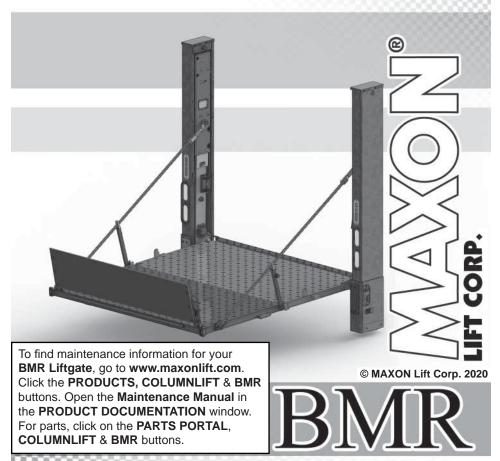
M-16-11 REV. B JUNE 2020

#### **Operation Manual Contains:**

- Warnings
- Decal & Plate Locations
- · Standard Control Locations
- Liftgate & Retention Ramp Operation



## **OPERATION MANUAL**

### **KEEP THIS MANUAL IN CAB OF VEHICLE**

Register your liftgate on line at www.maxonlift.com/htm/services/reg.htm. For a free copy of other manuals that pertain to this model liftgate, please visit our website at www.maxonlift.com or customer service at (800) 227-4116.

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### **SUMMARY OF CHANGES: M-16-11, REVISION B**

PAGE	DESCRIPTION OF CHANGE
COVER	Updated REV. and date of release.
8, 9	Added Recommended Daily Operational Checks.
10	Added QR Code Decal (P/N 299350-01) to decal locations image.
11	Updated decal sheet Decal "F", Operating Instructions, to include QR Code Decal.

### **A** WARNING

 Incorrect operation of this Liftgate can result in serious personal injury. Comply with WARNINGS and Liftgate operating instructions in this manual. Do not allow untrained persons or children to operate the Liftgate. If you need to replace an Operation Manual, additional copies are available from:

> MAXON Lift Corp. Customer Service 11921 Slauson Ave Santa Fe Springs, CA 90670 (800) 227-4116

- 2. Do not exceed rated **load capacity** of the Liftgates which is **3500** lbs. for model BMR-3500, 4400 lbs. for model BMR-44, 5500 lbs. for model BMR-55, and 6600 lbs. for model BMR-66.
- Do not allow any part of your body to be placed under, within, or around any portion of the moving Liftgate or its mechanisms, or in a position that would trap them between the platform and the floor of truck body (or between platform and the ground) when Liftgate is operated.
- 4. Consider the safety and location of bystanders and location of nearby objects when operating the Liftgate. Stand to one side of platform while operating the Liftgate. Be certain that the area the Liftgate will move through during operation is clear of all obstacles.
- 5. Comply with all attached instruction decals and warning decals.
- 6. Keep decals clean and legible. If decals are illegible or missing, have them replaced. **Get free replacement decals from Maxon.**
- 7. Never drive a forklift on the Liftgate platform.
- 8. Do not move vehicle unless Liftgate is correctly stowed.
- 9. Correctly stow platform when not in use. Extended platforms could create a hazard for people and vehicles passing by.
- 10. A correctly installed Liftgate will operate smoothly and reasonably quiet. The only noticeable noise, during Liftgate operation, is from the power unit while the platform is being opened (SD models only), lowered (power down models only), raised, or closed. Listen for scraping, grating and binding noises and have the problem corrected before continuing to operate the Liftgate.
- 11. Above all, **USE GOOD COMMON SENSE** when operating this Liftgate.
- 12. Never use a cell phone while operating the Liftgate.

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### RECOMMENDED DAILY OPERATION CHECKS

