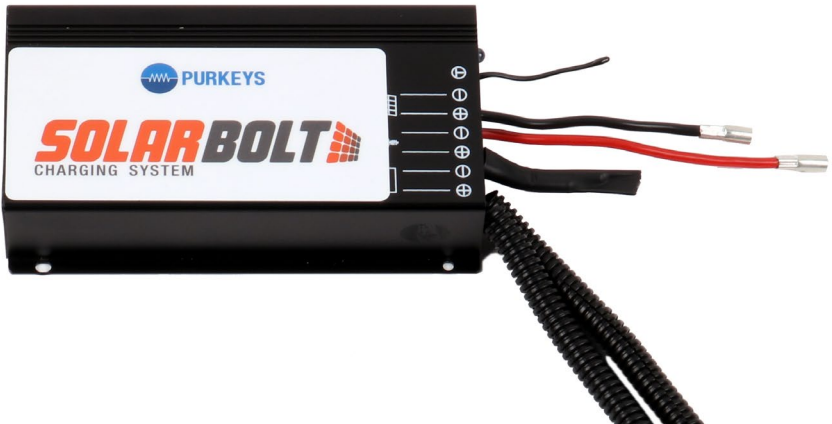


PURKEYS

SOLAR BOLT CHARGING SYSTEM

INSTALLATION GUIDE



CONTENTS

General Information	2
Solar Panel Installation	3
Installation Preparation	4
Solar Panel Install Process	5
Solar Bolt Main Harness Installation.....	7
Cable Routing	9
Solar Bolt Controller Installation.....	10
Solar Panel Configurations.....	12
200 Watt (2 Solar Panel).....	12
300 Watt (3 Solar Panel).....	13
400 Watt (4 Solar Panel).....	14
LED Logic.....	15
Part List.....	16
Limited Commercial Warranty Policy.....	20

GENERAL INFORMATION

The Solar Bolt™ Charging System is a MPPT/PWM charge controller with automatic temperature compensation for up to 400 watt solar application. The Solar Bolt charge controller utilizes patent-pending technology that is designed to work in conjunction with the electrical system on a vehicle or trailer. The Solar Bolt provides three-stage charging for the batteries when the vehicle's primary charging system is not active. It senses when the primary charging system is active and matches the charge voltage. This enables the solar panel to deliver up to its full output capability to the batteries when the vehicle is running. The module's technology allows the Solar Bolt to provide power to the electrical system of the vehicle, which reduces the electrical load on the alternator and, in turn, reduces the mechanical load on the engine, thereby realizing fuel savings.

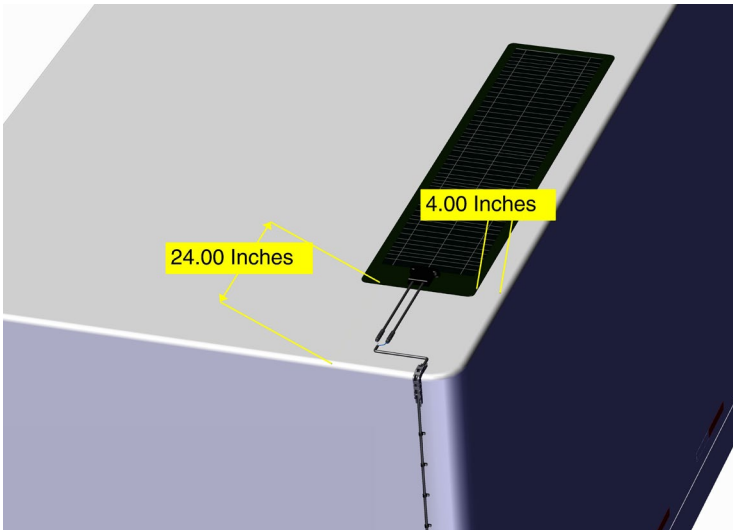
SOLAR BOLT INSTALLATION GUIDE

SOLAR PANEL INSTALLATION

Place the solar panel 4 inches from the side edge of the trailer and 24 inches from the front edge of the trailer. This will leave sufficient room so that more panels can be added in the future (see the Solar Panel Configurations section for instructions on mounting more than one panel).

Do **not** adhere panel to trailer! Leave the panel sitting in place until the Solar Bolt main harness has been installed (see Step 5 in the Solar Bolt Main Harness section), in case slight adjustment to panel placement is needed.

Double check the length of wiring and placement of panel to ensure that the provided wire length is sufficient for the intended panel placement.



