERS WITH SLIDER AXLES



LEFT MOUNT BRACKET
P/N 280003-01

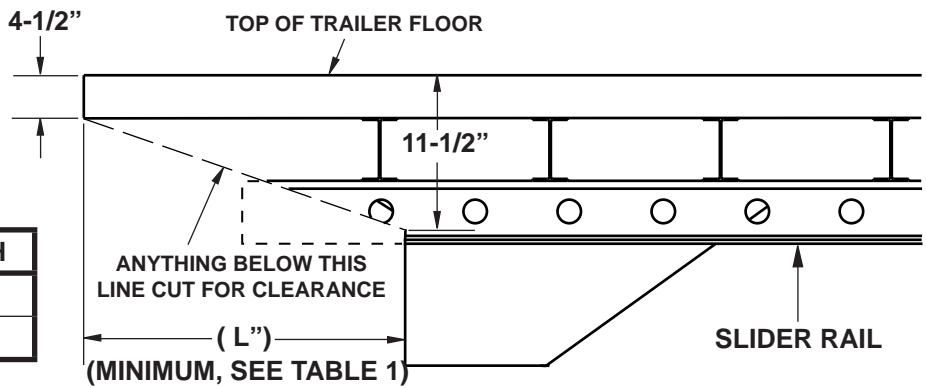


RIGHT MOUNT BRACKET
P/N 280003-02

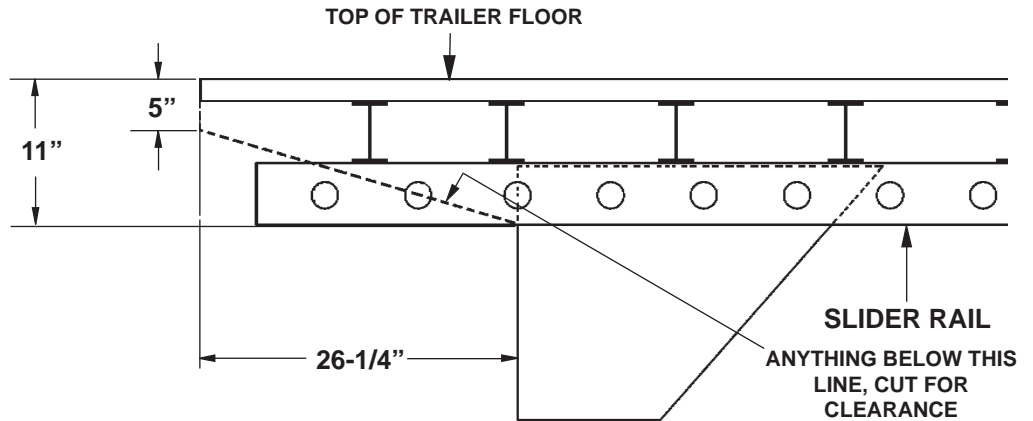
1. Cut out trailer chassis, to fit your Lift, according to dimensions shown in **FIG. 1-1** and **TABLE 1-1**, or **FIG. 1-2**.

MODEL	L=LENGTH
GPT-SERIES*	20"
72-25/-30	17"

*Except for GPTLR-25 & GPTLR-33
TABLE 1-1



CUT OUT FOR LIFTS LISTED IN TABLE 1-1
FIG. 1-1



CUT OUT FOR GPTLR-25 & GPTLR-33 LIFTS
FIG. 1-2

CAUTION

Welding across width of trailer cross members weakens trailer chassis. Weld only as shown.

2. Weld the right mount bracket to Right Hand (RH) side of trailer chassis as shown in **FIGS. 2-1, 2-2, and 2-3**. Repeat for left mount bracket.