NOTE: Before you check the Liftgate, park vehicle on flat ground and set the parking brake. **NOTE:** If any of the following operation checks reveal a need to service or repair Liftgate, do not operate the Liftgate until a qualified mechanic services or repairs the Liftgate. Before operating the Liftgate, the operator should do the following: ☐ Make sure batteries are fully charged, battery terminal connections are clean and tight, and battery box is undamaged. ☐ Make sure cab cutoff switch is **ON**, if equipped. ☐ Visually check that pump cover is bolted on securely and undamaged. Look for hydraulic fluid leaking from the pump box. ☐ Follow the routing of hydraulic hoses from cylinders to pump box. Make sure all hoses are connected at both ends and there are no cracks. chafing, and fluid leaks. ☐ Visually check that standard and optional controls are in place and undamaged. ☐ Visually check that all decals are in place (see **DECALS** page). Make sure decals are legible, clean, and undamaged. Use the operation instructions in this manual to unfold the platform and lower it to the ground. ☐ Check for smooth operation as platform unfolds and as runners lower the platform to the ground. ☐ Check main frame, extension plate, columns, runners and platform openers for cracks and bends. Make sure platform chains are undamaged and connected securely at both ends. Also, make sure all bolts and pins are in place and undamaged. ☐ Check platform and flipover for cracks, holes, and bends on the loadcarrying surfaces and side plates. Also, make sure retention ramps and carts stops (if equipped) are undamaged and operate smoothly. ☐ Make sure load-carrying surfaces on extension plate, platform, flipover, and retention ramp (if equipped) are clean (no oil, debris, or corrosion).

☐ Check for fluid leaks from hydraulic cylinders.

Use the operation instructions in this manual to operate the Liftgate through one cycle without a load on the platform. Raise the platform to vehicle bed height. Next, lower the platform to ground level.
☐ When raising and lowering platform, listen for unusual noises and look for a "jerking" motion or uneven movement at LH and RH sides of the platform. Uneven movement should not exceed 1".
$\hfill \square$ With platform at bed height, make sure the LH and RH platform chains feel even in tightness.
☐ Retention ramps (if equipped) release, unfold and fold smoothly, and remains in ramp, retention, and stowed positions until intentionally moved.
☐ Carts stops (if equipped) release, open, and close smoothly and remain so until intentionally opened or stowed.
If service or repairs are not required (or if completed), stow platform for transport.

#### **DECALS & PLATES**

**NOTE:** Ensure there is no residue, dirt, or corrosion where decals are attached. If necessary, clean surface before attaching decals.

**NOTE:** Decals on the Liftgate are attached at the factory.

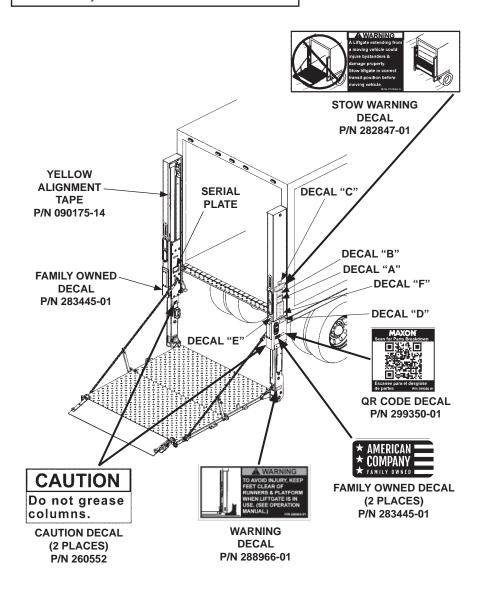


FIG. 10-1

#### A WARNING

#### Read this information carefully.

- Improper operation of this Liftgate can result in serious personal injury. If you do not have a copy of the operating instructions, please obtain them from your employer, distributor, or lessor before you attempt to operate Liftgate.
- If there are signs of improper maintenance, damage to vital parts, or slippery platform surface, do not use the Liftgate until these problems have been corrected.
- If you are using a pallet jack, be sure it can be maneuvered safely.
- Do not operate a forklift on the platform.
- Do not allow any part of yours or your helper's body to be placed under, within, or around any portion of the moving Liftgate, or its mechanisms, or in a position that would trap them between the platform and the ground or truck when the Liftgate is operated.
- If a helper is riding the platform with you, make sure you are both doing so safely and that you are not in danger of coming in contact with any moving or potentially moving obstacles.
- · USE GOOD COMMON SENSE.
- If load appears to be unsafe, do not lift or lower it.