INSTALLATION PREPARATION

If the bond surface is wet or dirty, the solar panel may not completely bond. We do **not** recommend solar panel installations in weather below 40 degrees Fahrenheit or where there is moisture on the bond surface. Any installs completed during the winter should be done in a heated shop where the bonding surface is warm and dry.

Purkeys is not responsible for failures caused from installs completed in non-recommended conditions.

Tools and Equipment Needed:

- 220 grit abrading block or paper
- Scotch-Brite pad (Maroon or Green)
- Isopropyl alcohol
- Eternabond RoofSeal 2” bonding tape
- Optional: Sikaflex 221 or 291
- Rags
- Zip ties
- Rubber gloves

Step 1: Remove all loose material and clean the area where you are preparing to place the solar panel(s).

Step 2: Abrade the surface with Scotch-Brite to remove surface impurities.

Step 3: Set the panel(s) in the desired location and use a permanent marker to mark the location of each panel.

Step 4: Clean the area by applying isopropyl alcohol to the surface and wiping clean. Repeat this process until the area is clean and no additional residue is found on the rag or on the bonding surface.

Step 5: Let the area dry completely before bonding (10-15 minutes).

SOLAR BOLT INSTALLATION GUIDE

SOLAR PANEL INSTALL PROCESS

Note: If completing an install in temperatures lower than room temperature, keep the panel and EternaBond RoofSeal at room temperature until just before the installation.

Step 1: Partially remove the backing material from the mastic of the panel and place panel according to the alignment marks.

Step 2: Pull the backing off the mastic as the panel is laid down on the surface. The panel should be laid down by rolling the panel onto the bond surface; this will ensure there are no air bubbles under the panel.

Step 3: Apply pressure by rubbing the panel by hand, making sure the mastic meets the bond surface. Some trailer and box truck surfaces are not very flat, and you will need to take caution to make sure the panel is bonded down as the panel is rolled out.

Step 4: After the panel mastic is bonded to the surface sufficiently, prepare for the edge seal by lightly abrading the edge 1” of the solar panel and 1” of the adjacent metal surface with Scotch-Brite.

Step 5: Clean the edge by adding isopropyl alcohol to the cleaning rag, wiping the edge bonding surface. Make sure all loose material and residue from sanding prep is removed. Be careful not to oversaturate the edge of the solar panel where the mastic is exposed. Allow the isopropyl alcohol to completely dry (10-15 minutes) before applying the edge seal.

Step 6: Apply the edge seal by applying the Eternabond RoofSeal 2” tape. Apply by overlapping the panel (1” and bond surface 1”) and bond surface to seal the edge. The tape seal should be applied from back to front of the trailer to allow overlapping edges to be covered and not be exposed to the wind as much as possible. The front edge will be applied last and two layers should be applied to assure the wind will not pry up the edges of the front of the panel. Apply with good pressure from hands or a rubbing tool per EternaBond Installation Instructions.

Note: for extra edge seal and bonding the 4” wide Eternabond RoofSeal may be used.

Step 7: An alternate edge seal is to use Sikaflex 221 or 291 by applying a liberal bead around the edge of the panel to seal from moisture and keep the wind from pulling the edges of the panel up. If this method is used, the Sikaflex will need at minimum 24 hours at room temperature (70 F) to cure before service. It is the responsibility of the customer to verify the edge seal is sufficiently cured before putting the trailer or box truck in service.

NOTE: Purkeys is not responsible for solar panel failure if the truck was put into service before Sikaflex edge seal is cured.

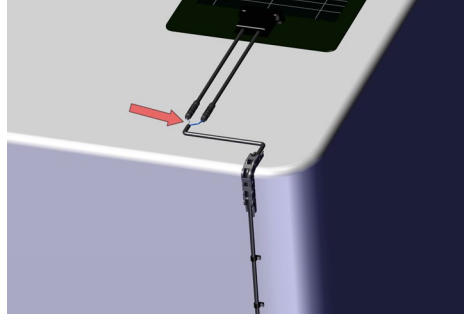
Step 8: Install cables and properly attach wires per customer requirement. It is recommended that panel wires are installed running off the back of the trailer if possible. Keep in mind that cables are exposed to potentially harsh conditions such as being hit by tree limbs, snow, rain etc.