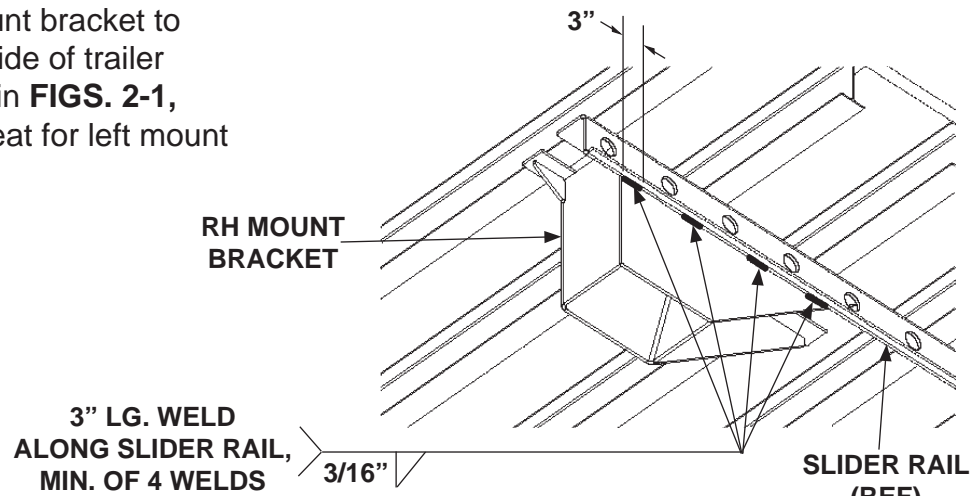


FIG. 2-1

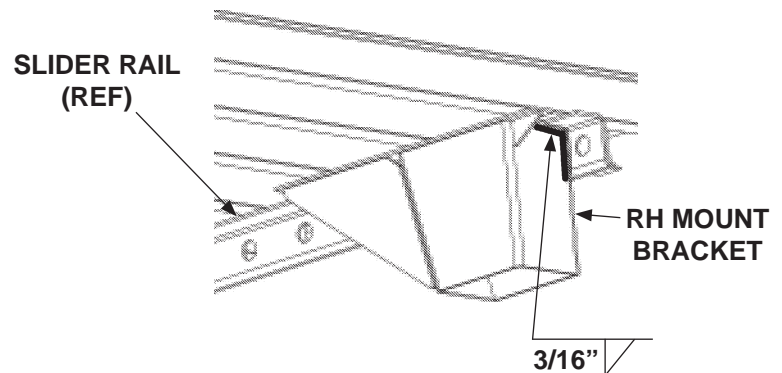


FIG. 2-2

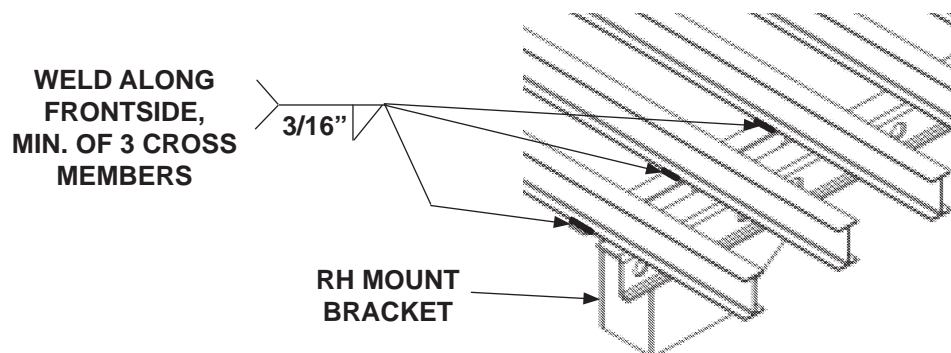
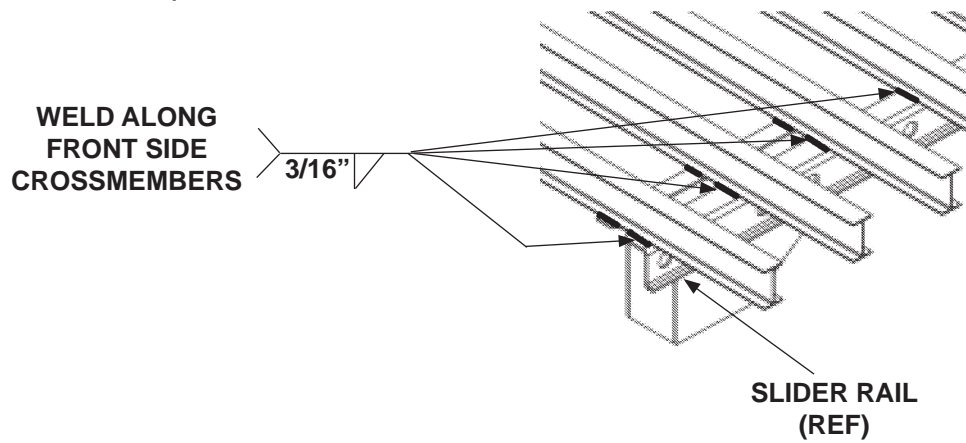


