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This parts manual covers all TE-20's manufactured August 2021 till current. If your model is older then please contact Maxon CS at 800.227.4116 or parts@maxonlift.com.

MAXON®

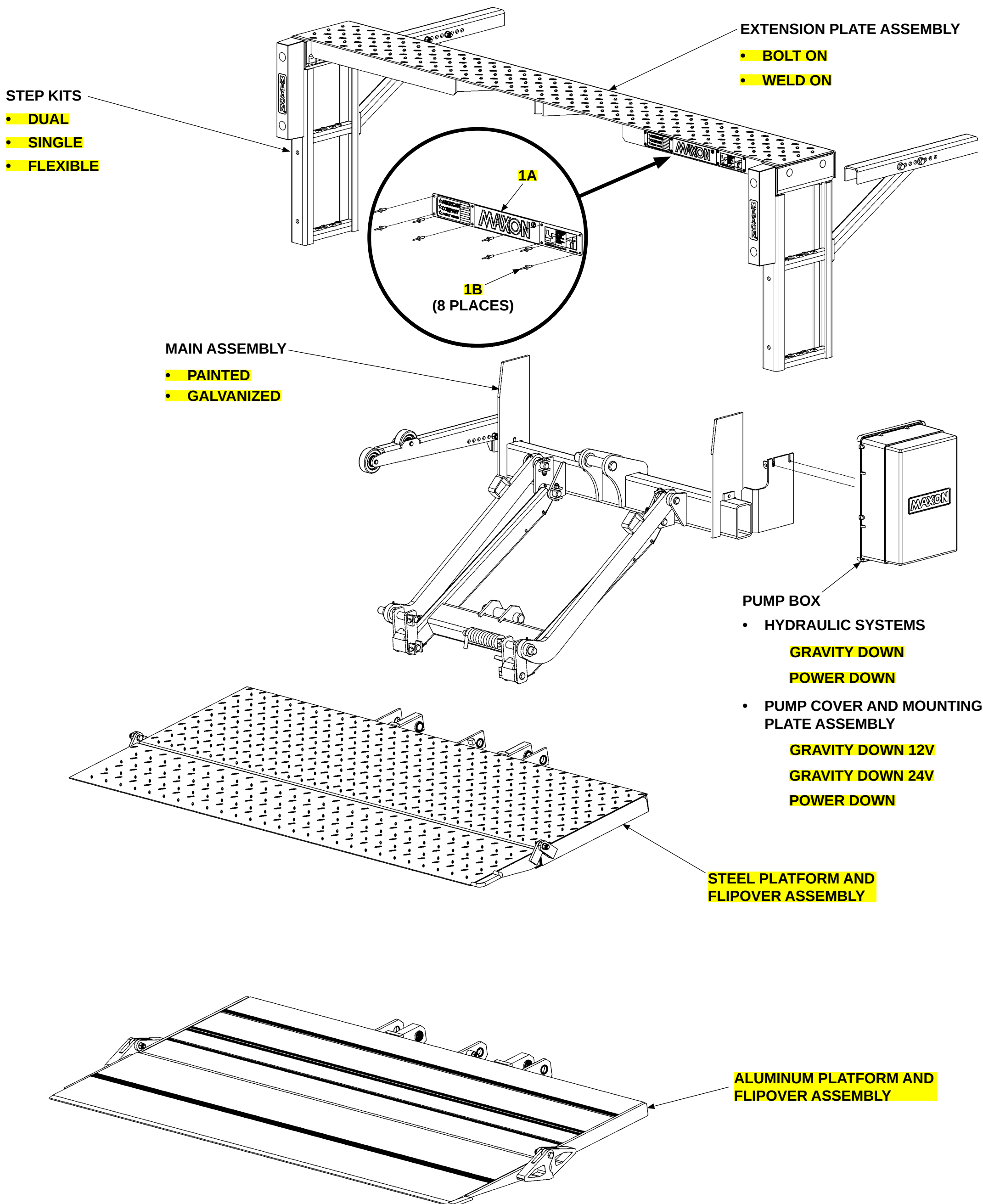
**TUK-A-WAY®
TE-20**

PARTS BREAKDOWN



TE-20 FINAL ASSEMBLY

LAST UPDATED
AUG 2021 to present



TE-20 FINAL ASSEMBLY

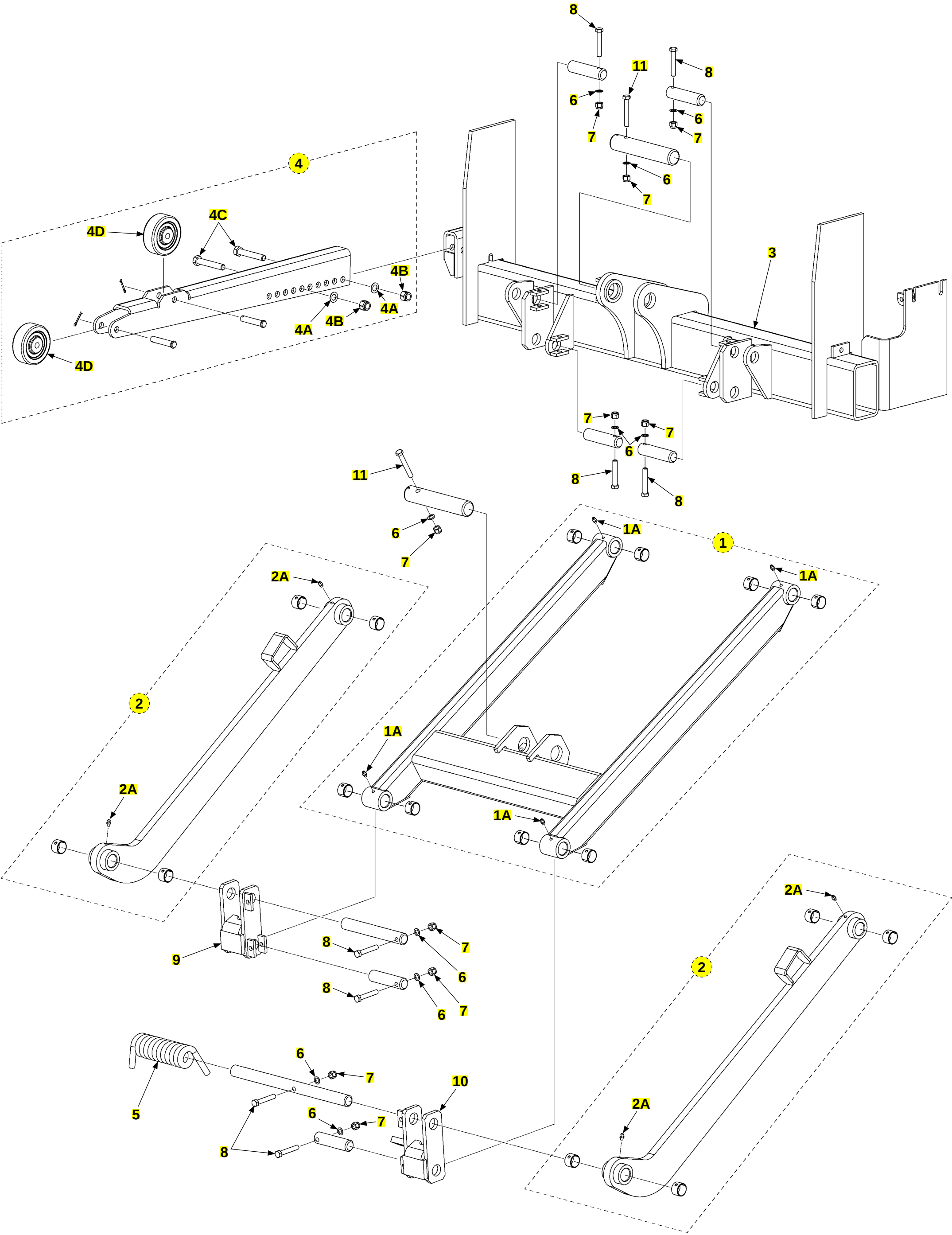
ITEM	QTY.	PART NO.	DESCRIPTION
1 Bolt	1	299245-01	EXT PLATE ASSY,STD TUKS,96"
		299245-01G	EXT PLATE ASSY,STD TUKS,96",G
		299245-02	EXT PLATE ASSY,STD TUKS,102"
		299245-02G	EXT PLATE ASSY,STD TUKS,102",G
1 Weld	1	299235-01	EXT PLATE ASSY,STD TUKS,96"
		299235-02	EXT PLATE ASSY,STD TUKS,102"
1A	1	280004-01	PLATE, MAXON NAME & DECALS
1B	8	904005-2	RIVET,BLIND SSTL DOME.187X.565

TE-20 MAIN ASSEMBLY PAINTED

LAST UPDATED
JAN 2021 to present

FOR PINS AND BUSHINGS:

TE-20 MAIN ASSEMBLY PAINTED, PINS AND BUSHINGS

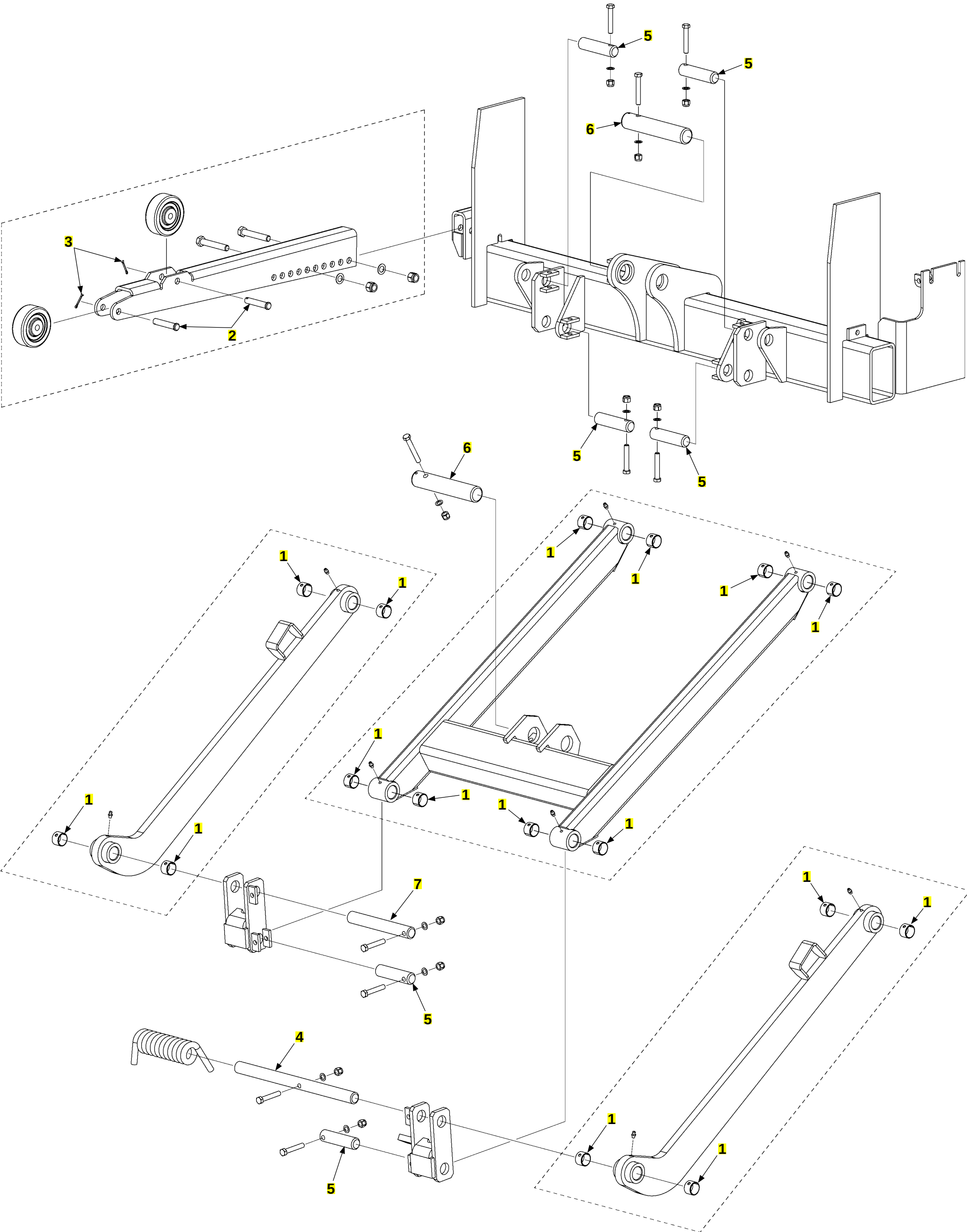


TE-20 MAIN ASSEMBLY PAINTED

ITEM	QTY.	PART NO.	DESCRIPTION
1	1	298073-01	LIFT FRAME ASSY
1A	4	224342	FITTING, GREASE 1/4"SELF DRILL
2	2	286007-01	PARALLEL ARM ASSY
2A	4	224342	FITTING, GREASE 1/4"SELF DRILL
3	1	299420-01	MAIN FRAME ASSY,TE-15/TE-20
4	1	287060-01	KIT, OPENER, TUK-A-WAY
4A	2	902000-13	WASHER, FLAT .500 .032 THK
4B	2	901010	NUT, NYLON LOCK 1/2-13 ZC
4C	2	900035-9	SCREW,CAP HXHD.5-13UNC-2A 3.00
4D	2	280082-01	ROLLER, OPENER,3.5 X 1.25 X .5
5	1	286038-01	TORSION SPRING
6	10	902000-9	WASHER, FLAT.375X.032 THK
7	10	901002	NUT, NYLON 3/8-16 ZINC
8	8	900014-9	SCREW,HEX CAP.38-16X2.25,G8,ZC
9	1	296872-08	SHACKLE WLDMT,HB,LH,4.13,NO SPRG BRKT
		296872-09	SHACKLE WLDMT,HB,LH,4.63,NO SPRG BRKT
10	1	296872-07	SHACKLE WLDMT,HB,RH,4.13
		296872-02	SHACKLE WLDMT,HB,RH,4.63
11	2	900014-18	SCREW,HEX CAP.38-16X2.75,G8,ZC

TE-20 MAIN ASSEMBLY PAINTED, PINS AND BUSHINGS

LAST UPDATED
JAN 2021 to present



TE-20 MAIN ASSEMBLY PAINTED, PINS AND BUSHINGS

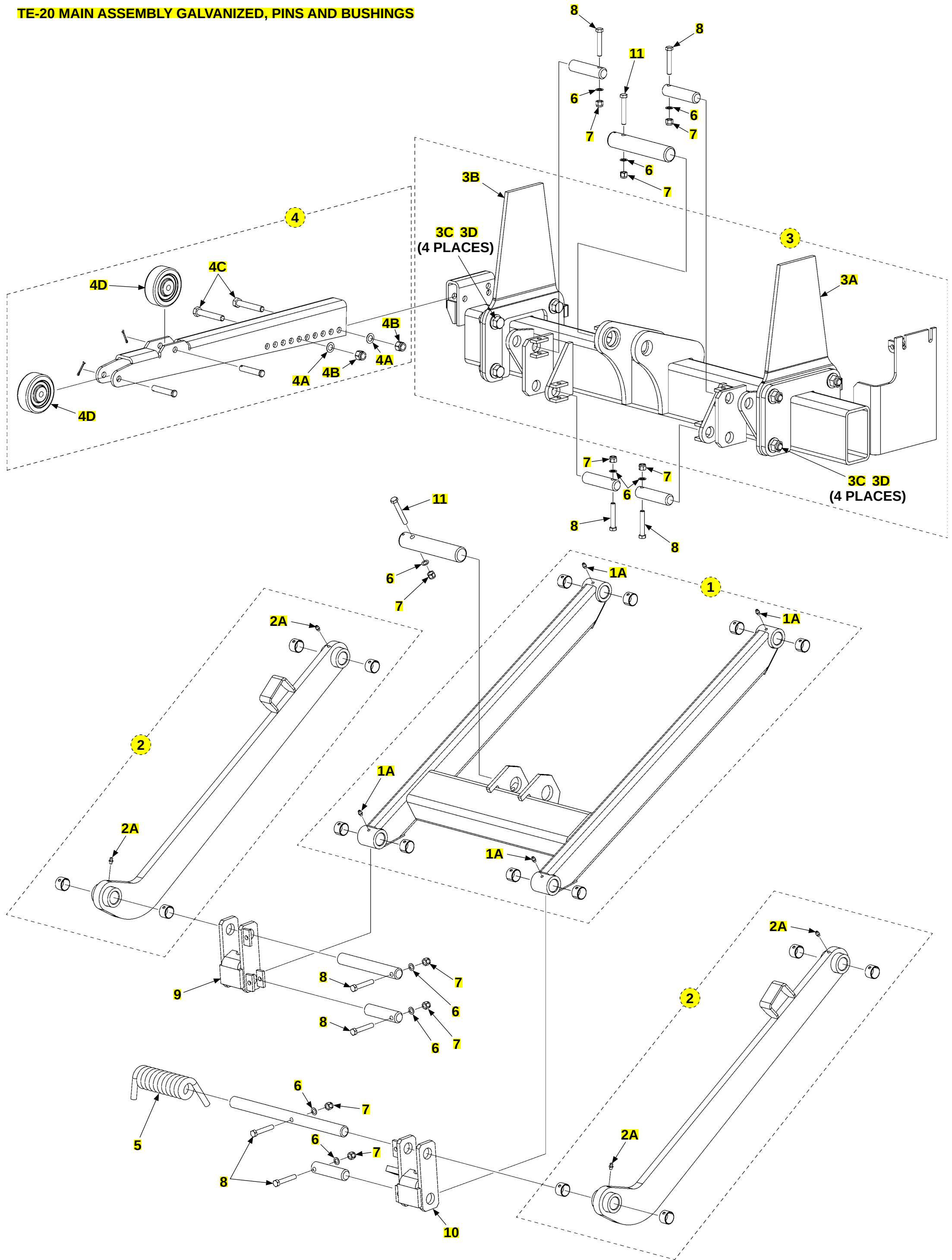
ITEM	QTY.	PART NO.	DESCRIPTION
1	16	260916-08	BEARING,SELF LUBE 1"DIA X .75"
2	2	905202-03	PIN CLEVIS, .500 DIA X 2.50
3	2	030805	COTTER PIN 1/8 X 1"
4	1	262981	PIN 1"DIA X 14.00"LG
5	6	252686	PIN 1"DIA. 4.00"LG
6	2	286074-01	PIN, CYLINDER
7	1	260830	PIN 1"DIA X 7.25"LG