Installation Complete

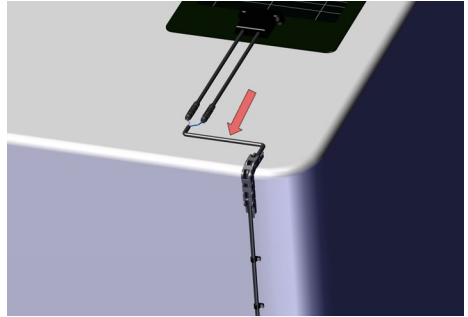
SOLAR BOLT INSTALLATION GUIDE

SOLAR BOLT MAIN HARNESS INSTALLATION

Step 1: Connect the Solar Bolt main harness to the 100 watt solar panel. The solar connectors on the main harness are already installed and ready to attach to the solar panel positive and negative wires.

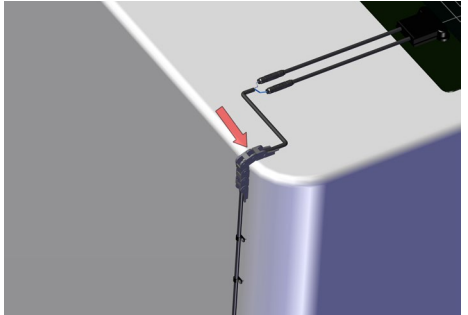


Step 2: Route the main harness along the front edge of the trailer and over to the right side of the trailer. Secure the harness by using the supplied nylon clamps and #12 x 3/4" hex tek screws.



Important: Do not screw into the roof of the trailer. Make sure to screw into the framing of the trailer to prevent water intrusion.

Step 3: Route the main harness over the front of the trailer and use the supplied E chain to protect the cable. Secure the harness by using the supplied rubber washers and #12 x 1" roofing screws.



Important: Do not screw into the roof of the trailer. Make sure to screw into the framing of the trailer to prevent water intrusion.

Step 4: Route the main harness down the trailer wall and secure it using the supplied nylon clamps and #12 x $\frac{3}{4}$ " hex tek screws.



Important: Place the supplied cable clamps along the 2-conductor jacketed main harness every 6 inches to ensure proper support for the cable. Avoid sharp edges and possible chaffing points.

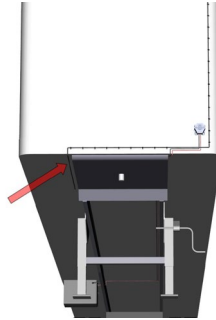
Step 5: Peel the adhesive lining off the back of the panel and press firmly on the panel to ensure it adheres to the trailer. Applying heat to the trailer top is recommended to help the adhesive stick.

Installation Complete

SOLAR BOLT INSTALLATION GUIDE

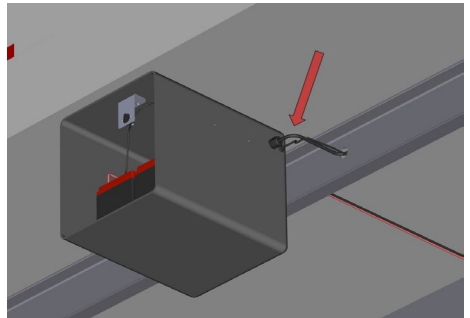
CABLE ROUTING

Step 1: Route main harness back toward the liftgate batteries. Secure with wire ties or cable clamps as you go.



Important: Place the supplied cable clamps along the 2-conductor jacketed cable every 18 inches to ensure proper support for the cable. Avoid sharp edges and possible chaffing points.

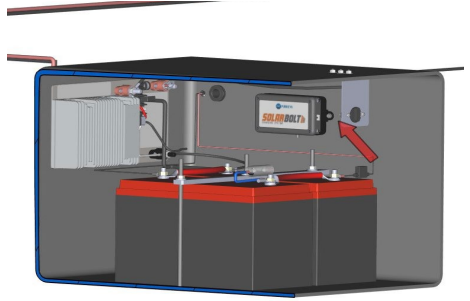
Step 2: Once the cable is routed to the battery box, feed the Solar Bolt main harness into the battery box through a dome nut or a grommet. DO NOT cut the harness until the mounting location for the Solar Bolt controller is determined.