For a free copy of other manuals that pertain to this model Liftgate, please visit

В

#### SAFETY INSTRUCTIONS

#### Read all decals and operation manual before operating liftgate.

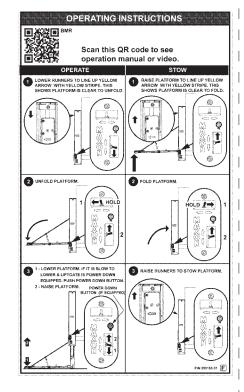
- Do not use liftgate unless you have been properly instructed and have read, and are familiar with, the operating instructions.
- Be certain vehicle is properly and securely braked before using the liftgate.
- Always inspect this liftgate for maintenance or damage before using it. Do not use liftgate if it shows any sign of damage or improper maintenance.
- Do not overlos
- Make certain the area in which the platform will open and close is clear before opening or closing the platform.
- Make certain platform area, including the area in which loads may fall from platform, is clear before and at all times during operation of liftgate.
- This liftgate is intended for loading and unloading of cargo only. Do not use this liftgate for anything but its intended use.



(REFER TO TABLE 11-1)







#### DECAL SHEET FIG. 11-1

MODEL	ORDER P/N	DECAL "C"
BMR-35	289163-01	3500 LBS. [1600 KG]
BMR-44	289163-02	4400 LBS. [2000 KG]
BMR-55	289163-03	5500 LBS. [2500 KG]
BMR-66	289163-04	6600 LBS. [3000 KG]

## DECAL SHEET PART NUMBERS TABLE 11-1

### STANDARD CONTROL LOCATIONS

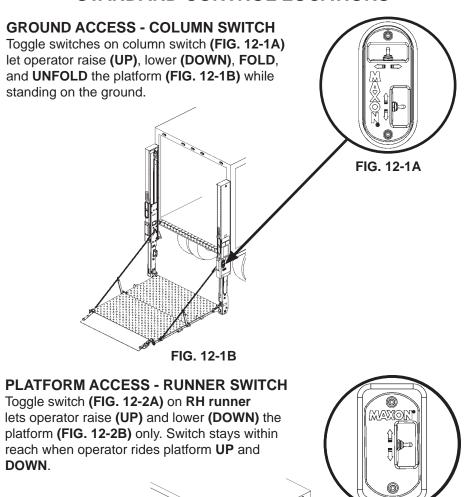
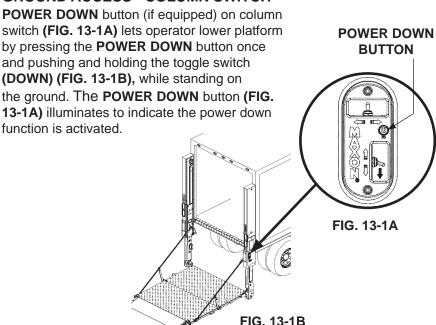


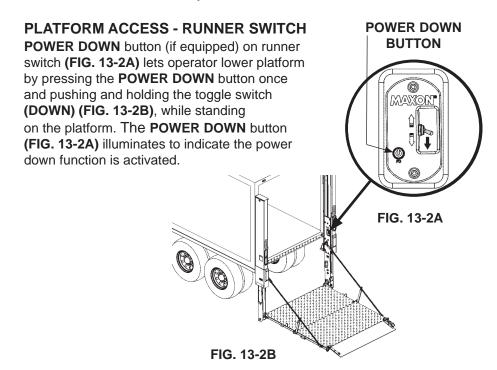


FIG. 12-2A

### POWER DOWN CONTROLS (IF EQUIPPED)

### **GROUND ACCESS - COLUMN SWITCH**





### **PUMP BOX CONTROLS**

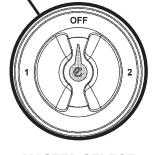
#### MASTER SELECT SWITCH

The master select switch (FIGS. 14-1, 14-1A and 14-1B) applies or removes battery power from the pump(s). For a single pump box (FIGS. 14-1A and 14-1B), turn the MASTER SELECT SWITCH to 1 to operate Liftgate.