TE-20 MAIN ASSEMBLY GALVANIZED

LAST UPDATED
JAN 2021 to present

FOR PINS AND BUSHINGS:

TE-20 MAIN ASSEMBLY GALVANIZED, PINS AND BUSHINGS

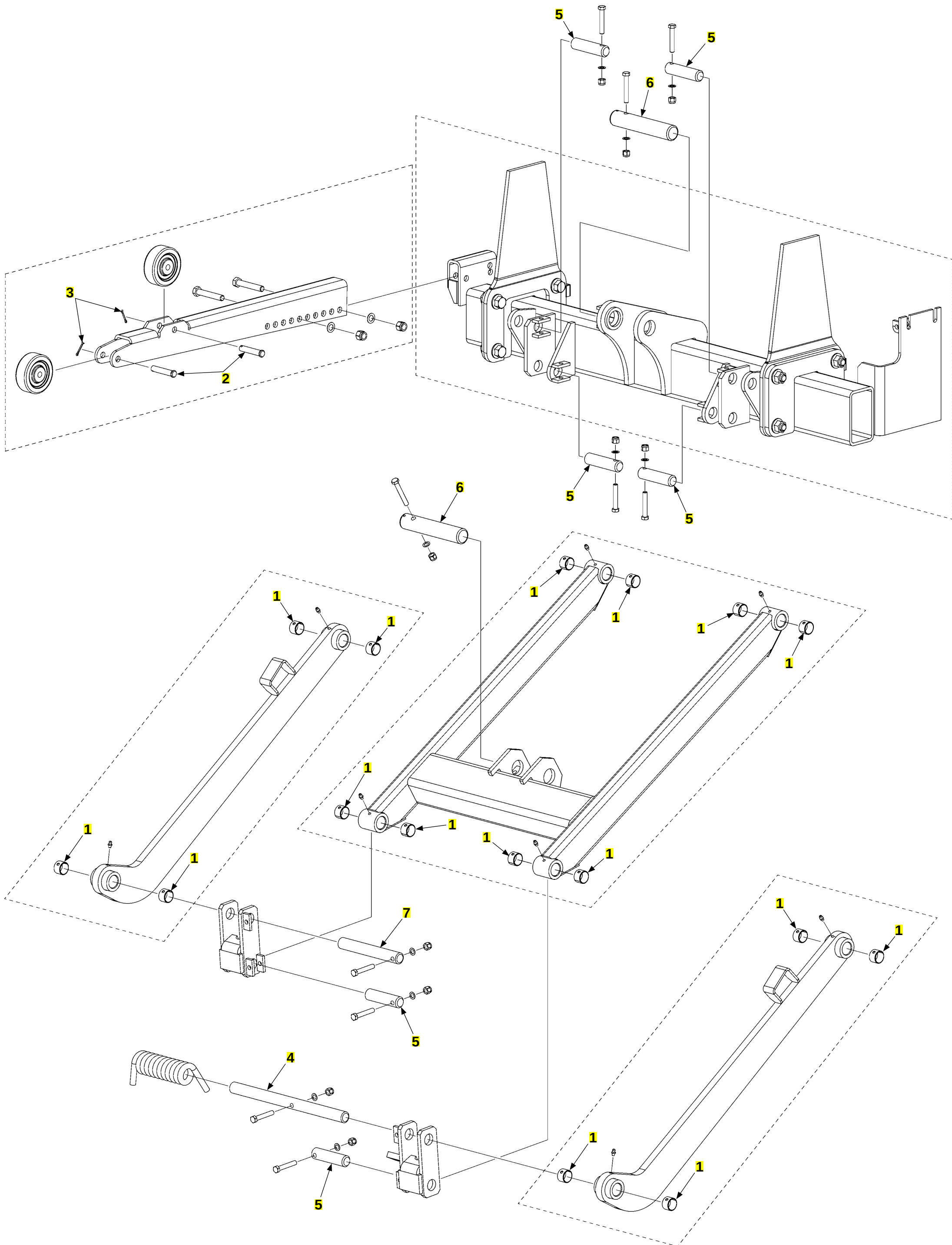


TE-20 MAIN ASSEMBLY GALVANIZED

ITEM	QTY.	PART NO.	DESCRIPTION
1	1	298073-01G	LIFT FRAME ASSY, GAL
1A	4	224342	FITTING, GREASE 1/4"SELF DRILL
2	2	286007-01G	PARALLEL ARM ASSY,GAL
2A	4	224342	FITTING, GREASE 1/4"SELF DRILL
3	1	299420-01G	MAIN FRAME ASSY,TE-15/TE-20,G
3A	1	298351-01	MOUNT PL. WLDMT, TE, .13 JOG
3B	1	298351-02	MOUNT PL. WLDMT, TE, .13 JOG
3C	8	901615-03	BOLT HEX FRAME .63-11X1.75"LG
3D	8	901023-04	FLANGE LOCK NUT, 63-11, ZC
4	1	287060-01G	KIT, OPENER, TUK-A-WAY,G
4A	2	902000-13	WASHER, FLAT .500 .032 THK
4B	2	901010	NUT, NYLON LOCK 1/2-13 ZC
4C	2	900035-9	SCREW,CAP HXHD.5-13UNC-2A 3.00
4D	2	280082-01	ROLLER, OPENER,3.5 X 1.25 X .5
5	1	286038-01	TORSION SPRING, RH HELIX
6	10	902000-9	WASHER, FLAT.375X.032 THK
7	10	901002	NUT, NYLON 3/8-16 ZINC
8	8	900014-9	SCREW,HEX CAP.38-16X2.25,G8,ZC
9	1	296872-08G	SHACKLE WLDMT,HB,LH,4.13,NO SPRG BRKT,G
		296872-09G	SHACKLE WLDMT,HB,LH,4.63,NO SPRG BRKT,G
10	1	296872-07G	SHACKLE WLDMT,HB,RH,4.13,G
		296872-02G	SHACKLE WLDMT,HB,RH,4.63,GAL
11	2	900014-18	SCREW,HEX CAP.38-16X2.75,G8,ZC

TE-20 MAIN ASSEMBLY GALVANIZED, PINS AND BUSHINGS

LAST UPDATED
JAN 2021 to present



TE-20 MAIN ASSEMBLY GALVANIZED, PINS AND BUSHINGS

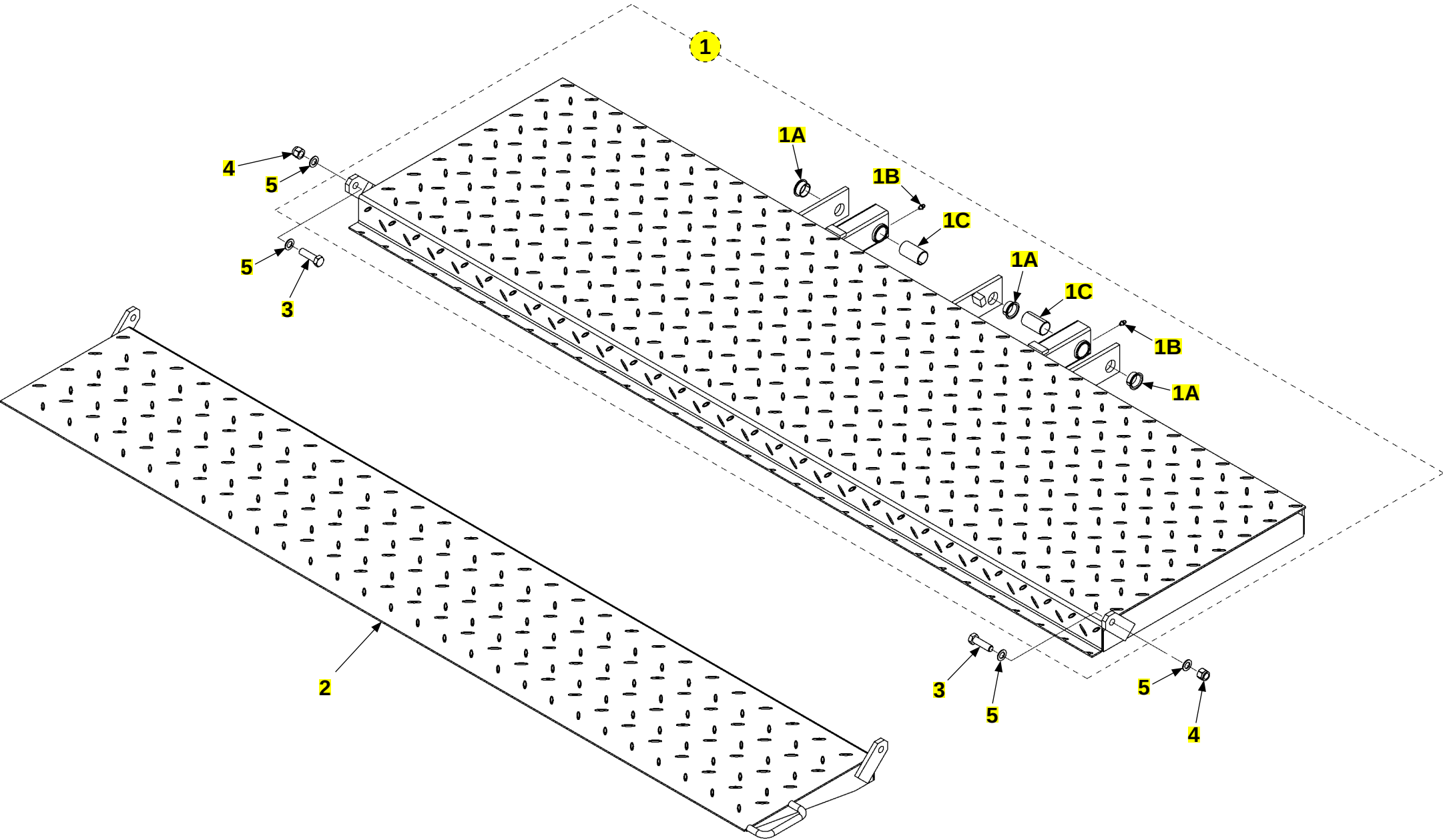
ITEM	QTY.	PART NO.	DESCRIPTION
1	16	260916-08	BEARING,SELF LUBE 1"DIA X .75"
2	2	905202-03	PIN CLEVIS, .500 DIA X 2.50
3	2	030805	COTTER PIN 1/8 X 1"
4	1	262981	PIN 1"DIA X 14.00"LG
5	6	252686	PIN 1"DIA. 4.00"LG
6	2	286074-01	PIN, CYLINDER
7	1	260830	PIN 1"DIA X 7.25"LG

TE-20 STEEL PLATFORM AND FLIPOVER ASSEMBLY

COMPLETE ASSEMBLY:

LAST UPDATED
JAN 2021 to present

TE-20 STEEL PLATFORM AND FLIPOVER ASSEMBLY



TE-20 STEEL PLATFORM AND FLIPOVER ASSEMBLY

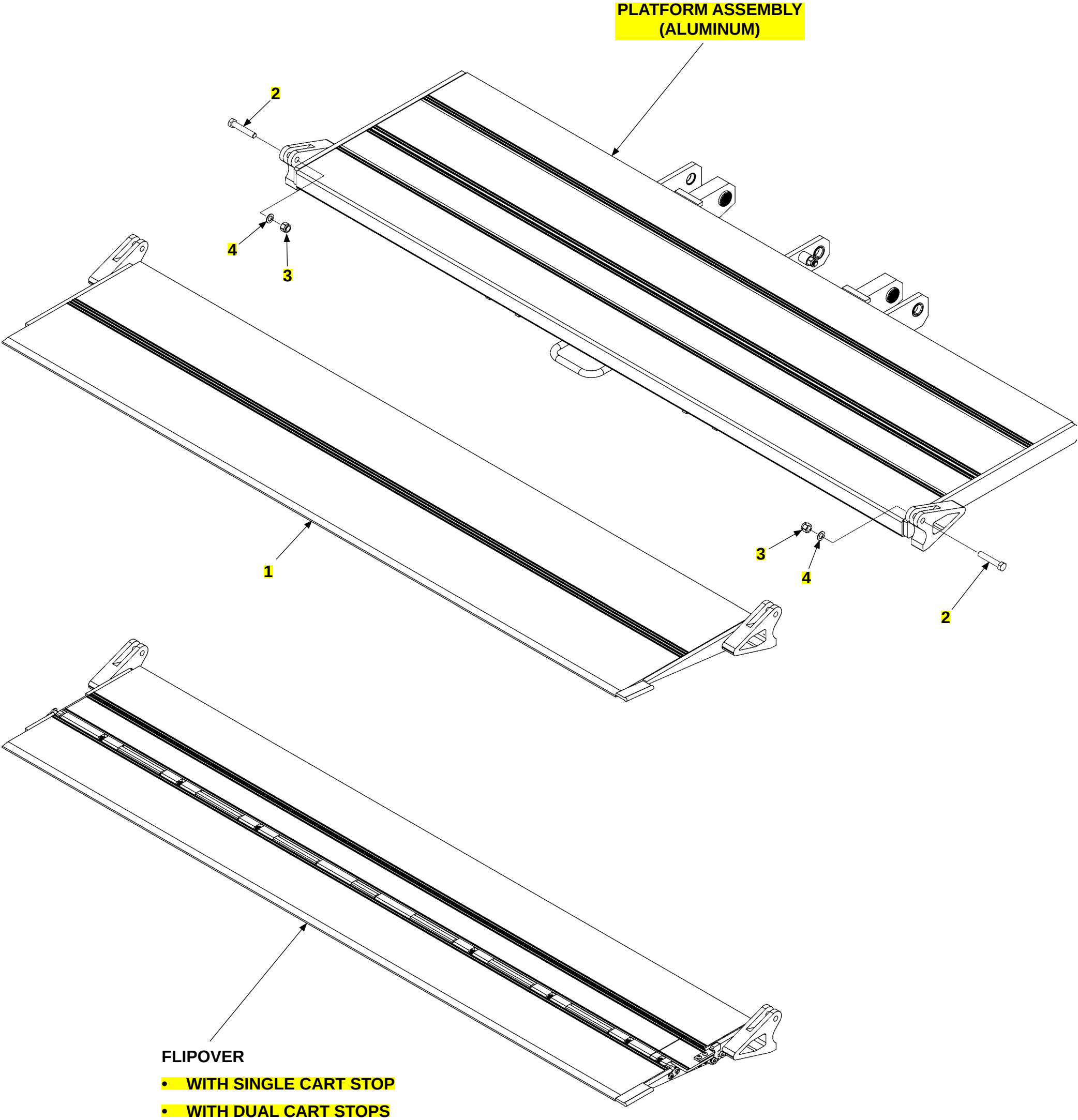
ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	298025-05	P/F & F/O ASSY,80X22+14 ST,W/OUT HOOK
		298025-05G	P/F & F/O ASSY,80X22+14 ST,W/OUT HOOK,G
1	1	298006-02	P/F ASSY,22X80,TE-15/TE-20,W/OUT HOOK
		298006-02G	P/F ASSY,22X80,TE-15/TE-20,W/OUT HOOK,G
1A	3	908002-03	BEARING,SELF LUB.1ID X.5 LG
1B	2	224342	FITTING, GREASE 1/4"SELF DRILL
1C	2	260916-03	BEARING, SELF LUBE 1"DIA X2.00"
2	1	298037-01	F/O WLDMT 80X14WG TE-15/TE-20
		298037-01G	F/O WLDMT 80X14WG TE-15/TE-20,G
3	2	900033-4	SCREW, CAP .5-20X1.75 GR8 ZC
4	2	901008	NUT, NYLON 1/2-20 ZC
5	4	902000-14	WASHER, FLAT .500X.063 THK