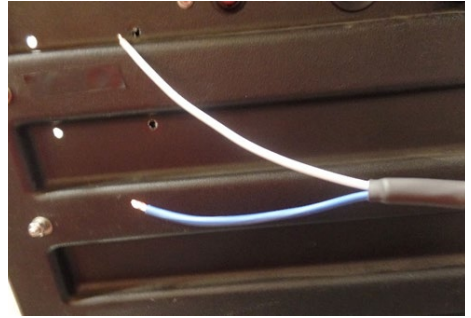
Installation Complete

SOLAR BOLT CONTROLLER INSTALLATION

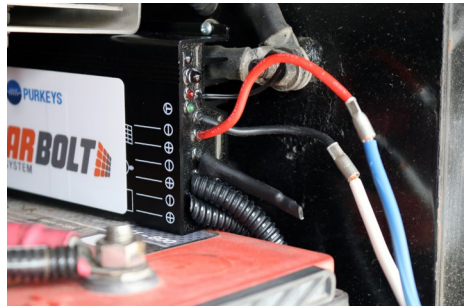
Step 1: Mount the Solar Bolt controller to the liftgate battery box by using the supplied hardware.



Step 2: Determine the appropriate amount of cable needed to make the connections to the Solar Bolt controller, then cut excess cable. Strip off jacketed insulation from the Solar Bolt main harness to approximately 2 inches. Strip the insulation on both wires.

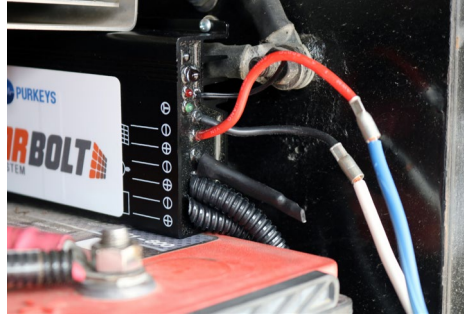


Step 3: Connect the blue wire from the Solar Bolt main harness to the red positive wire with butt connector on the Solar Bolt controller. Solder and heat shrink.



SOLAR BOLT INSTALLATION GUIDE

Step 4: Connect the white wire from the Solar Bolt main harness to the black negative wire with butt connector on the Solar Bolt controller. Solder and heat shrink.



Step 5: Connect the ground wire from the Solar Bolt controller to the liftgate battery negative terminal.



Step 6: Connect the positive wire from the Solar Bolt controller to the liftgate battery positive terminal.



Installation Complete

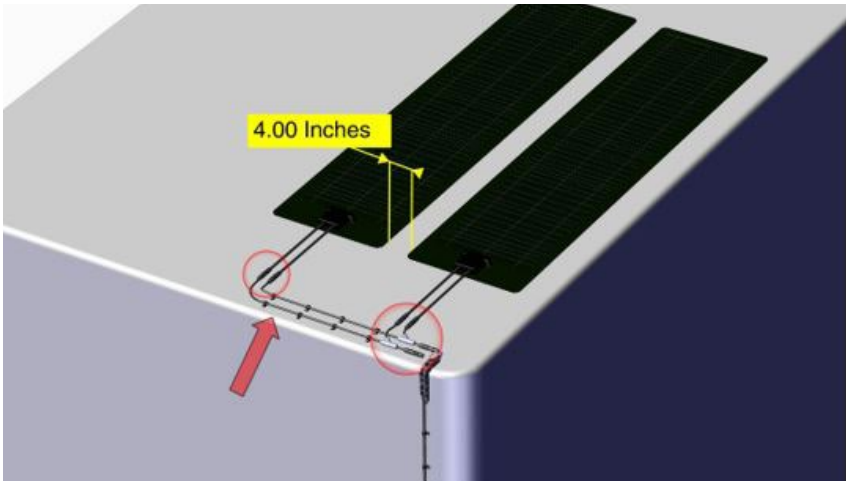
SOLAR PANEL CONFIGURATIONS

When adding additional panels, follow the following configuration instructions:

The first Solar Panel (100 Watt) should have been placed 4 inches from the edge of the trailer (see the Solar Panel Installation section for details on installing the first panel).