MASTER SELECT SWITCH (PUMP 1 SELECTED) FIG. 14-1A

SINGLE PUMP BOX FIG. 14-1

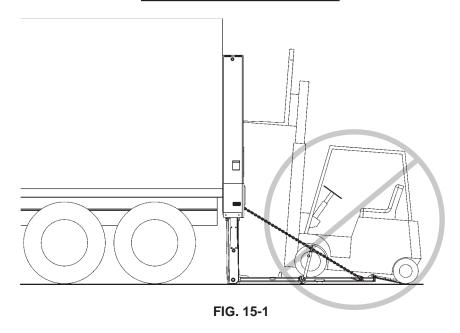
If the Liftgate is equipped with a dual pump box, the MASTER SELECT SWITCH (FIG. 14-1A) can be used to connect battery power to either pump 1 or pump 2 to power Liftgate. To remove battery power from pumps 1 and 2, turn switch OFF (FIG. 14-1B).



MASTER SELECT SWITCH (OFF) FIG. 14-1B

### **FORKLIFT ADVISORY**

# WARNING Keep forklift OFF of platform.



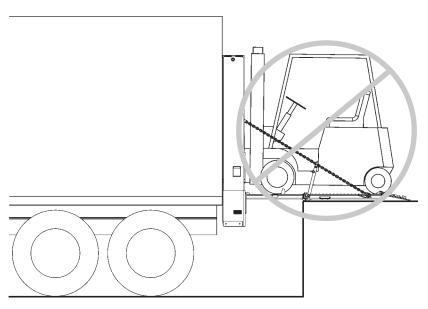
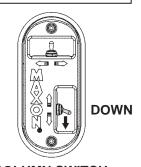


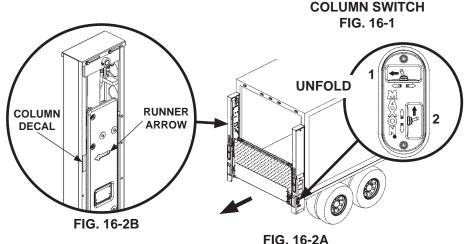
FIG. 15-2

## LOADING VEHICLE OPENING THE PLATFORM

**NOTE:** The 2 platform flashing lights are flashing when platform is unfolding and unfolded. The lights stop flashing when the platform is folded/stowed.

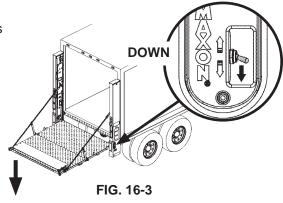
Push toggle switch to **DOWN** position (**FIG. 16-1**) to lower platform until runner arrow and column decal are about even (**FIG. 16-2B**). Platform will be released from the locking wedges on the Liftgate column. Next, use column switches 1 and 2 to **UNFOLD** platform (**FIG. 16-2A**). Hold both toggle switches until platform reaches the unfolded (horizontal) position and then release the switches.





### LOWERING THE PLATFORM

To lower platform to the ground, use column switch as shown in **FIG. 16-3**. Release toggle switch when platform reaches the ground.



### **OPENING THE RETENTION RAMP**

To unfold retention ramp, pull lock in direction of arrow (FIG. 17-1) and rotate ramp to the ground (FIG. 17-2).

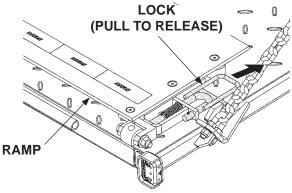


FIG. 17-1

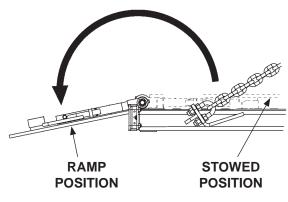


FIG. 17-2

## LOADING VEHICLE - Continued POSITIONING LOAD

### **A WARNING**

A load should never extend past the edges of the platform. Do not place unstable loads on platform and do not allow load to exceed lifting capacity of Liftgate. If standing on platform, do not allow your feet to extend beyond inboard edge of platform.

Place all loads as close as possible to the inboard edge of the platform with heaviest part toward the truck body as shown in FIG. 18-1. Move loads across the ramp (FIG. 18-1) to the platform, but never rest or raise loads on the ramp. If standing on platform with the load, stand in the footprint area shown and comply with the preceding WARNING.

RAMP

INBOARD EDGE

LOADING PLATFORM AT GROUND LEVEL FIG. 18-1

### **RAISING & UNLOADING PLATFORM**

### **A** CAUTION

A ramp in retention position can trip you when stepping over it. To prevent possible injury, get on the platform before putting the ramp in retention position.