TE-20 ALUMINUM PLATFORM AND FLIPOVER ASSEMBLY

COMPLETE ASSEMBLY:

LAST UPDATED
AUG 2021 to present

TE-20 ALUMINUM PLATFORM AND FLIPOVER ASSEMBLY



TE-20 ALUMINUM PLATFORM AND FLIPOVER ASSEMBLY

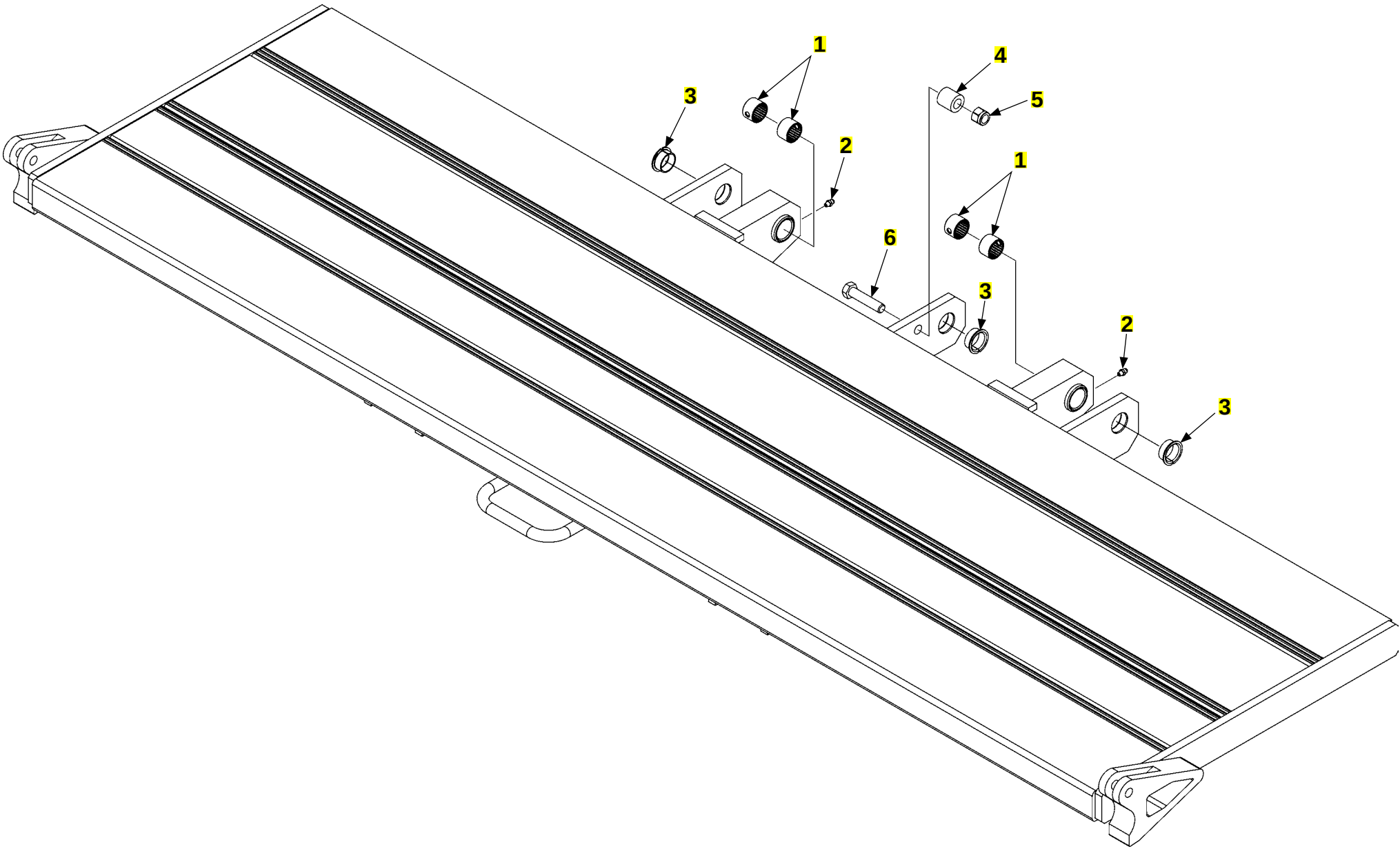
ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	298025-06	P/F & F/O ASSY,80X22+18,AL-AL,NCS,NO HOOK
		298025-07	P/F & F/O ASSY,80X22+18,AL-AL,SCS,NO HOOK
		298025-08	P/F & F/O ASSY,80X22+18,AL-AL,DCS,NO HOOK
1	1	211927-03	F/O WLDMT, AL80X18, NCS
2	2	900033-8	SCREW, CAP.5-20X2.75 GR8 ZC
3	2	901008	NUT, NYLON 1/2-20 ZC
4	2	902000-14	WASHER, FLAT .500X.063 THK

TE-20 PLATFORM ASSEMBLY (ALUMINUM)

COMPLETE ASSEMBLY:

LAST UPDATED
AUG 2021 to present

TE-20 PLATFORM ASSEMBLY (ALUMINUM)



TE-20 PLATFORM ASSEMBLY (ALUMINUM)

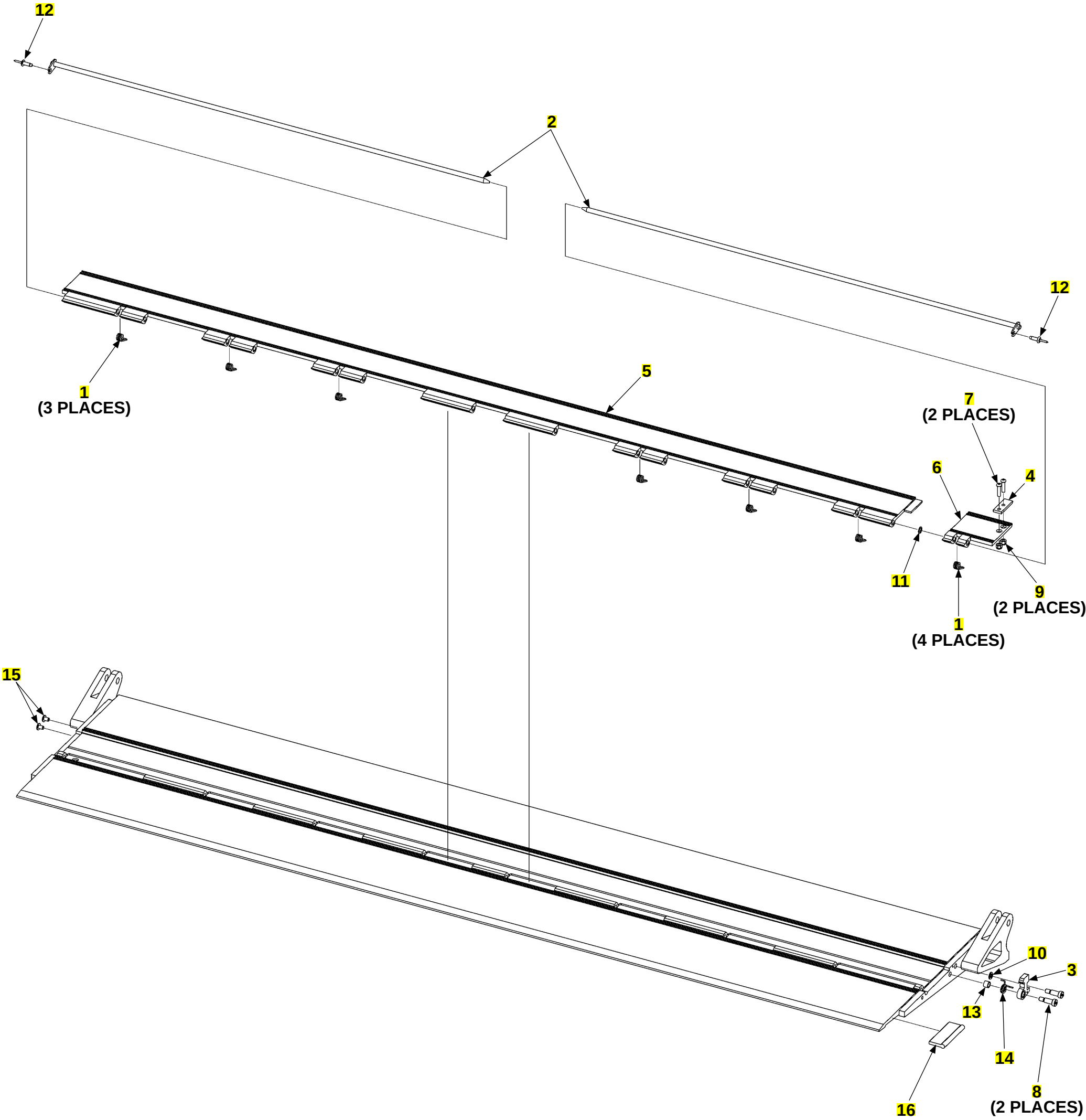
ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	211924-06	P/F ASSY, AL 80 X 22, NO HOOK
1	4	908178-01	BEARING,PRE LUBRICATING 1.00ID X .75 LG
2	2	224342	FITTING, GREASE 1/4"SELF DRILL
3	3	908002-03	BEARING,SELF LUB.1ID X.5 LG
4	1	286053-01	BUSHING, PLATFORM SPRING
5	1	901010	NUT, NYLON LOCK 1/2-13 ZC
6	1	900035-6	SCREW,CAP HXHD.5-13UNC-2A 2.25

TE-20 FLIPOVER WITH SINGLE CART STOP

COMPLETE ASSEMBLY:

LAST UPDATED
AUG 2021 to present

TE-20 FLIPOVER WITH SINGLE CART STOP



TE-20 FLIPOVER WITH SINGLE CART STOP

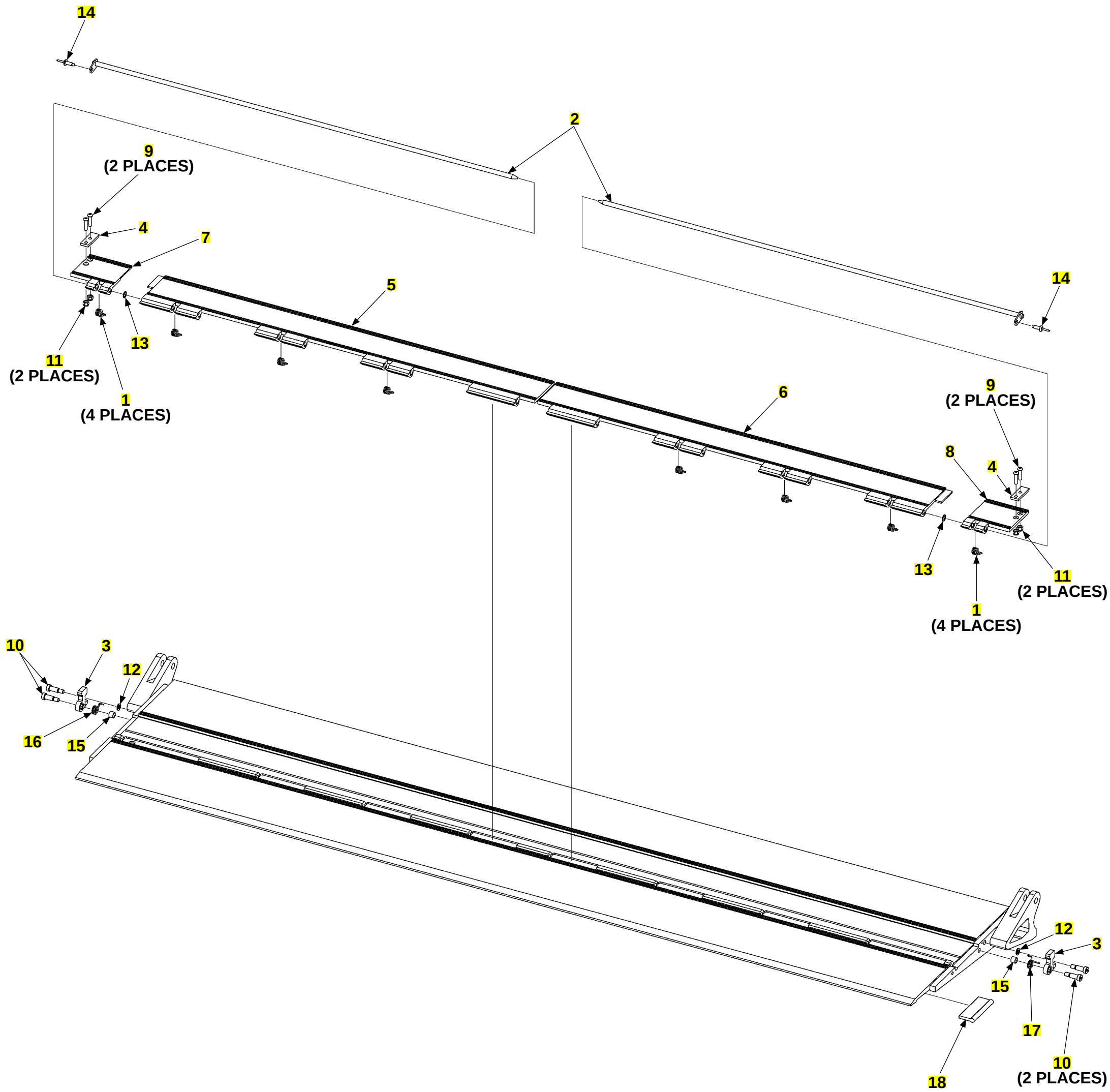
ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	211926-05	F/O ASSY, AL EXTRN HGN, SCS, 80X18
1	7	282729-01	SPRING, C/S .08 WIRE, 302 SS
2	2	282738-03	PIN WLDMT, CART STOP
3	1	282739-01	HOOK, CART STOP LOCKING
4	1	282748-01	FLAT, C/S LOCK SUPPORT
5	1	286055-01	SINGLE CART STOP, 80" F/O
6	1	286099-02	LOCK-HINGE, CART STOP, RH
7	2	900005-4	SCREW, BUTTON 1/4-20X1 ALLOY
8	2	900723-05	SCREW,SHLDR.38 X.75 LG,SS
9	2	901000	NUT, NYLON 1/4-20 ZINC
10	1	902000-8	WASHER, FLAT .312 .063 THK
11	1	903402-08	WASHER,FLAT,NYLON,.38ID X.56OD
12	2	903715-06	RIVET,BL/DM,AL/AL .25X.62-.75
13	1	905328-01	BEARING, NYL .38IDX.5ODX.38LG
14	1	282749-02	SPRING,RH HOOK,.078 WIRE,302SS
15	2	908022-07	PLUG, FLEXIBLE .275X.511
16	1	311367-10	EXTRUSION, HANDLE, AL F/O

TE-20 FLIPOVER WITH DUAL CART STOPS

COMPLETE ASSEMBLY:

LAST UPDATED
AUG 2021 to present

TE-20 FLIPOVER WITH DUAL CART STOPS



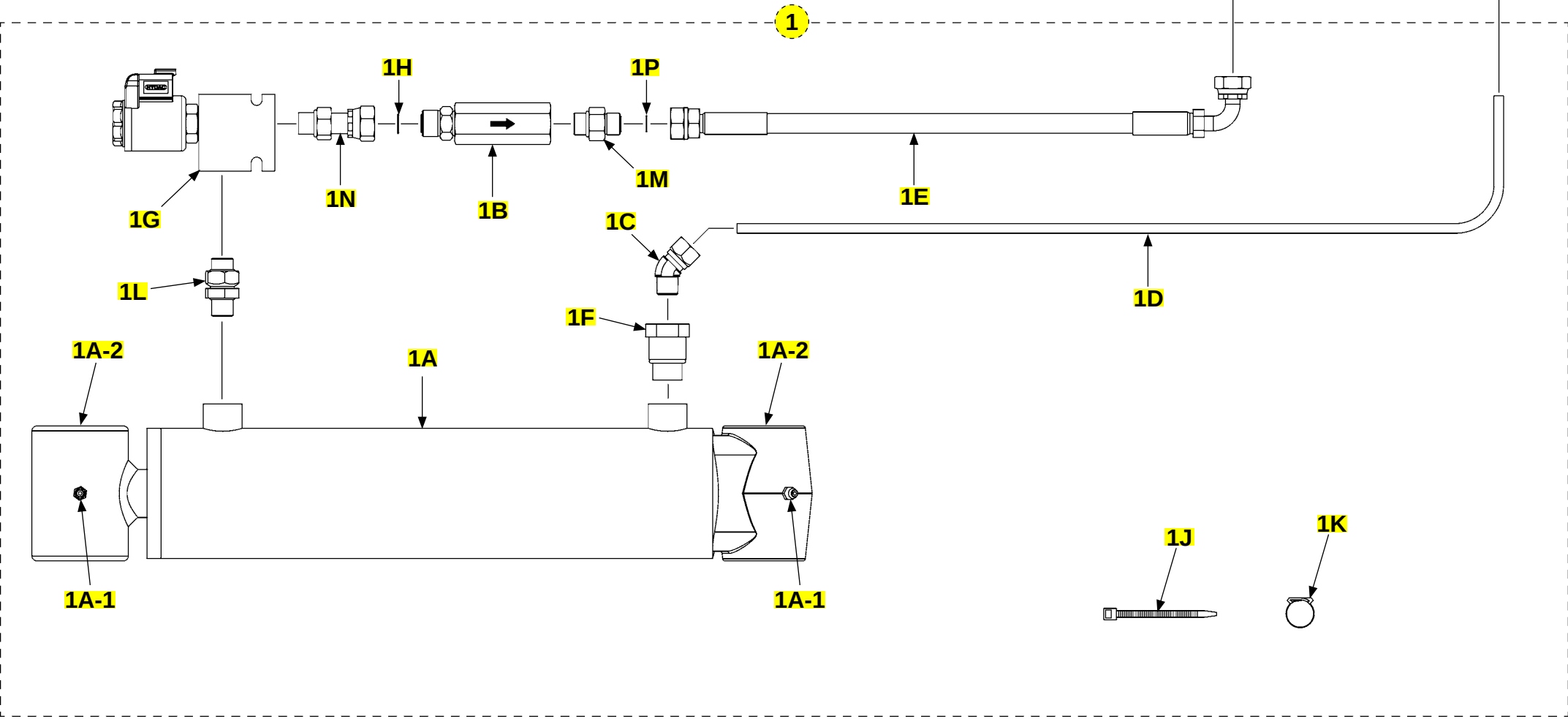
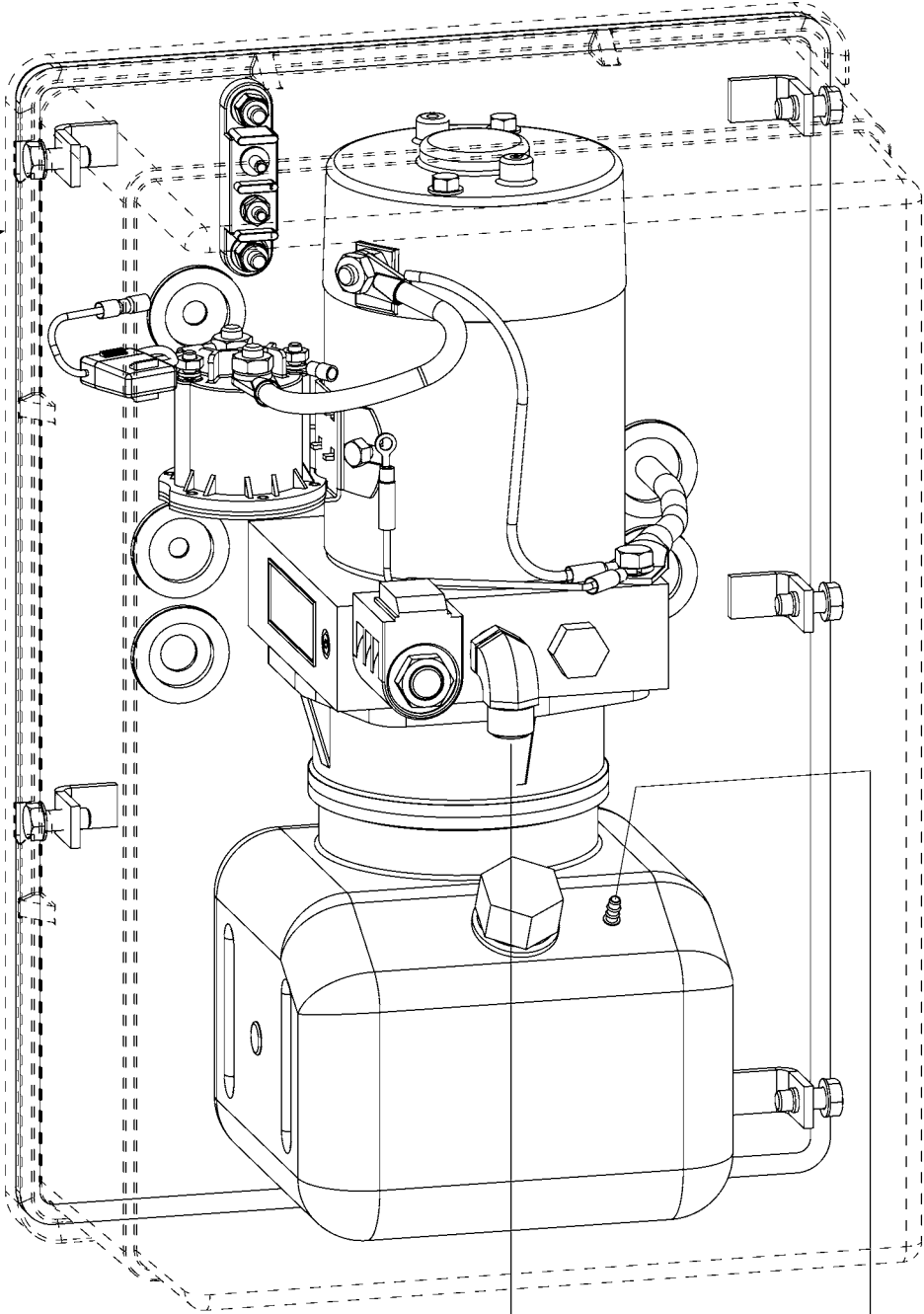
TE-20 FLIPOVER WITH DUAL CART STOPS

ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	211926-06	F/O ASSY, AL EXTRN HGN, DCS, 80X18
1	8	282729-01	SPRING, C/S .08 WIRE, 302 SS
2	2	282738-03	PIN WLDMT, CART STOP
3	2	282739-01	HOOK, CART STOP LOCKING
4	2	282748-01	FLAT, C/S LOCK SUPPORT
5	1	286055-02	DUAL CART STOP, LH, 80" F/O
6	1	286055-03	DUAL CART STOP, RH, 80" F/O
7	1	286099-01	LOCK-HINGE, CART STOP, LH
8	1	286099-02	LOCK-HINGE, CART STOP, RH
9	4	900005-4	SCREW, BUTTON 1/4-20X1 ALLOY
10	4	900723-05	SCREW,SHLDR.38 X.75 LG,SS
11	4	901000	NUT, NYLON 1/4-20 ZINC
12	2	902000-8	WASHER, FLAT .312 .063 THK
13	2	903402-08	WASHER,FLAT,NYLON,.38ID X.56OD
14	2	903715-06	RIVET,BL/DM,AL/AL .25X.62-.75
15	2	905328-01	BEARING, NYL .38IDX.50DX.38LG
16	1	282749-01	SPRING,LH HOOK,.078 WIRE,302SS
17	1	282749-02	SPRING,RH HOOK,.078 WIRE,302SS
18	1	311367-10	EXTRUSION, HANDLE, AL F/O

NOTE: Replacement face seal fittings
come with required O-rings.

PUMP ASSEMBLY (GRAVITY DOWN)

- 12V
- 24V

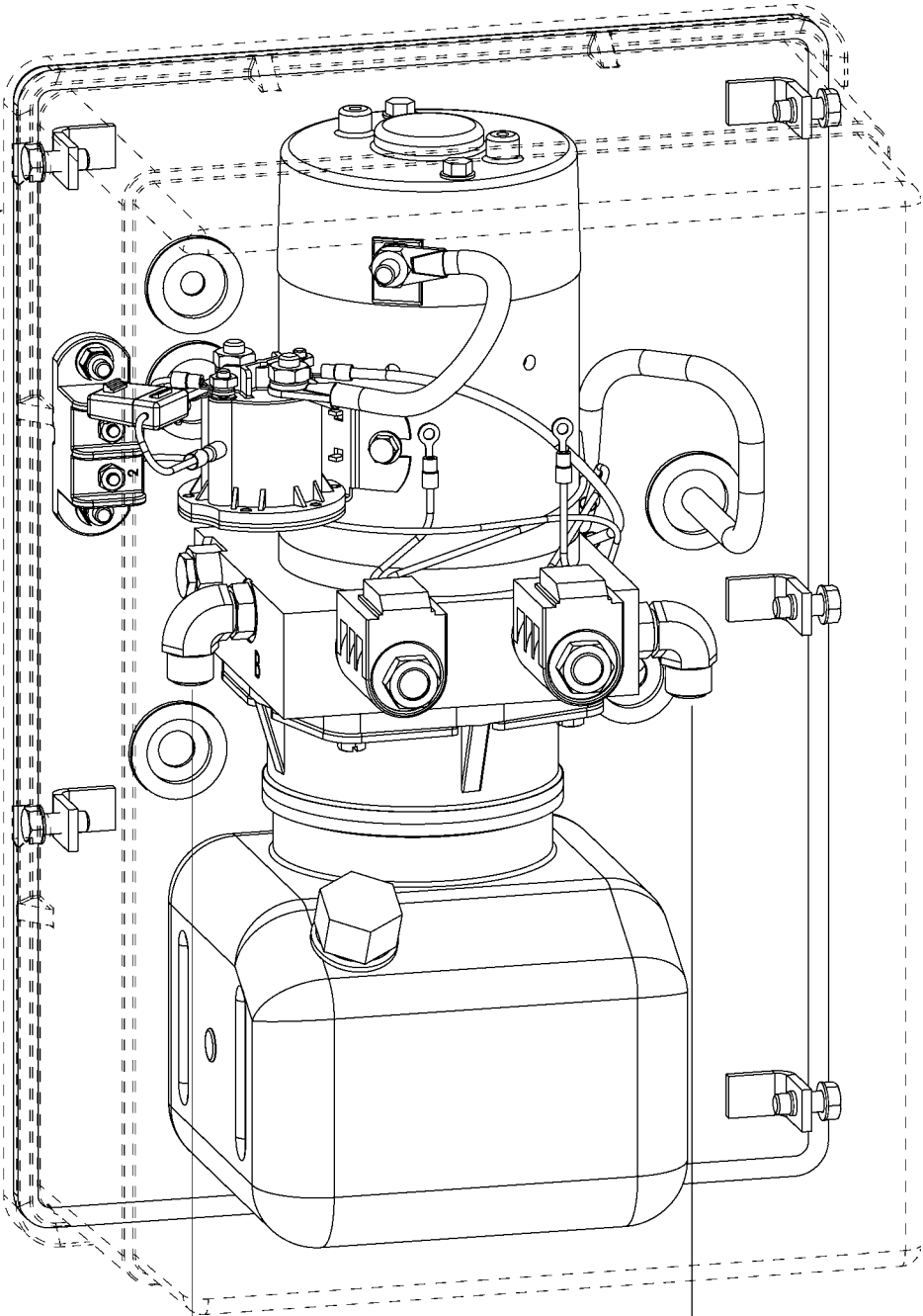


TE-20 HYDRAULIC SYSTEMS - GRAVITY DOWN

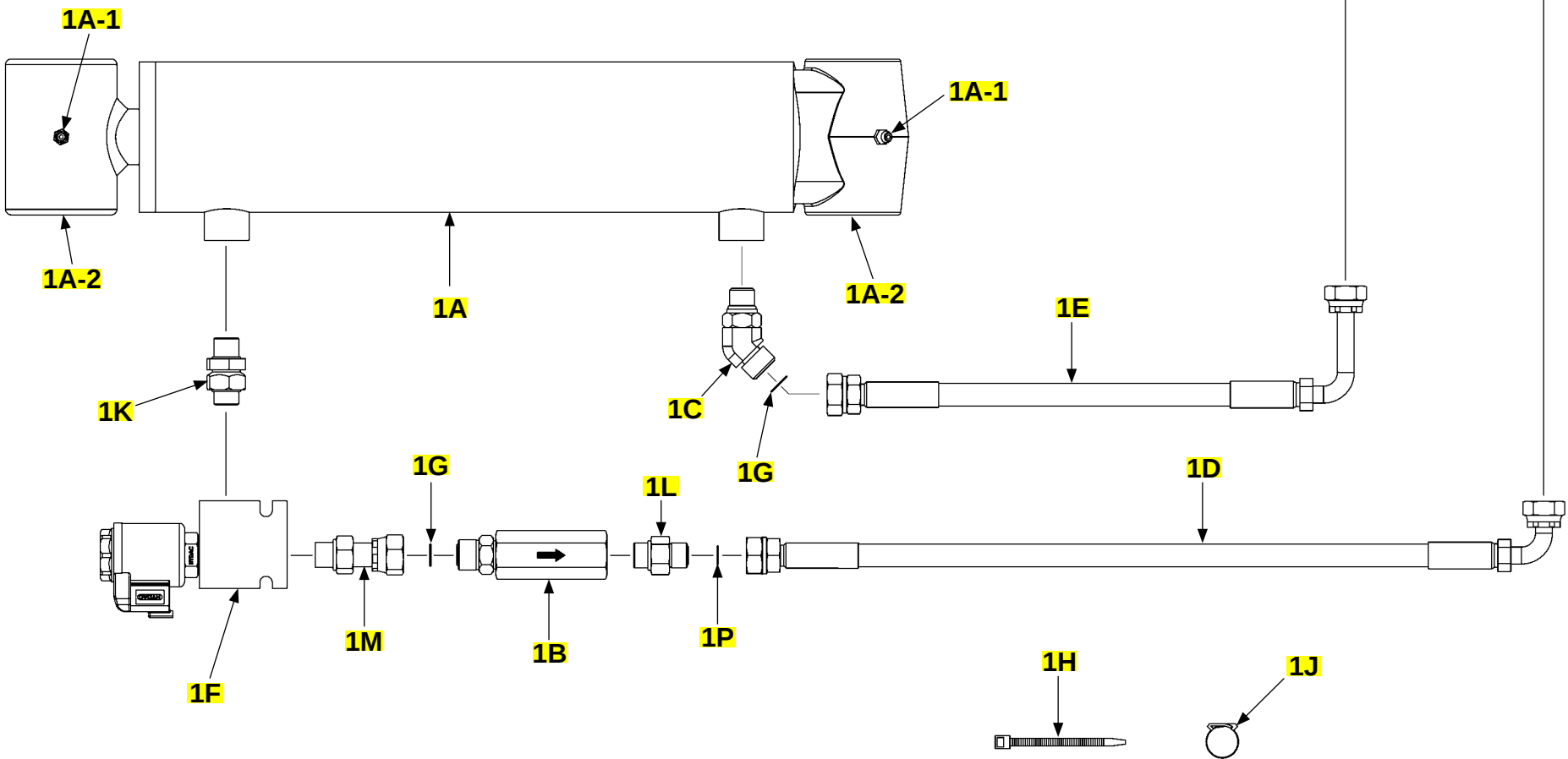
ITEM	QTY.	PART NO.	DESCRIPTION
1	1	299199-01	KIT,CYL,FITTING & HOSE,GD PMP,TE-20/TE-15
		299199-05	KIT,CYL,FITTING & HOSE,GD PMP, 24VDC, TE-20/TE-15
1A	1	299152-01	CYL DIA 3.00 BORE X 10ST. S/LB/BUSH
1A-1	2	224342	FITTING, GREASE 1/4" SELF DRILL
1A-2	4	905112-03	BEARING,SELF LUBE1.375 X 1.375
1B	1	288518-02	VALVE,2GPM,SAE#6 M/F,PRESSURE COMP.
1C	1	263811	ELBOW M 45 DEG
1D	1	224370-01	HOSE PLASTIC X 46-1/2"
1E	1	209127-01	H/ASSY, .25 HP PRFS #4-6, F-F, TE'S, 44IN LG
1F	1	228012	ADAPTER 9/16-18M-1/4F ST
1G	1	282999-05	LOCK VALVE ASSY, 12V
		282999-07	LOCK VALVE ASSY, 24V
1H	1	906712-02	O-RING #6, 3/8 ORFS TUBE END
1J	2	205780	TIE, PLASTIC 7" (50 LB)
1K	1	287513-01	NYLON HOSE CLAMP. 0.39 I.D. X .22 LONG
1L	1	906786-01	UNION STR SAE#6M-M,O-RING,ADJ
1M	1	905179	CONNEC. F/S #4, O-RING#6 M-M
1N	1	906751-01	FITTING SAE#6M/SW F STR O-RING
1P	1	906712-01	O-RING, #4 (1/4" FACE SEAL TUBE-END)

NOTE: Replacement face seal fittings
come with required O-rings.