200 Watt (2 Solar Panels)

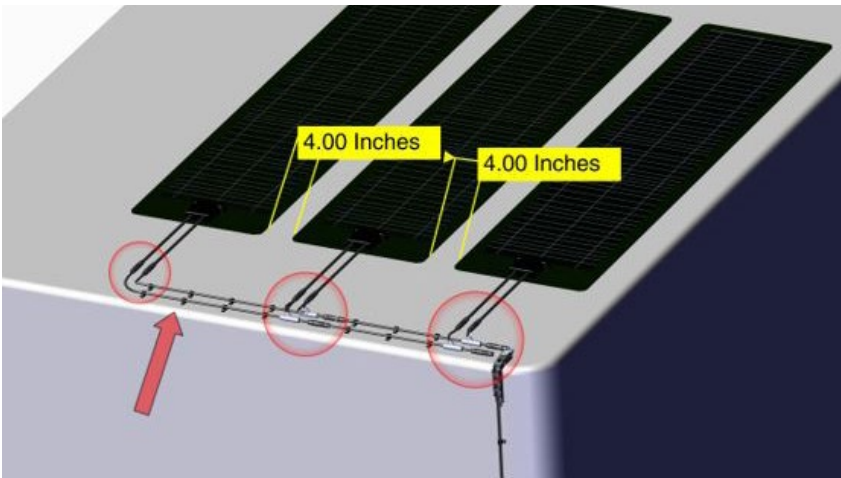
1. Place the second solar panel no more than 4 inches away from the first solar panel.
2. Connect the supplied Solar Bolt Y Splitter input side to the Solar Bolt main harness (Positive-Positive, Negative-Negative).
3. Connect the Solar Bolt Y Splitter outputs to the two solar panels (Positive-Positive, Negative-Negative).
4. Clamp the Solar Bolt Y Splitter to the edge of the trailer.



SOLAR BOLT INSTALLATION GUIDE

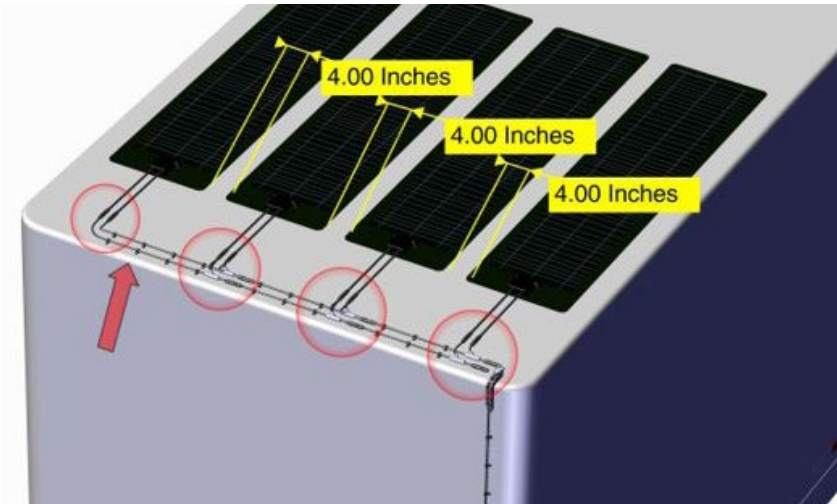
300 Watt (3 Solar Panels)

1. Place the third panel no more than four inches away from the second solar panel.
2. Connect the second Solar Bolt Y Splitter input side to the longest output from the first Solar Bolt Y Splitter (Positive-Positive, Negative-Negative).
3. Connect the outputs of the second Solar Bolt Y Splitter to the second and third solar panels.
4. Clamp the Solar Bolt Y Splitter to the edge of the trailer.



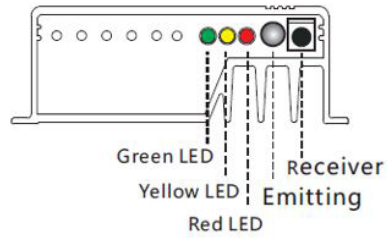
400 Watt (4 Solar Panels)

1. Place the fourth panel no more than four inches away from the third solar panel.
2. Connect the third Solar Bolt Y Splitter input side to the longest output of the second splitter (Positive-Positive, Negative-Negative).
3. Connect the outputs of the third Solar Bolt Y Splitter to the third and fourth solar panels.
4. Clamp the Solar Bolt Y Splitter to the edge of the trailer.



SOLAR BOLT INSTALLATION GUIDE

LED LOGIC



LED	Status	Function
Green LED	On	Not Charging
	Flashing	Charging
Yellow LED	On	Normal Battery Voltage
	Flashing	Low Battery Voltage
Red LED	Off	Normal Operation
	On	System fault
	Super Slow (0.2/5s)	Open circuit protection fault or no solar available
	Flash (0.5s/0.5s)	Over temperature fault

Note: for additional assistance please contact our technical support at 479-419-4800.