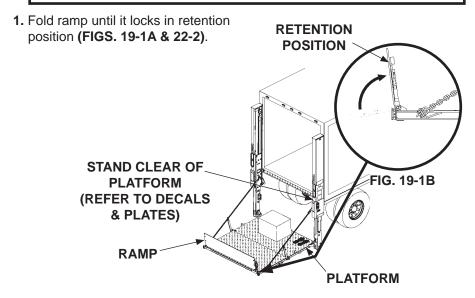
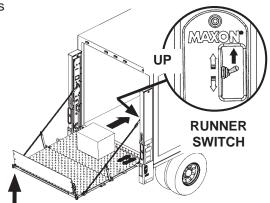


FIG. 19-1A

Use runner switch to raise (UP)
 platform from ground level to bed
 height (FIG. 19-2). Release
 switch when platform reaches
 bed height.

**3.** Carefully move the load into vehicle **(FIG. 19-2)**.



MOVING LOAD INTO VEHICLE FIG. 19-2

# LOADING VEHICLE - Continued RAISING & UNLOADING PLATFORM - Continued

4. Use runner switch to lower the platform to ground level (FIG. 20-1).

RUNNER SWITCH

INBOARD EDGE

FIG. 20-1

5. If there are more loads to put in vehicle, repeat the previous LOADING VEHICLE steps for each load. When loading is finished, use STOWING PLATFORM procedure in this manual.

# UNLOADING VEHICLE OPENING THE PLATFORM

Push column **UP/DOWN** toggle switch to **DOWN** position (**FIG. 21-1**) to lower platform (**FIG. 21-2A**) until runner arrow and column decal are about even (**FIG. 21-2B**). Platform will be released from the locking wedges on the Liftgate column. Next, use column switches 1 and 2 to **UNFOLD** platform (**FIG. 21-2A**). Hold both toggle switches until platform reaches the unfolded (horizontal) position and then release the switches.



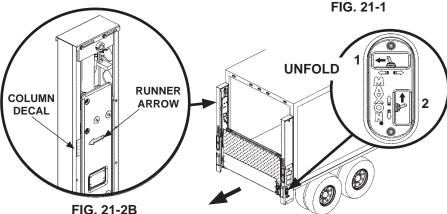
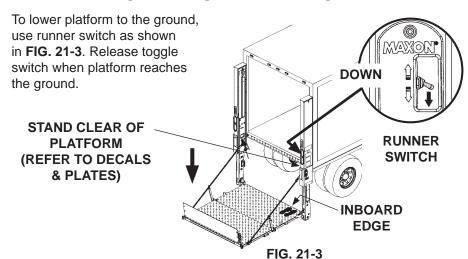


FIG. 21-2A

### LOWERING THE PLATFORM



# UNLOADING VEHICLE - Continued OPENING RAMP TO RETENTION POSITION

### **A** CAUTION

A ramp in retention position can trip you when stepping over it. To prevent possible injury, get on the platform before putting the ramp in retention position.

To unfold retention ramp, pull lock mechanism in direction of arrow (FIG. 22-1) and lift the retention ramp until it locks in the retention position (FIG. 22-2).

FIG. 22-1

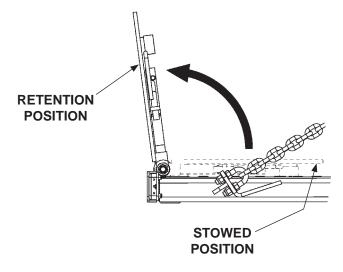


FIG. 22-2

### **RAISING THE PLATFORM**

Use runner switch to raise platform (FIG. 23-1) from ground level to bed height. Release switch when platform reaches bed height.

RUNNER SWITCH

INBOARD EDGE

# UNLOADING VEHICLE - Continued POSITIONING LOAD

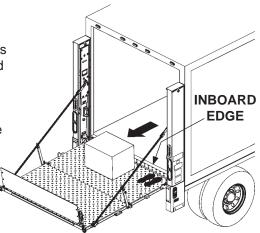
### **A** WARNING

A load should never extend past the edges of the platform. Do not place unstable loads on platform and do not allow load to exceed lifting capacity of Liftgate. If standing on platform, do not allow your feet to extend beyond inboard edge of platform.

### **A** WARNING

Pulling the load from vehicle to platform can result in a fall from platform and serious injury. When unloading vehicle, always push the load out on the platform.