FIG. 2-3

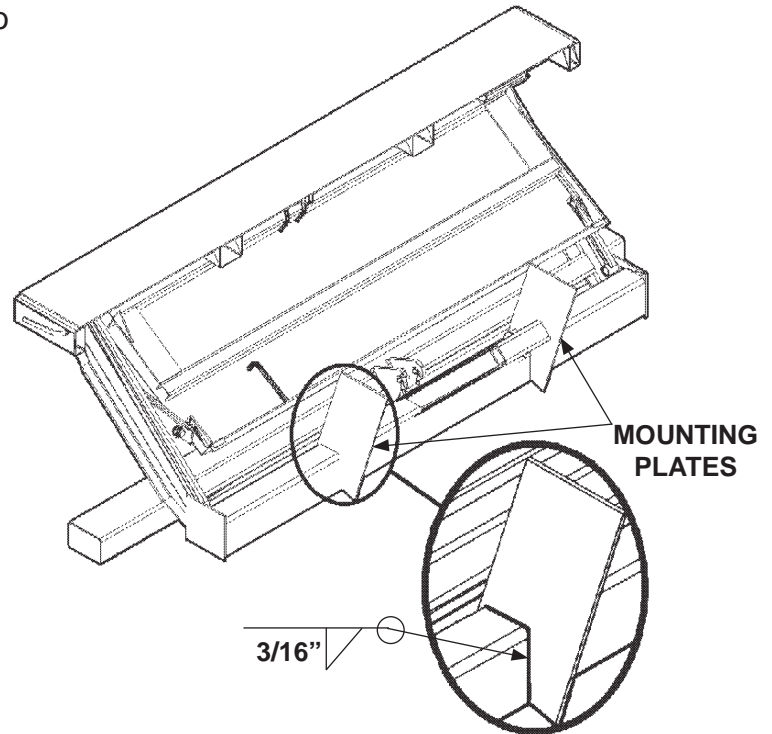
3. If slider rail is not welded to each of the crossmembers as shown, weld the RH trailer slider rail to each crossmember above mount bracket as shown in **FIG. 3-1**. Repeat for LH slider rail.



**WELDING SLIDER RAIL TO TRAILER CROSSMEMBERS
FIG. 3-1**

NOTE: Steps 4-6 are general instructions for positioning Mounting Plates and welding Liftgate on a slider axle trailer. For correct installation, use the complete instructions from the Installation Manual supplied with your Liftgate. If you need a replacement manual, go to www.maxonlift.com or call **Customer Service at (800) 227-4116**.

4. Adjust the mounting plates (**FIG. 4-1**) to proper width of mounting brackets.

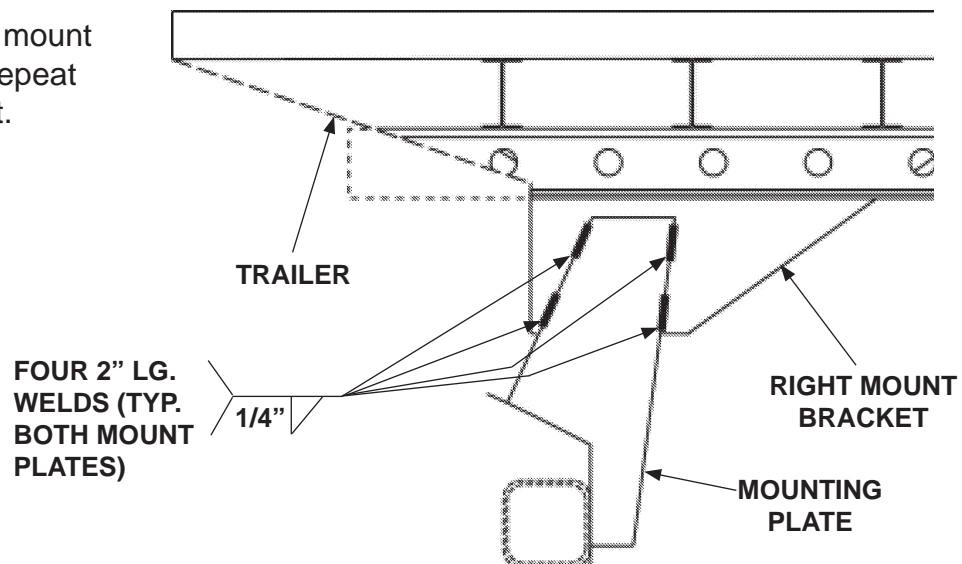


5. Weld mounting plates to main frame as shown in **FIG. 4-1**.

EXAMPLE OF MOVING & WELDING MOUNTING PLATES TO MAIN FRAME (RH SIDE SHOWN)

FIG. 4-1

6. Weld Liftgate to right mount bracket (**FIG. 4-2**). Repeat for left mount bracket.



EXAMPLE OF WELDING MOUNTING PLATES TO MOUNT BRACKET ON TRAILER (RH SIDE SHOWN)

FIG. 4-2