PART LIST

Part#: SLRBOLT-01-WI

Solar Bolt Charging System 100 W
(Single Panel), No Indicator



Part#: SLRBOLT-02-WI

Solar Bolt Charging System 200 W
(Two Panels), No Indicator



Part#: SLRBOLT-03-WI

Solar Bolt Charging System 300 W
(Three Panels), No Indicator



SOLAR BOLT INSTALLATION GUIDE

Part#: SLRBOLT-04-WI

Solar Bolt Charging System 400 W
(Four Panels), No Indicator



Part#: 800-64

Module, MPPT Solar Controller



Part# 100-71

Solar Panel, Flexible, 100 W Watt
Solar Panel



Part# 800-47

Harness, Solar Main 50'



Part# 800-48

Harness, Solar Bolt Y Splitter



SOLAR BOLT INSTALLATION GUIDE

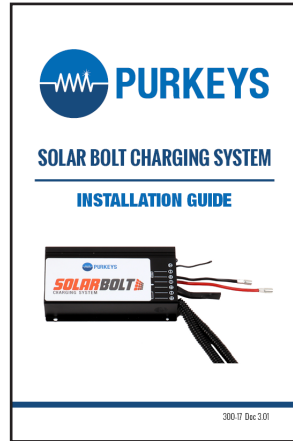
Part# BK-1062

Bag Kit, Solar Bolt Hardware



Part# 300-17

Guide, Installation Solar Bolt without Indicate, with MPPT Controller



LIMITED COMMERCIAL WARRANTY POLICY

Purkeys Fleet Electric, Inc. (hereafter “Purkeys”), warrants each product to be free of defects in material or workmanship under normal use and service. This warranty is for the benefit of Original Equipment Manufacturers, Dealers, Warehouse Distributors, Fleets, or other End Users (hereafter “Customers”) and covers products manufactured by Purkeys and sold new to Customers either directly by Purkeys or by its authorized dealers, distributors, or agents. The length of the Warranty Period is 36 months.

The warranty period commences on the in-service or install date and is not transferable. Failure to provide the in-service or install date on the warranty claim form will cause the warranty period to begin on the date the part was manufactured or date of sale recorded on the original sales invoice, whichever is earlier.

A completed warranty claim form should accompany all parts submitted to Purkeys for consideration for repair or replacement under warranty. The submitted claim form should contain all of the information required. Lack of a properly or fully completed claim form will result in delay or denial of warranty claim. Claims must be submitted no later than 30 days after part is removed.

This warranty does not apply if, in sole judgement of Purkeys, the product has been damaged or subjected to accident, faulty repair, improper adjustment, improper installation or wiring, neglect, misuse, or alteration or if the product failure is caused by defects in peripheral vehicle components or components attached to the Product or failure of a part not manufactured by Purkeys.

This warranty shall not apply if any Purkeys product is used for a purpose for which it is not designed or is in any way altered without the specific prior written consent of Purkeys. ANY Product alleged by a Customer to be defective must be inspected by Purkeys as a part of the warranty claims process in order to confirm that the part has failed as a result of a defect in material or workmanship.

Transportation for products and parts submitted to Purkeys for warranty consideration must be prepaid by Customer. Repaired or replaced products and or components will be returned to Customer pre-paid by Customer or “freight collect” to the address provided by Customer in the warranty claim form. No charge will be made for labor or material in effecting such repairs.

The Warranty provided by Purkeys hereunder is specifically limited to repair or replacement of the Product as Purkeys deems most appropriate in its sole discretion. Purkeys neither assumes nor authorizes any other person to assume on its behalf any other warranty or liabilities in connection with Purkeys products. The Warranty does not apply to fuses or other “consumable” or maintenance items which are or may be a part of any Purkeys product.

THIS WARRANTY DOES NOT APPLY TO LOSS OF VEHICLE OR EQUIPMENT, LOSS OF TIME, INCONVENIENCE, OR OTHER INCIDENTAL OR CONSEQUENTIAL DAMAGES. PURKEYS SPECIFICALLY DISCLAIMS AND SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES arising out of or from the use of Purkeys products by the Customer.

THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, INCLUDING COMMON LAW WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE, MERCHANTABILITY, AND ANY OTHER EXPRESS OR IMPLIED WARRANTIES. ALL OTHER SUCH WARRANTIES ARE SPECIFICALLY DISCLAIMED.

This Limited Commercial Warranty supersedes all previous Warranty Policies issued by Purkeys and any of its suppliers.

SOLAR BOLT INSTALLATION GUIDE



WATT Keeps You Trucking