Load the platform at bed level (FIG. 24-1) as follows. Push load out of the vehicle to correct position on the platform. Place all loads as close as possible to the inboard edge of the platform with heaviest part toward the vehicle body as shown in FIG. 24-1. If standing on platform with the load, stand in the footprint area shown and comply with the WARNING at the top of this page.



PUSHING LOAD ON PLATFORM FIG. 24-1

### LOWERING & UNLOADING PLATFORM

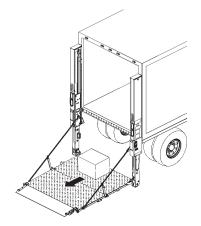
### **A** WARNING

Before lowering platform, make sure area surrounding platform is clear of people and objects. If standing on platform, do not allow your feet to extend beyond inboard edge of platform.

1. Use runner switch to lower platform to the ground (FIG. 25-1A). Release switch when platform reaches ground level. **DOWN** 2. Pull up on lock mechanism and lower retention ramp to the RUNNER ramp position (FIG. 25-1B). **SWITCH INBOARD EDGE** STAND CLEAR OF **PLATFORM** (REFER TO DECALS **RAMP** & PLATES) **POSITION** FIG. 25-1B

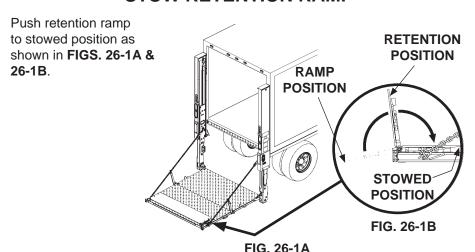
FIG. 25-1A

3. Carefully move load off platform (FIG. 25-2) and then move it to a place where it will not become a hazard for people and other vehicles. If there is more to unload from vehicle, repeat the previous UNLOADING VEHICLE steps for each load. When unloading is finished, use STOWING PLATFORM procedure in this manual.



MOVING LOAD OFF PLATFORM FIG. 25-2

## STOWING PLATFORM STOW RETENTION RAMP



### **STOW PLATFORM**

### **CAUTION**

Platform and bottom stops could be damaged if platform is folded with heel below the column bottom stops. Bottom stops will interfere with folded platform being raised to up position. Prevent damage by aligning arrow decals on column & runner before folding platform. Then, platform heel will be above the bottom stops.

1. Use the column switch to raise (UP)
platform (FIG. 26-2A) until runner arrow
and column decal on LH column are
aligned (FIG. 26-2B).

RUNNER
ARROW

FIG. 26-2A

FIG. 26-2B

**NOTE:** The 2 platform flashing lights are flashing when platform is unfolding and unfolded. The lights stop flashing when the platform is folded/stowed.

2. Hold both column switches 1 and 2 to FOLD platform (FIG. 27-1).

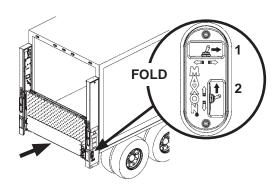
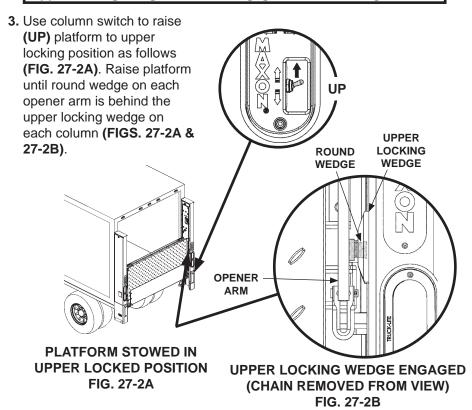


FIG. 27-1

### **A WARNING**

Upper locking wedges must be engaged before moving vehicle.