PUMP ASSEMBLY
(POWER DOWN)



1



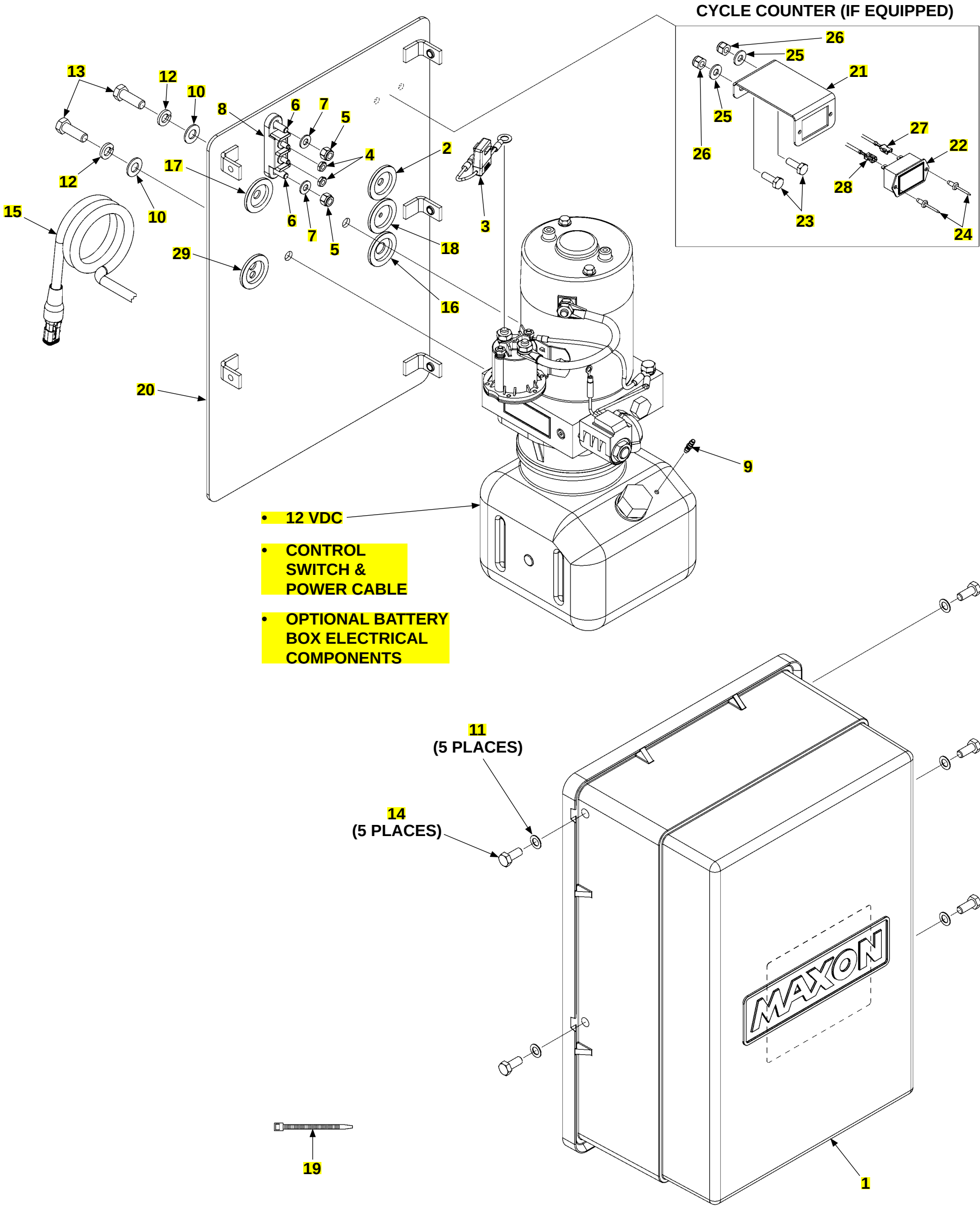
TE-20 HYDRAULIC SYSTEMS - POWER DOWN

ITEM	QTY.	PART NO.	DESCRIPTION
1	1	299199-02	KIT,CYL,FITTING & HOSE,PD PMP,TE-20/TE-15
1A	1	299152-01	CYL Ø3.0 BORE X 10ST. S/LB/BUSH
1A-1	2	224342	FITTING, GREASE 1/4" SELF DRILL
1A-2	4	905112-03	BEARING,SELF LUBE1.375 X 1.375
1B	1	288518-02	VALVE,2GPM,SAE#6 M/F,PRESSURE COMP.
1C	1	906956-01	ELBOW 45°, NPSC SAE #6 F/S O-R M-M
1D	1	209127-01	H/ASSY, .25 HP PRFS #4-6, F-F, TE'S, 44IN LG
1E	1	299073-01	H/ASSY,.25 HP ORFS #6-6, F-F,TE'S,44" LG
1F	1	282999-05	LOCK VALVE ASSY, 12
1G	2	906712-02	O-RING #6, 3/8 ORFS TUBE END
1H	2	205780	TIE, PLASTIC 7" (50 LB)
1J	1	287513-01	NYLON HOSE CLAMP. 0.39 I.D. X .22 LONG
1K	1	906786-01	UNION STR SAE#6M-M,O-RING,ADJ
1L	1	905179	CONNEC. F/S #4, O-RING#6 M-M
1M	1	906751-01	FITTING SAE#6M/SW F STR O-RING
1P	1	906712-01	O-RING, #4 (1/4" FACE SEAL TUBE-END)

PUMP ASSEMBLY (GRAVITY DOWN 12V)

LAST UPDATED
JAN 2021 to present

COMPLETE ASSEMBLY:
PUMP ASSEMBLY (GRAVITY DOWN 12V)



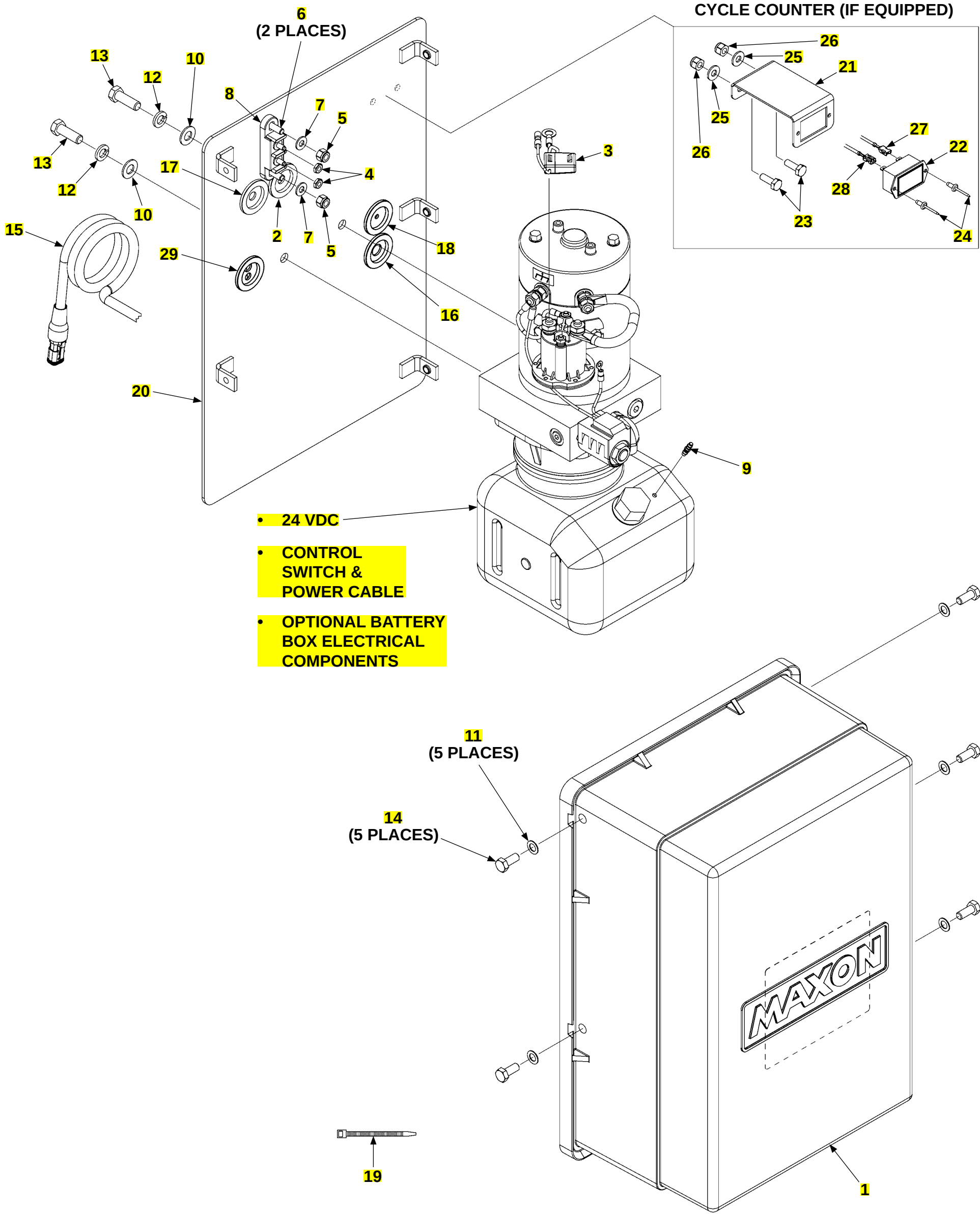
PUMP ASSEMBLY (GRAVITY DOWN 12V)

ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	210210-01G	PUMP ASSY,12V,G/D,G
		210210-03G	PUMP ASSY,12V,CC,G/D,G
1	1	266419-01	COVER ASSY, TUK-A-WAY PUMP
2	1	266428-03	GROMMET, 1.0 DIA DIAPH .31 DIA HOLE
3	1	297046-01	FUSE HOLDER ASSY
4	2	903107-06	NUT, HEX 10-24 UNC SS
5	2	903137-01	NUT, NYL INSRT STOP .25-20 SS
6	2	900000-4	BOLT, HX 1/4-20X1 GR8 ZC
7	2	903412-01	WASHER,FLAT .25,SS
8	1	907279-01	JUNCTION BLOCK, TWO STUD
9	1	906728-01	FTG, TUBE, DUAL BARBED .170 ID
10	2	902013-11	WASHER, FLAT 3/8" ZC
11	5	902000-7	WASHER, FLAT .312 .032 THK
12	2	902011-4	WASHER, LOCK 3/8X.094 ZC
13	2	900014-21	SCREW, HEX CAP .38-16X1.125, G8, ZC
14	5	900009-3	BOLT,HEX 5/16-18X3/4 GR8 ZC
15	1	282625-17	CABLE ASSY, L/ VALVE,,16/2X70
16	1	266428-05	GROMMET, Ø1.0 DIAPH Ø.50 HOLE
17	1	266428-04	GROMMET, 1.0 DIAPH .38 HOLE
18	1	266428-01	GROMMET, 1.0 DIAPH .19 HOLE
19	2	205780	TIE, PLASTIC 7" (50 LB)
20	1	299157-01G	PLATE, PUMP MOUNT, WLDMT,G/D,G
		299157-02G	PLATE, PUMP MOUNT, WLDMT,CC,G
21	1	297358-01	BRACKET, DIGITAL C/COUNT
22	1	297269-01	DIGITAL CYCLE COUNTER
23	2	900004-2	SCREW, CAP 1/4-20X3/4 GR8 ZC
24	2	903721-02	RIVET, BL/DM, SS Ø.16X.13-.19
25	2	902013-09	WASHER1/4"ZINC-SAME030564
26	2	901000	NUT, NYLON 1/4-20 ZINC
27	1	297274-01	WIRE ASSY, POS LOCK, RING TERM,BLK
28	1	297274-02	WIRE ASSY, POS LOCK, RING TERM,RED
29	1	266428-12	GROM, Ø1 DIAPH Ø.38/Ø.31 HOLES

PUMP ASSEMBLY (GRAVITY DOWN 24V)

LAST UPDATED
JAN 2021 to present

COMPLETE ASSEMBLY:
PUMP ASSEMBLY (GRAVITY DOWN 24V)



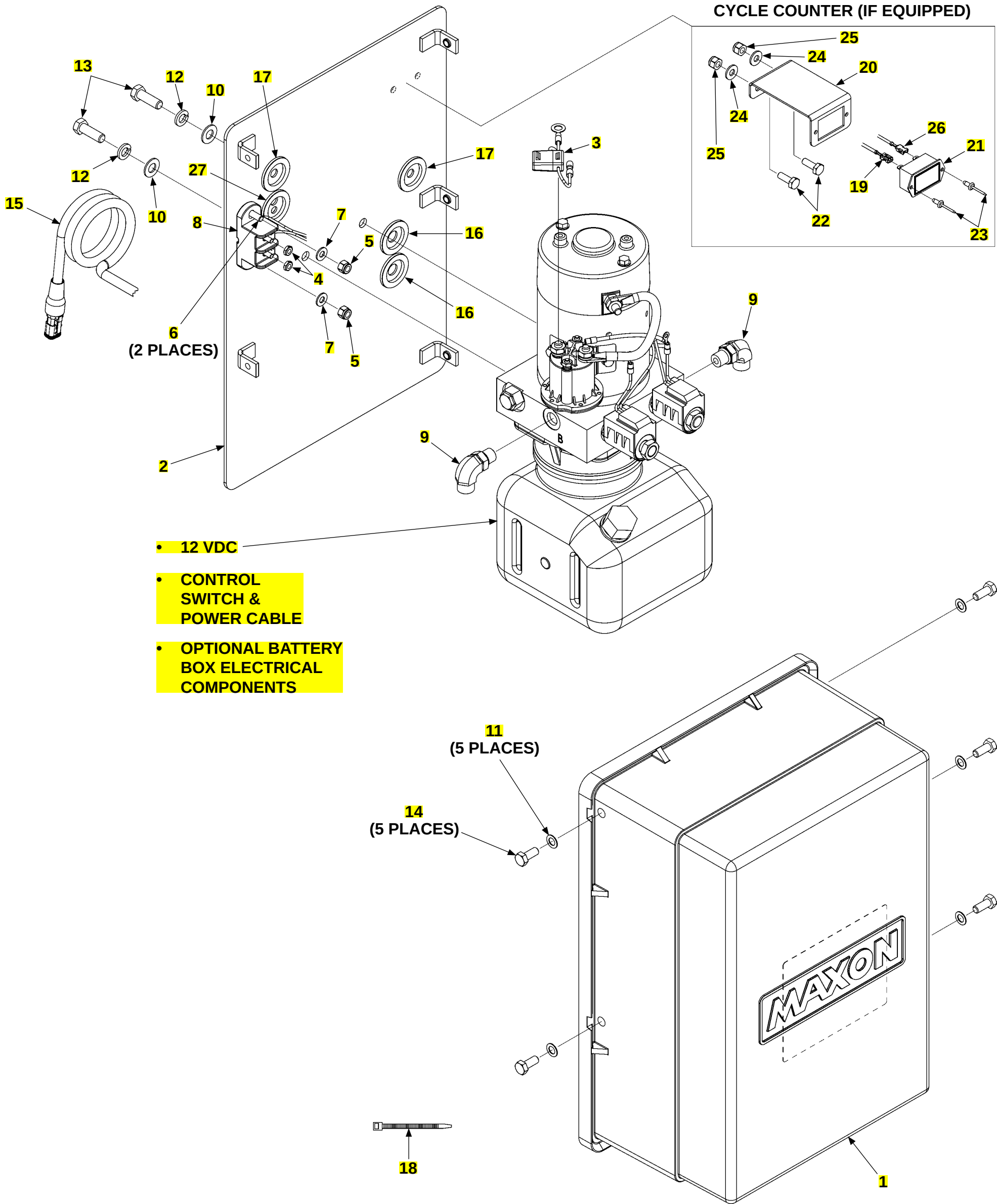
PUMP ASSEMBLY (GRAVITY DOWN 24V)

ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	210210-02G	PUMP ASSY,24V.G/D,G
		210210-04G	PUMP ASSY,24V,CC,G/D,G
1	1	266419-01	COVER ASSY, TUK-A-WAY PUMP
2	1	266428-03	GROMMET, 1.0 DIA DIAPH .31 DIA HOLE
3	1	297046-01	FUSE HOLDER ASSY
4	2	903107-06	NUT, HEX 10-24 UNC SS
5	2	903137-01	NUT, NYL INSRT STOP .25-20 SS
6	2	900000-4	BOLT, HX 1/4-20X1 GR8 ZC
7	2	903412-01	WASHER,FLAT .25,SS
8	1	907279-01	JUNCTION BLOCK, TWO STUD
9	1	906728-01	FTG, TUBE, DUAL BARBED .170 ID
10	2	902013-11	WASHER, FLAT 3/8" ZC
11	5	902000-7	WASHER, FLAT .312 .032 THK
12	2	902011-4	WASHER, LOCK 3/8X.094 ZC
13	2	900014-21	SCREW, HEX CAP .38-16X1.125, G8, ZC
14	5	900009-3	BOLT,HEX 5/16-18X3/4 GR8 ZC
15	1	282625-17	CABLE ASSY, L/ VALVE,,16/2X70
16	1	266428-05	GROMMET, Ø1.0 DIAPH Ø.50 HOLE
17	1	266428-04	GROMMET, 1.0 DIAPH .38 HOLE
18	1	266428-01	GROMMET, 1.0 DIAPH .19 HOLE
19	3	205780	TIE, PLASTIC 7" (50 LB)
20	1	299157-03G	PLATE, PUMP MOUNT, WLDMT,24V,G
		299157-04G	PLATE, PUMP MOUNT, WLDMT,CC,24V,G
21	1	297358-01	BRACKET, DIGITAL C/COUNT
22	1	297269-01	DIGITAL CYCLE COUNTER
23	2	900004-2	SCREW, CAP 1/4-20X3/4 GR8 ZC
24	2	903721-02	RIVET, BL/DM, SS Ø.16X.13-.19
25	2	902013-09	WASHER1/4"ZINC-SAME030564
26	2	901000	NUT, NYLON 1/4-20 ZINC
27	1	297274-01	WIRE ASSY, POS LOCK, RING TERM,BLK
28	1	297274-02	WIRE ASSY, POS LOCK, RING TERM,RED
29	1	266428-12	GROM, Ø1 DIAPH Ø.38/Ø.31 HOLES

PUMP ASSEMBLY (POWER DOWN)

LAST UPDATED
JAN 2021 to present

COMPLETE ASSEMBLY:
PUMP ASSEMBLY (POWER DOWN)



PUMP ASSEMBLY (POWER DOWN)

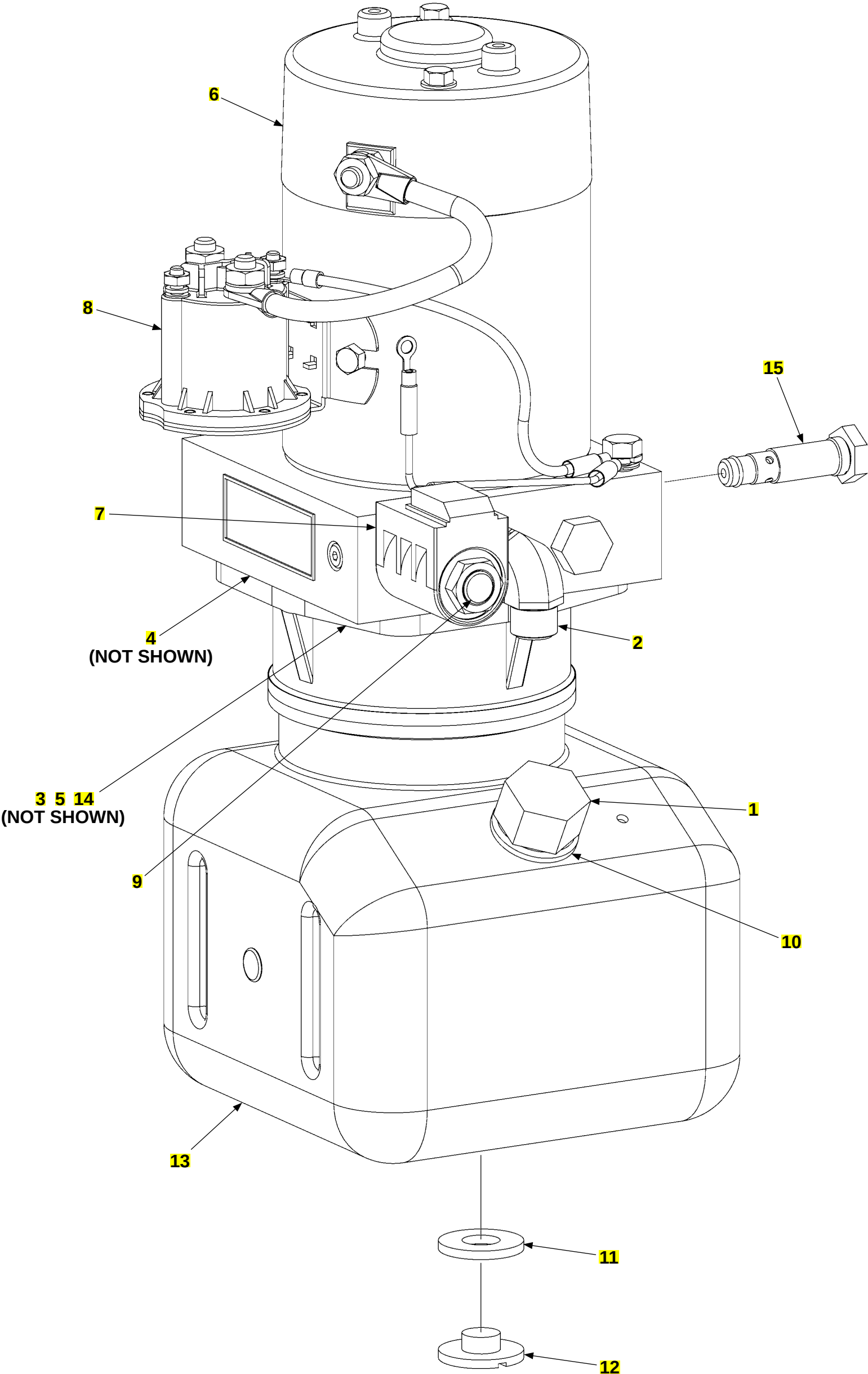
ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	210215-01G	PUMP ASSY,12V, P/D
		210215-02G	PUMP ASSY,12V,P/D,CC,G
1	1	266419-01	COVER ASSY, TUK-A-WAY PUMP
2	1	299159-01G	PLATE WLDMT, P/D PMP MT,G
		299159-02G	PLATE WLDMT, P/D PMP MT, CC,G
3	1	297046-01	FUSE HOLDER ASSY
4	2	903172-01	NUT, NYL INSRT STOP 10-32 SS
5	2	903137-01	NUT, NYL INSRT STOP .25-20 SS
6	2	900000-4	BOLT, HX 1/4-20X1 GR8 ZC
7	2	903412-01	WASHER,FLAT .25,SS
8	1	296859-01	POWER DOWN MODULE
9	2	906707-01	ELBOW, NPSC,SAE #6 F/S O-R M-M
10	2	902013-11	WASHER, FLAT 3/8" ZC
11	5	902000-7	WASHER, FLAT .312 .032 THK
12	2	902011-4	WASHER, LOCK 3/8X.094 ZC
13	2	900014-21	SCREW, HEX CAP .38-16X1.125, G8, ZC
14	5	900009-3	BOLT,HEX 5/16-18X3/4 GR8 ZC
15	1	282625-17	CABLE ASSY, L/ VALVE,,16/2X70
16	2	266428-05	GROMMET, Ø1.0 DIAPH Ø.50 HOLE
17	2	266428-04	GROMMET, 1.0 DIAPH .38 HOLE
18	3	205780	TIE, PLASTIC 7" (50 LB)
19	1	297274-02	WIRE ASSY, POS LOCK, RING TERM,RED
20	1	297358-01	BRACKET, DIGITAL C/COUNT
21	1	297269-01	DIGITAL CYCLE COUNTER
22	2	900004-2	SCREW, CAP 1/4-20X3/4 GR8 ZC
23	2	903721-02	RIVET, BL/DM, SS Ø.16X.13-.19
24	2	902013-09	WASHER1/4"ZINC-SAME030564
25	2	901000	NUT, NYLON 1/4-20 ZINC
26	1	297274-01	WIRE ASSY, POS LOCK, RING TERM,BLK
27	1	266428-12	GROM, Ø1 DIAPH Ø.38/Ø.31 HOLES

12 VDC POWER UNIT (GRAVITY DOWN)

COMPLETE ASSEMBLY:

LAST UPDATED
JAN 2021 to present

12 VDC POWER UNIT (GRAVITY DOWN)



12 VDC POWER UNIT (GRAVITY DOWN)

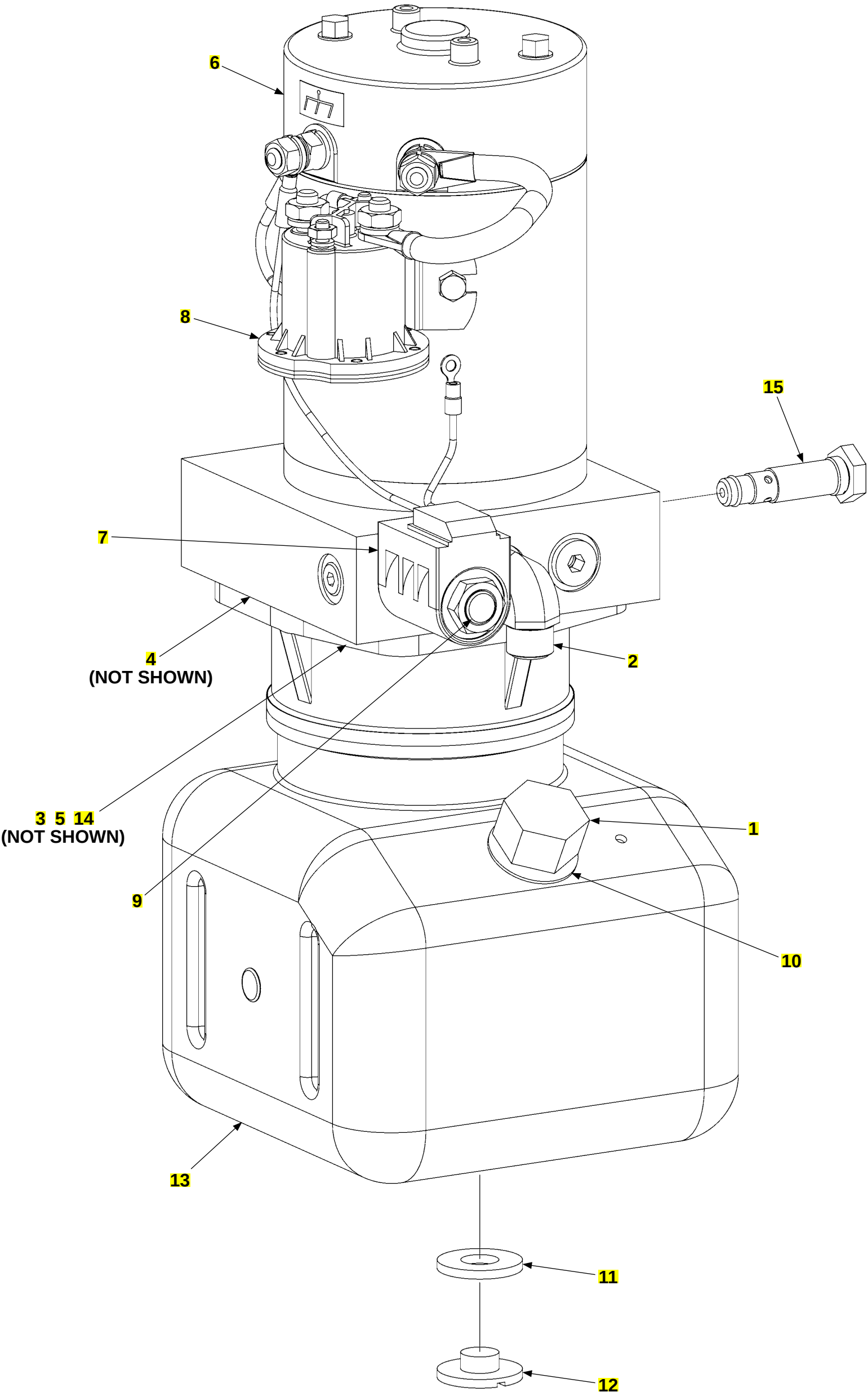
ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	287071-01	12 VDC PWR UNIT, G/D, TUK-A-WAY
1	1	280806-01	FILLER, BREATHER
2	1	906707-01	ELBOW, NPSC,SAE #6 F/S O-R M-M
3	1	260261	OIL SEAL,PUMP
4	1	290061	SEAL SQUARE CUT PL RESERVOIR
5	1	290020	O-RING, KEPNER CHECK VALVE
6	1	290175-01	12VDC MOTOR W/OUT TERM SW
7	1	290210	12 VDC COIL, DOUBLE LEADS (PDL12) (39002186)
8	1	284080-01	SWITCH, SOLENOID ASSY
9	1	290215	VALVE 2P2W NC DELTA (38502314)
10	1	908016-01	GROMMET, RUBBER, .60 ID
11	1	290209	WASHER, .56 ID X 1.25 OD (61200504)
12	1	290208	PLUG, 9/16-18, PLASTIC TANK (35901162)
13	1	290207	RESERVOIR, PLASTIC, 8.00 LG (32301527)
14	1	906781-01	PUMP ASSY,203,GPT P/D
15	1	906737-01	CARTRIDGE RELIEF VALVE

24 VDC POWER UNIT (GRAVITY DOWN)

COMPLETE ASSEMBLY:

LAST UPDATED
JAN 2021 to present

24 VDC POWER UNIT (GRAVITY DOWN)



24 VDC POWER UNIT (GRAVITY DOWN)

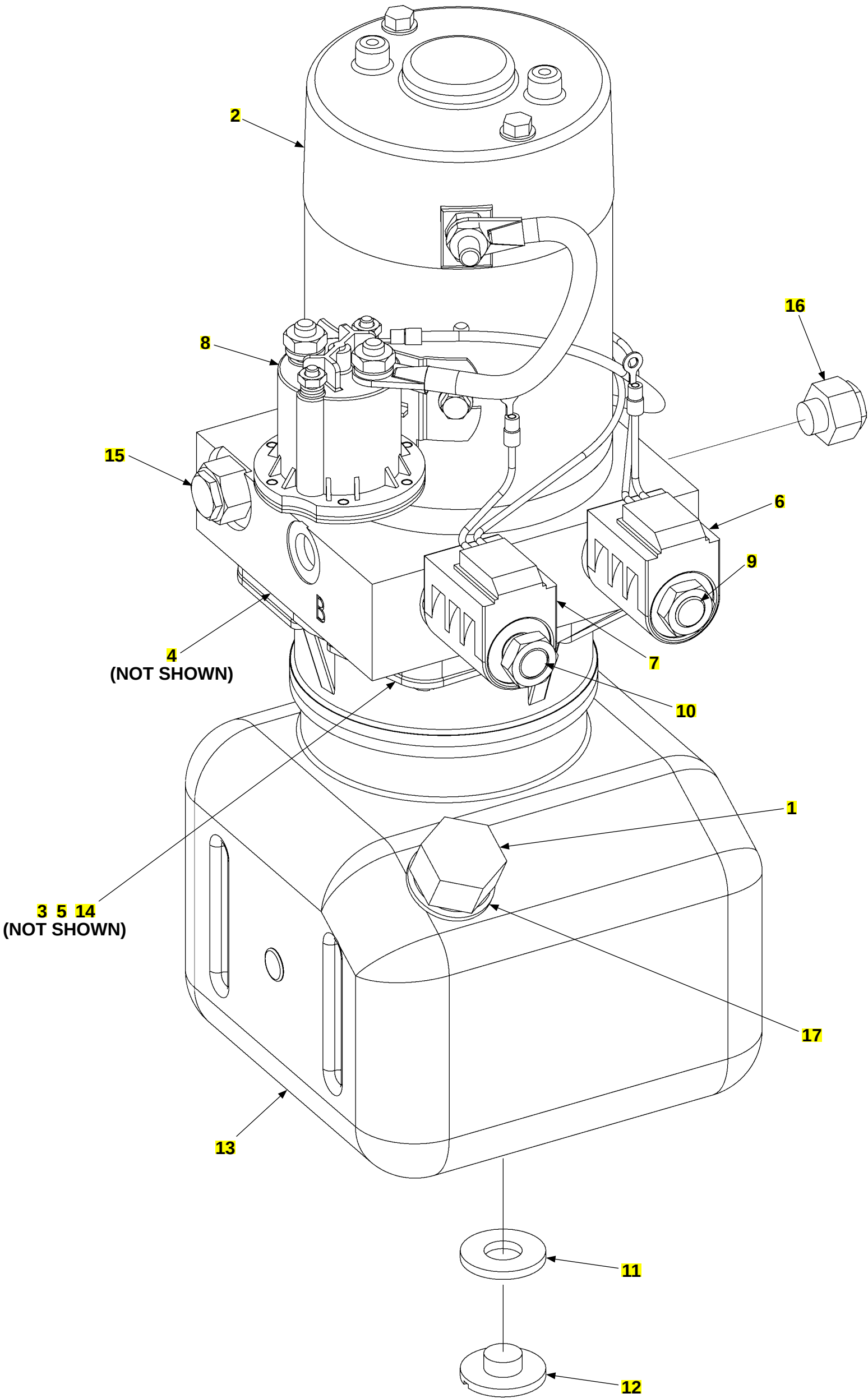
ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	287072-01	24VDC POWER UNIT, GD
1	1	280806-01	FILLER, BREATHER
2	1	906707-01	ELBOW, NPSC,SAE #6 F/S O-R M-M
3	1	260261	OIL SEAL,PUMP
4	1	290061	SEAL SQUARE CUT PL RESERVOIR
5	1	290020	O-RING, KEPNER CHECK VALVE
6	1	290176-01	24VDC MOTOR W/OUT TERM SW
7	1	290211	24 VDC COIL, DOUBLE LEADS (PDL24) (39002187)
8	1	284080-02	SWITCH, SOLENOID ASSY, 24VDC
9	1	290215	VALVE 2P2W NC DELTA (38502314)
10	1	908016-01	GROMMET, RUBBER, .60 ID
11	1	290209	WASHER, .56 ID X 1.25 OD (61200504)
12	1	290208	PLUG, 9/16-18, PLASTIC TANK (35901162)
13	1	290207	RESERVOIR, PLASTIC, 8.00 LG (32301527)
14	1	906781-01	PUMP ASSY,203,GPT P/D
15	1	906737-01	CARTRIDGE RELIEF VALVE

12 VDC POWER UNIT (POWER DOWN)

COMPLETE ASSEMBLY:

LAST UPDATED
JAN 2021 to present

12 VDC POWER UNIT (POWER DOWN)



12 VDC POWER UNIT (POWER DOWN)

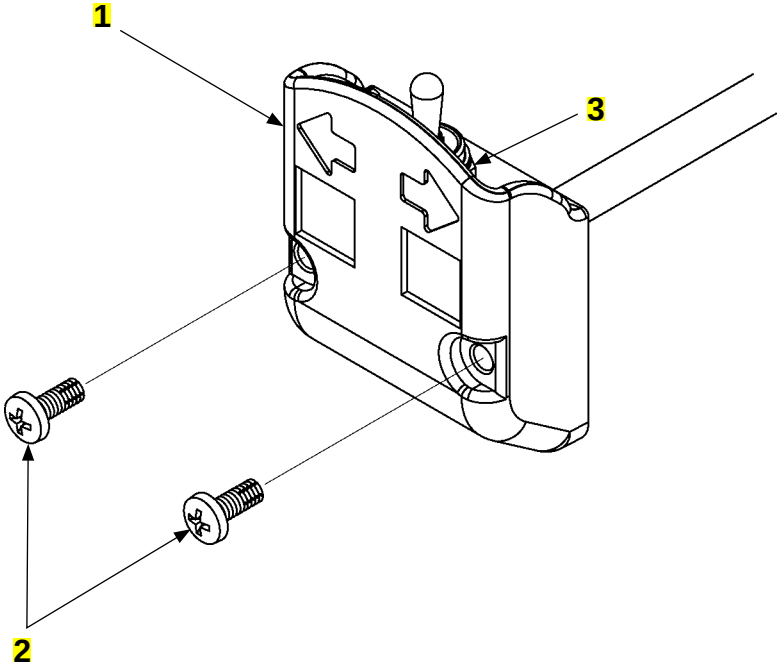
ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	287076-01	12VDC POWER UNIT,P/D,TUK-A-WAY
1	1	280806-01	FILLER, BREATHER
2	1	290177-01	12VDC MOTOR W/OUT TERM SW, P/D
3	1	260261	OIL SEAL,PUMP
4	1	290061	SEAL SQUARE CUT PL RESERVOIR
5	1	290020	O-RING, KEPNER CHECK VALVE
6	1	290213	12 VDC COIL, DOUBLE LEADS (PDL12) (39002189)
7	1	290212	12 VDC COIL, DOUBLE LEADS (DDL12) (39002188)
8	1	284080-01	SWITCH, SOLENOID ASSY
9	1	290215	VALVE 2P2W NC DELTA (38502314)
10	1	290047	VALVE CARTRIDGE 4WAY
11	1	290209	WASHER, .56 ID X 1.25 OD (61200504)
12	1	290208	PLUG, 9/16-18, PLASTIC TANK (35901162)
13	1	290214	RESERVOIR, PLASTIC, 8.00 LG (32301528)
14	1	906781-01	PUMP ASSY,203,GPT P/D
15	1	268174-01	RELIEF VALVE,ADJUST,1100PSI
16	1	906930-01	RELIEF VALVE "RV1" SET @ 2400 PSI
17	1	908016-01	GROMMET, RUBBER, .60 ID

CONTROL SWITCH AND POWER CABLE

LAST UPDATED
JUNE 2018 to present

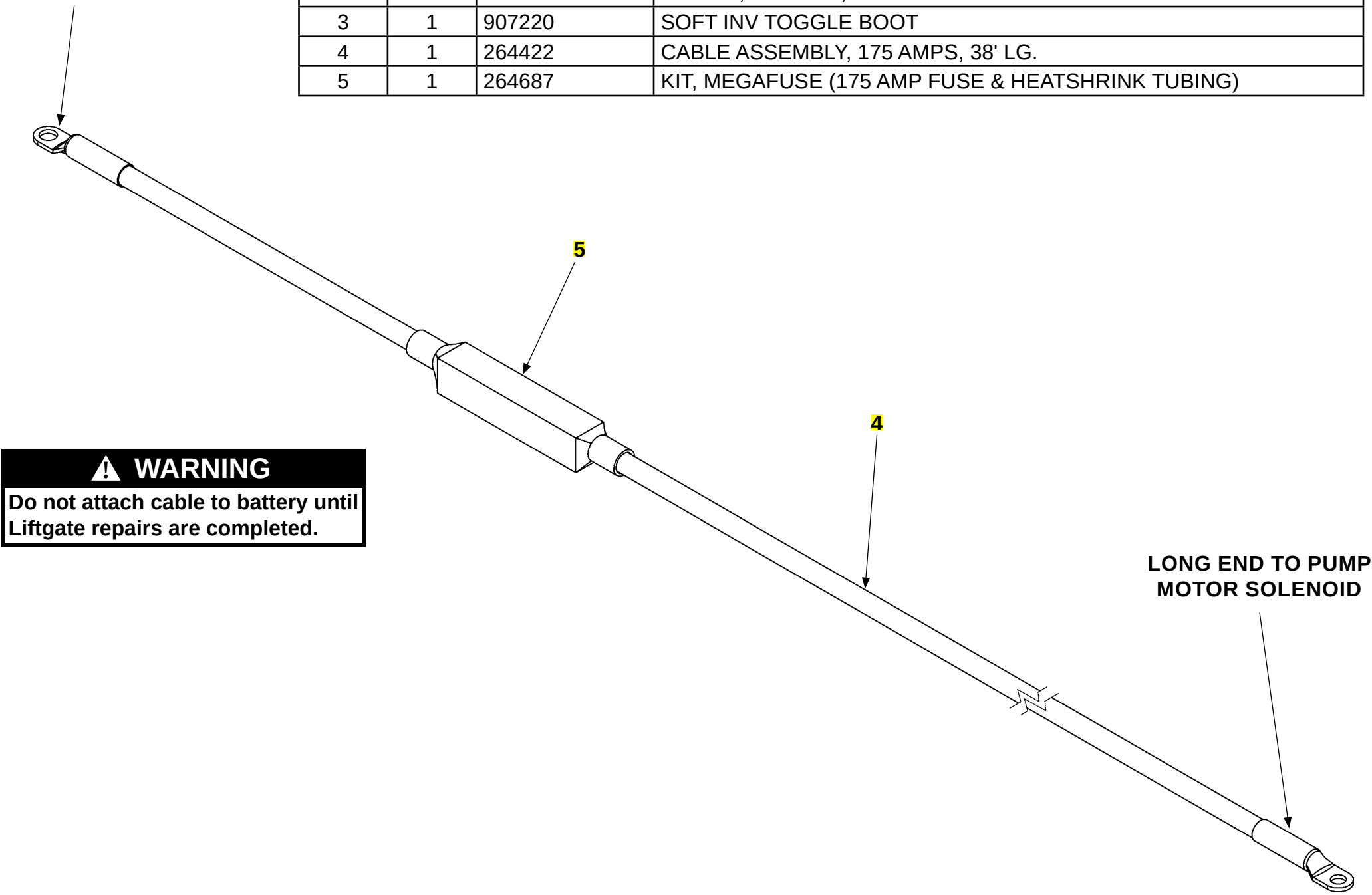
NOTE: Use switch to raise and lower Liftgate to make sure switch operates as shown on the decal.

NOTE: MAXON recommends using dielectric grease on all electrical connections.

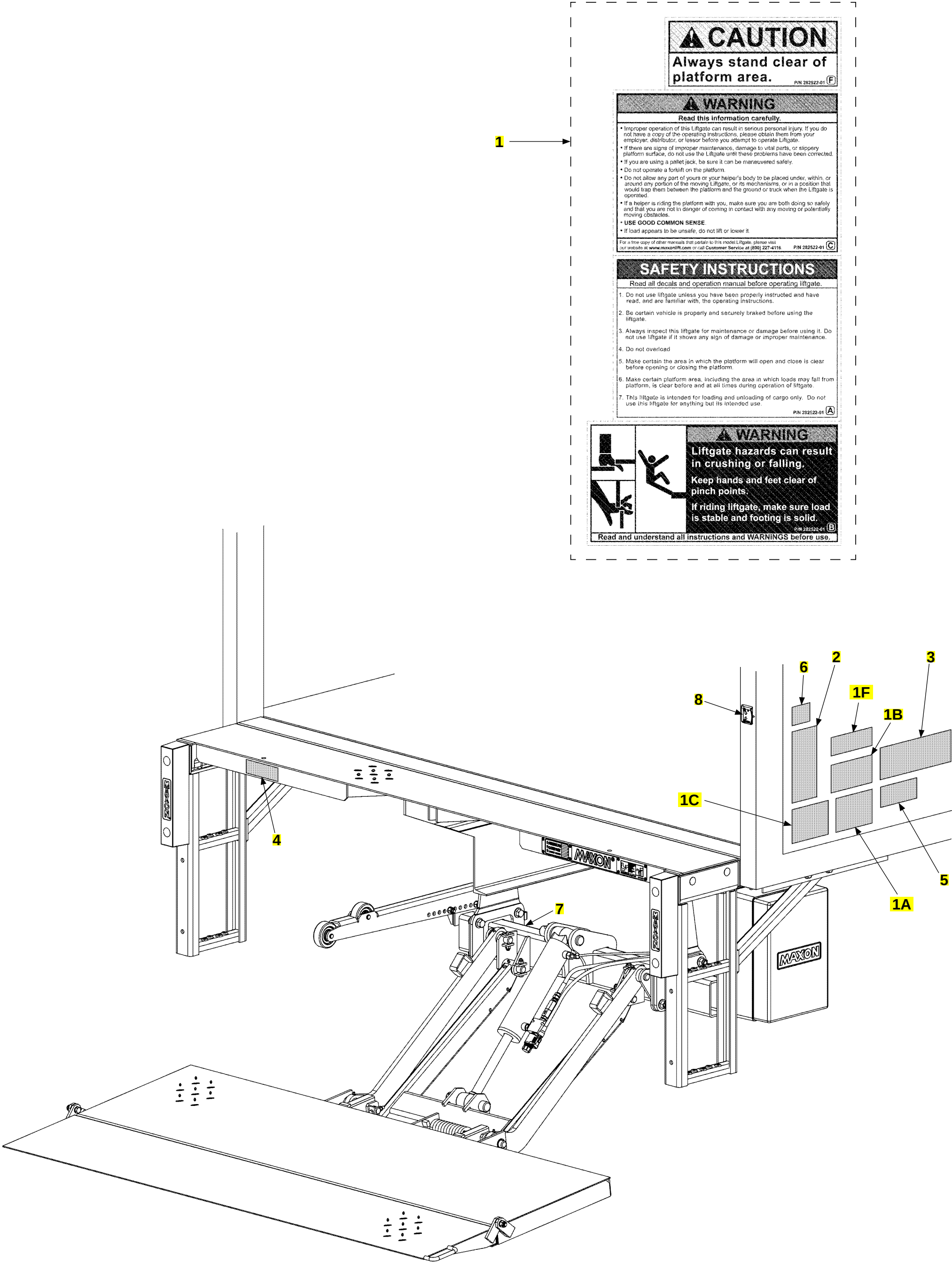


ITEM	QTY.	PART NO.	DESCRIPTION
1	1	296855-01	TOGGLE SWITCH ASSY, 138" LG
2	2	900057-7	SCREW,SELF TAP,10-24X1-1/2PHZC
3	1	907220	SOFT INV TOGGLE BOOT
4	1	264422	CABLE ASSEMBLY, 175 AMPS, 38' LG.
5	1	264687	KIT, MEGAFUSE (175 AMP FUSE & HEATSHRINK TUBING)

SHORT END TO VEHICLE
BATTERY



⚠ WARNING
Do not attach cable to battery until
Liftgate repairs are completed.



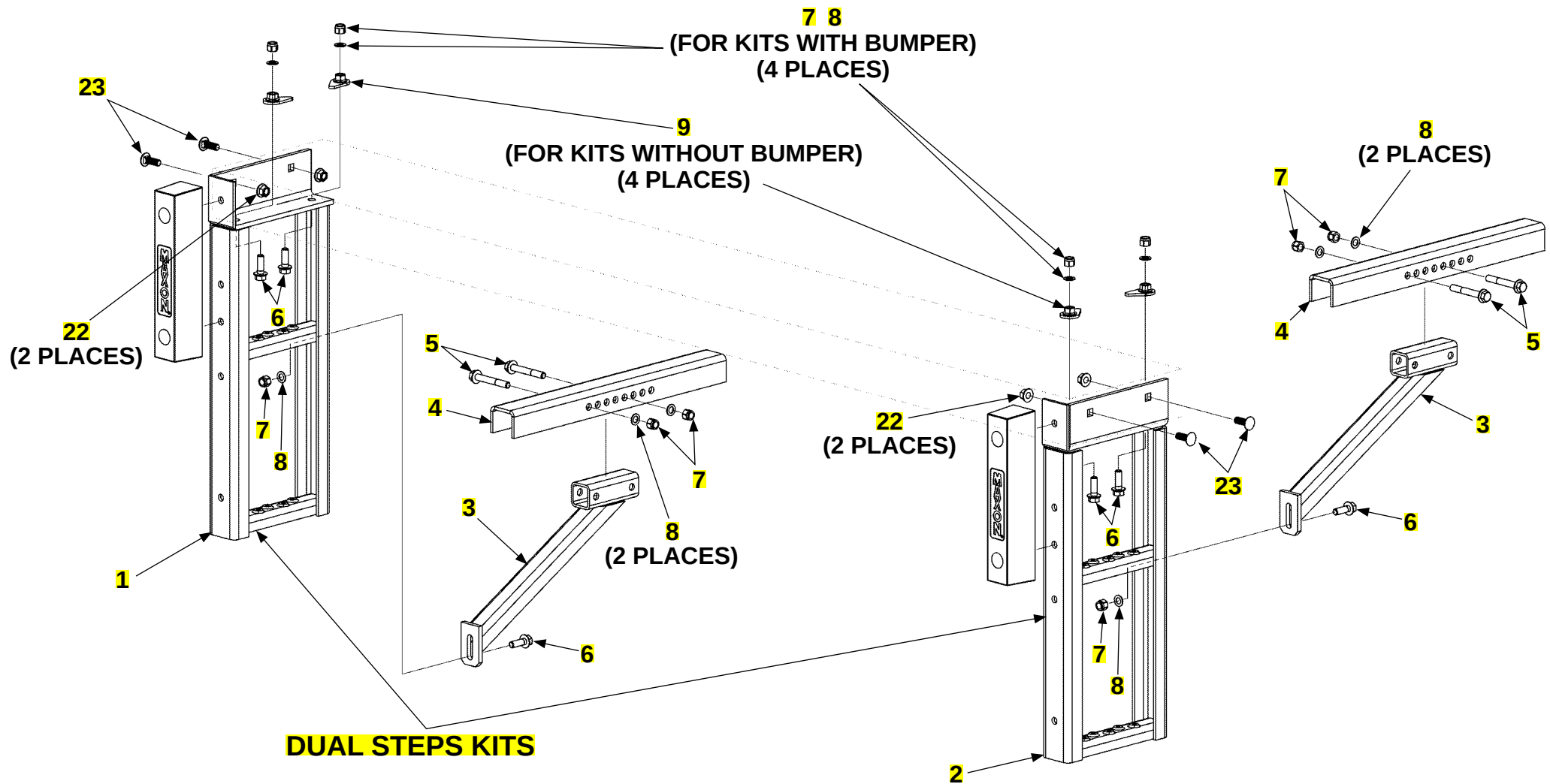
TE-20 DECAL

ITEM	QTY.	PART NO.	DESCRIPTION
1	1	282522-01	DECAL SHEET,SM WARN & CAUTION
1A	1	282522-01	DECAL SHEET,SM WARN & CAUTION
1B	1	282522-01	DECAL SHEET,SM WARN & CAUTION
1C	1	282522-01	DECAL SHEET,SM WARN & CAUTION
1F	1	282522-01	DECAL SHEET,SM WARN & CAUTION
2	1	285800-03	DECAL, TUK-A-WAY TE OPER INSTRUC
3	1	282847-02	DECAL,WARNING,STOW,TUK-A-WAY
4	1	265736-03	DECAL WARNING PINCH HAZARD
5	1	220387	DECAL 2000# CAPACITY 2X3.7
6	1	298634-01	DECAL, MAXON 24/7 SPRT, OPER
7	1	299348-01	DECAL, QR CODE, TE15/TE20
8	1	299038-01	DECAL, SHEET, UP AND DOWN