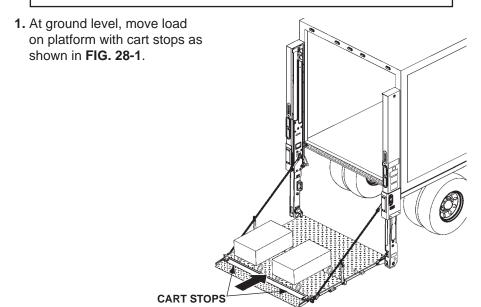
### **USING CART STOPS (IF EQUIPPED)**

### **A** CAUTION

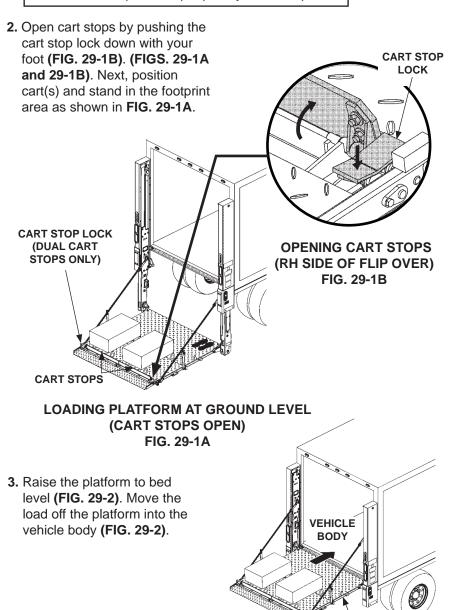
To prevent injuries caused by tripping and falling, make sure cart stops are closed before walking on and off outboard end of platform.

NOTE: Some Liftgates are equipped with single or dual cart stops. Cart stops prevent loaded carts from rolling off outboard end of platform. Single cart stops are 1 section, about the same as overall width of platform, and operate with one set of controls. Dual cart stops are 2 identical sections, with a combined width about the same as overall width of platform, and each is independently operated with separate controls (1 set of controls per cart stop). The following procedure shows dual cart stops. A single cart stop operates the same way.

**NOTE:** Cart stops are usually closed when not in use. If you find the carts stops are already open when rolling a load from the ground to the platform, you may roll the load over the cart stop. The cart stop will close temporarily as the load crosses and reopen when the load is off the cart stop.



LOADING PLATFORM AT GROUND LEVEL (CART STOPS CLOSED) FIG. 28-1 NOTE: Cart stops are kept open by a cart stop lock.



UNLOADING PLATFORM AT BED LEVEL (DUAL CART STOPS OPEN) FIG. 29-2

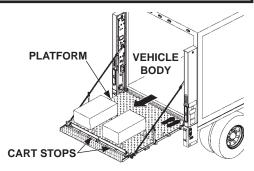
**PLATFORM** 

### **USING CART STOPS (IF EQUIPPED) - Continued**

### **A** WARNING

Pulling the load from vehicle to platform can result in a fall from platform and serious injury. When unloading vehicle, always push the load out on the platform.

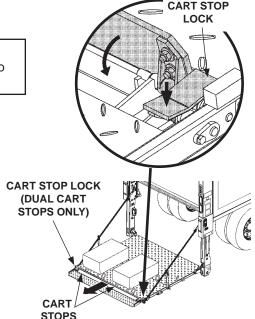
4. When loading the platform at bed level, make sure cart stops are open (FIG. 30-1). Push load out of the vehicle. Place all loads as close as possible to the edge of the cart stops as shown in FIG. 30-1. If standing on platform with the load, stand in the footprint area shown and comply with the WARNING shown above.



LOADING PLATFORM AT BED LEVEL (DUAL CART STOPS OPEN) FIG. 30-1

**NOTE:** Cart stops are kept closed by a cart stop lock **(FIG. 30-2)**.

5. Unload platform with cart stops at ground level as follows. Make sure cart stops are closed before moving load off the platform (FIG. 30-2). To close, push the cart stop lock down. Then, step on cart stop until closed (FIG. 30-2). Move load off the platform as shown in FIG. 30-2.

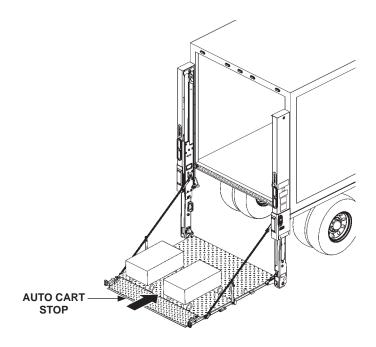


UNLOADING PLATFORM AT GROUND (DUAL CART STOPS CLOSED) FIG. 30-2

### **USING AUTO CART STOPS (IF EQUIPPED)**

**NOTE:** Some Liftgates are equipped with auto cart stops. Auto cart stops open and close automatically depending on the position of the liftgate. The following procedure shows auto cart stops.

1. Move load on platform on the ground as shown in **FIG. 31-1**.

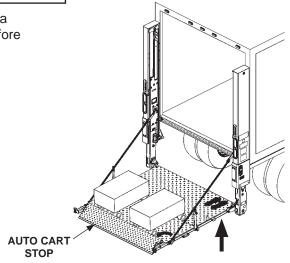


LOADING PLATFORM AT GROUND LEVEL (AUTO CART STOP CLOSED)
FIG. 31-1

# USING AUTO CART STOPS (IF EQUIPPED) - Continued

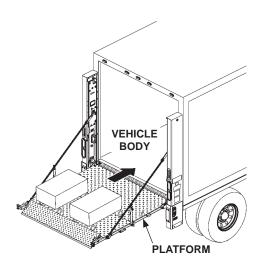
**NOTE:** Auto cart stop is opened by raising the platform **(FIG. 32-1)**.

2. Stand in the footprint area as shown (FIG. 32-1) before raising the platform.



AUTO CART STOP OPEN FIG. 32-1

 Raise the platform to bed level (FIG. 32-2). Move the load off the platform into the vehicle body (FIG. 32-2).



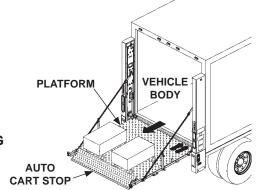
UNLOADING PLATFORM AT BED LEVEL (AUTO CART STOP OPEN) FIG. 32-2

### **A** WARNING

Pulling the load from vehicle to platform can result in a fall from platform and serious injury. When unloading vehicle, always push the load out on the platform.

**NOTE:** When loading the platform at bed level, auto cart stop is open **(FIG. 33-1)**.

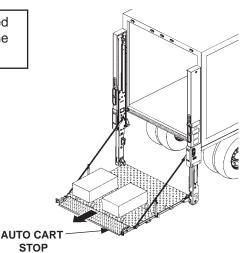
4. Push load out of the vehicle and place all loads as close as possible to the edge of the cart stop(s) as shown in FIG. 33-1. If standing on platform with the load, stand in the footprint area shown and comply with the WARNING shown above.



LOADING PLATFORM AT BED LEVEL (AUTO CART STOP OPEN) FIG. 33-1

**NOTE:** Auto cart stop is closed when platform is on the ground **(FIG. 33-2)**.

 Unload platform with auto cart stop at ground level as follows. Move load off the platform as shown in FIG. 33-2.



AUTO CART STOP CLOSED FIG. 33-2

33

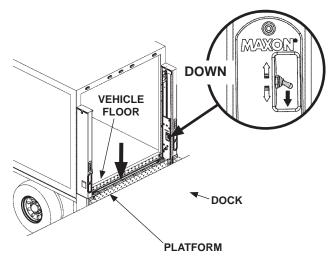
# DOCK LOADING & UNLOADING LOWER PLATFORM BELOW DOCK LEVEL

### **A** CAUTION

Use dock plate for moving loads between dock and vehicle. Dock plate must be supported by dock and vehicle floor. It must not rest on Liftgate platform.

**NOTE:** Platform may be lowered with vehicle backed up to dock.

 Use column switch to lower (DOWN) platform until it rests on bottom stops (FIG. 34-1). Release switch when top edge of closed platform is below bed height and dock level, and in the lower locking position (FIG. 34-1). Now, loads can be moved between dock and vehicle without using Liftgate.



LOWER LOCKING POSITION FIG. 34-1

### **A** WARNING

Upper locking wedges must be engaged before moving vehicle.

2. When finished loading and unloading from the dock, use column switch to raise (UP) platform to upper locking position as follows (FIG. 35-1A). Raise platform until round wedge on each opener arm is behind the UP upper locking wedge on each column (FIGS. 35-1A & 35-1B). **UPPER LOCKING ROUND** WEDGE WEDGE OPENER ARM PLATFORM STOWED IN **UPPER LOCKED POSITION UPPER LOCKING WEDGE ENGAGED** FIG. 35-1A (CHAIN REMOVED FROM VIEW)

FIG. 35-1B