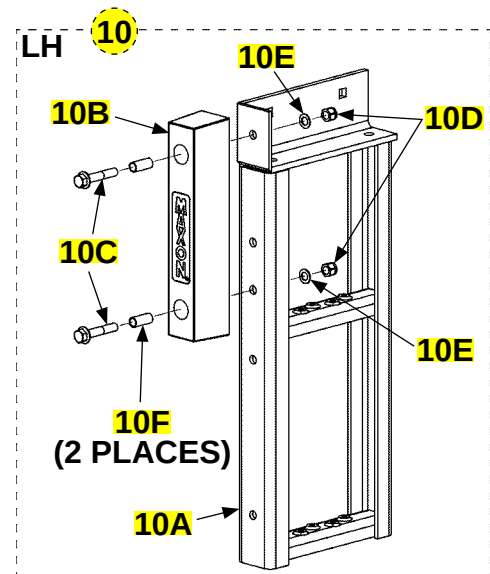
DUAL STEPS KITS

LAST UPDATED
JAN 2018 to present

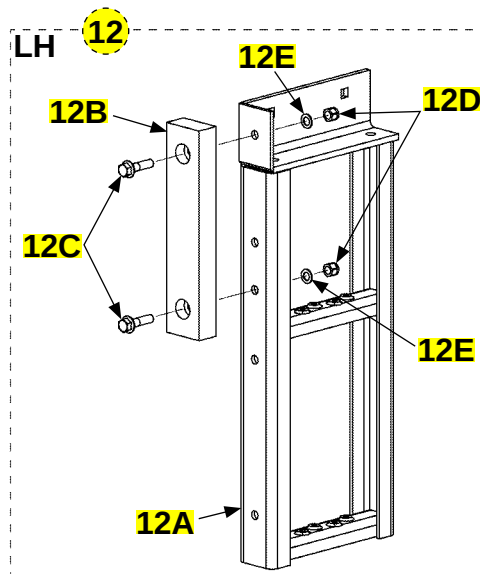
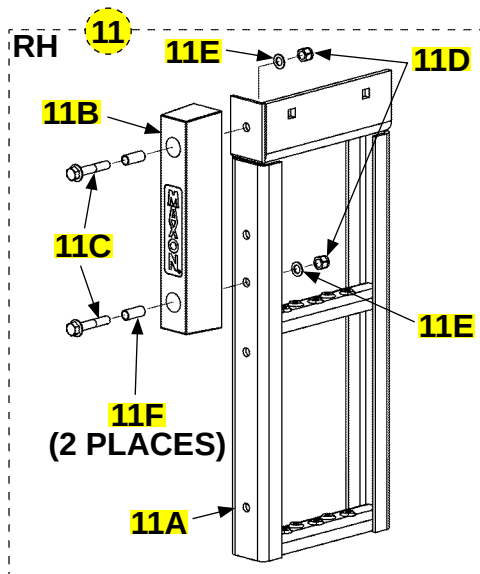
NOTE: Dual steps shown are only compatible with bolt-on extension plates.



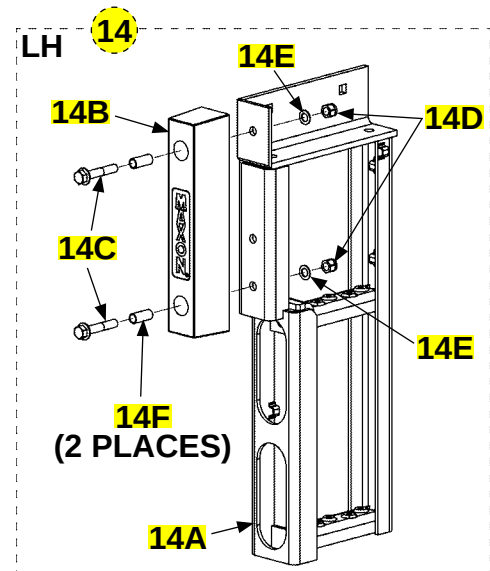
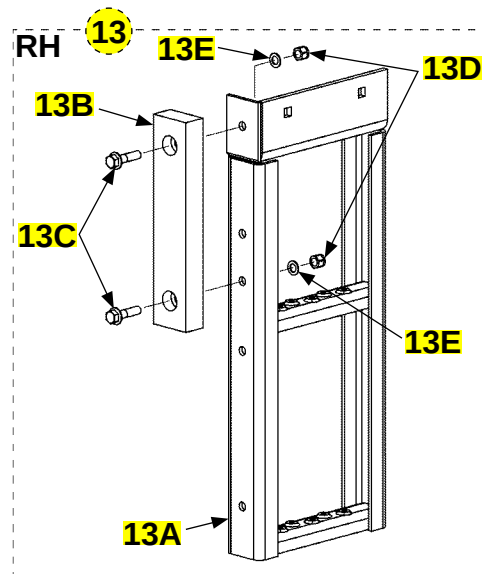
DUAL STEPS KITS



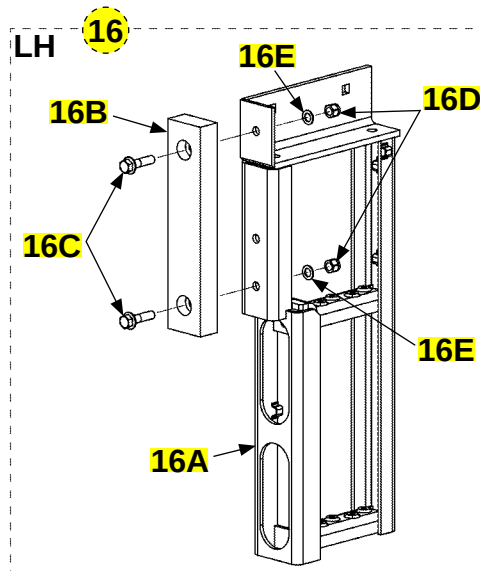
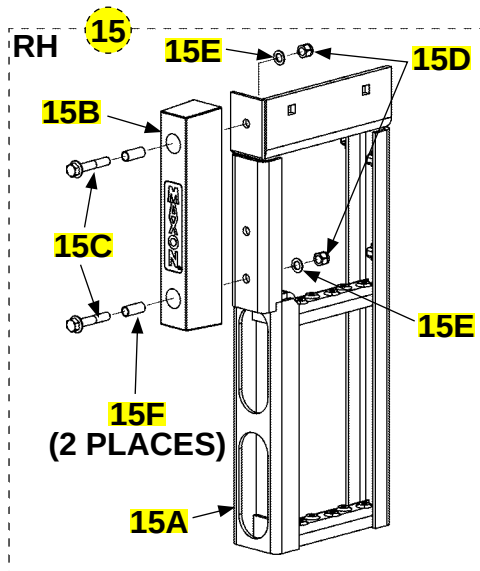
DUAL STEP ASSEMBLY WITH RUBBER BUMPER



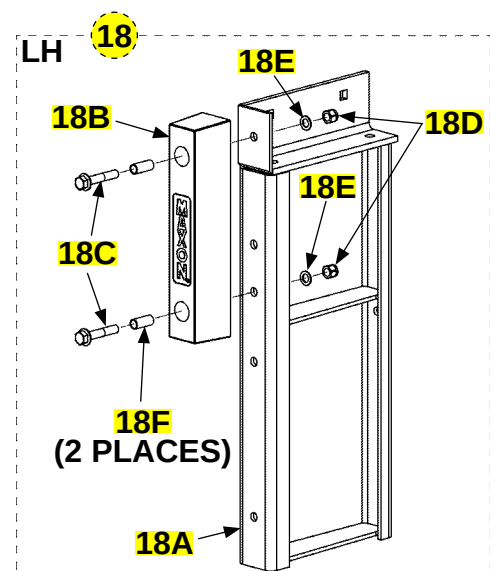
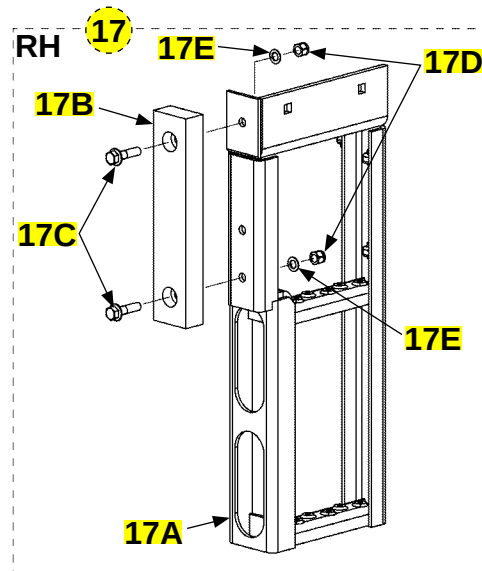
DUAL STEP ASSEMBLY WITH PLASTIC BUMPER



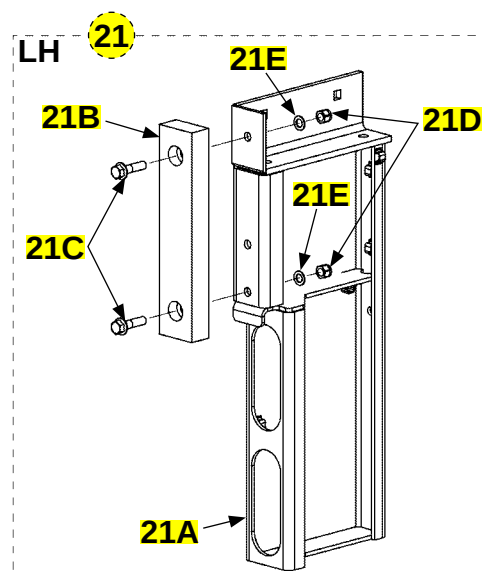
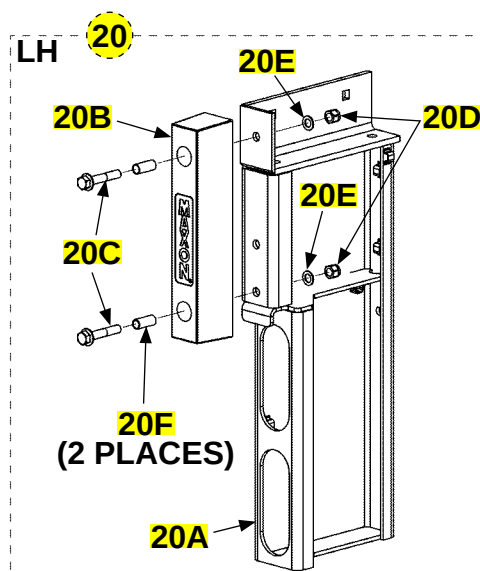
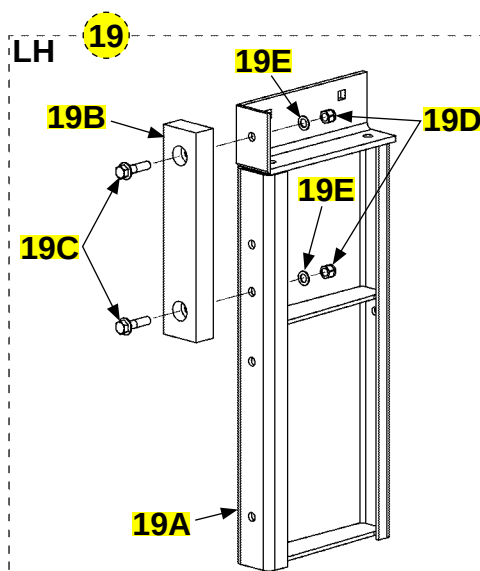
OVAL LIGHT DUAL STEP ASSEMBLY WITH RUBBER BUMPER



OVAL LIGHT DUAL STEP ASSEMBLY WITH PLASTIC BUMPER



DUAL NO STEP ASSEMBLY WITH BUMPER



DUAL STEPS KITS

ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	288705-01	KIT, DUAL STEPS, 14" RBR BMPRS
		288705-01G	KIT, DUAL STEPS, 14" RBR BMPRS, G
		288705-02	KIT, DUAL STEPS, 13.5" PE BMPRS
		288705-02G	KIT, DUAL STEPS, 13.5" PE BMPRS, G
		288705-03	KIT, DUAL STEPS, SS NO/STPS, 14" RBR BMPRS
		288705-03G	KIT, DUAL STEPS, SS NO/STPS, 14" RBR BMPRS,G
		288705-04	KIT, DUAL STEPS, SS NO/STPS, 13.5" PE BMPRS
		288705-04G	KIT, DUAL STEPS, SS NO/STPS, 13.5" PE BMPRS,G
		288705-05	KIT, DUAL STEPS NO BMPRS
		288705-05G	KIT, DUAL STEPS NO BMPRS, G
		288705-06	KIT, DUAL STEPS, SS NO/STEPS,NO BMPRS
		288705-06G	KIT, DUAL STEPS, SS NO/STEPS,NO BMPRS, G
		288705-31	KIT, DUAL STEPS W/LGHT, 14" RBR BMPRS
		288705-31G	KIT, DUAL STEPS W/LGHT, 14" RBR BMPRS, G
		288705-32	KIT, DUAL STEPS W/LGHT, 13.5" PE BMPRS
		288705-32G	KIT, DUAL STEPS W/LGHT, 13.5" PE BMPRS, G
		288705-33	KIT, DUAL STEPS W/LGHT, SS NO/STPS, 14" RBR BMPRS
		288705-33G	KIT, DUAL STEPS W/LGHT, SS NO/STPS, 14" RBR BMPRS,G
		288705-34	KIT, DUAL STEPS W/LGHT, SS NO/STPS, 13.5" PE BMPRS
		288705-34G	KIT, DUAL STEPS W/LGHT, SS NO/STPS, 13.5" PE BMPRS,G
		288705-35	KIT, DUAL STEPS W/LGHT, NO BMPRS
		288705-35G	KIT, DUAL STEPS W/LGHT, NO BMPRS, G
		288705-36	KIT, DUAL STEPS W/LGHT, SS NO/STEPS,NO BMPRS
		288705-36G	KIT, DUAL STEPS W/LGHT, SS NO/STEPS,NO BMPRS, G
1	1	288675-01	DUAL STEP WLDM, L
		288675-01G	DUAL STEP WLDMT, LH,G
		288675-03	DUAL STEP WLDMT, NO STEP, LH
		288675-03G	DUAL STEP WLDMT, NO STEP, LH, G
		288675-31	DUAL STEP WLDMT, W/OVL LGHT, LH
		288675-31G	DUAL STEP WLDMT, W/OVL LGHT, LH,G
		288675-33	DUAL STEP WLDMT, W/OVL LGHT, NO STP, LH
		288675-33G	DUAL STEP WLDMT, W/OVL LGHT, NO STP, LH,G
2	1	288675-02	DUAL STEP WLDMT, RH
		288675-02G	DUAL STEP WLDMT, RH,G
		288675-32	DUAL STEP WLDMT, W/OVL LGHT, RH
		288675-32G	DUAL STEP WLDMT, W/OVL LGHT, RH, G
3	2	288688-01	SUPPORT WLDMT, STEPS
		288688-01G	SUPPORT WLDMT, STEPS, GAL
4	2	288419-01	CHANNEL, STEP MOUNT
5	4	901024-10	BOLT HEX FRAME .5-13X3.5"LG
6	6	901024-5	BOLT HEX FRAME .5-13X1.5"LG
7	10	901010	NUT, NYLON LOCK 1/2-13 ZC
8	10	902000-14	WASHER, FLAT .500X.063 THK
9	4	283700-01	TEAR DROP WLDMT
10	1	288690-01	DUAL STEP ASSY, LH, 14"RBR BMPR
		288690-01G	DUAL STEP ASSY, LH, 14"RBR BMPR,G
10A	1	288675-01	DUAL STEP WLDMT, LH
		288675-01G	DUAL STEP WLDMT, LH, G
10B	1	905344-02	BUMPER,RUBBER, BLK 2.5X3X14
10C	2	901024-9	BOLT HEX FRAME .5-13X2.75"LG
10D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
10E	2	902000-14	WASHER, FLAT .500X.063 THK
10F	2	092036-10	RD MECH TUBE.625ODX.058WX1.44L
11	1	288690-02	DUAL STEP ASSY, RH, 14"RBR BMPR
		288690-02G	DUAL STEP ASSY, RH, 14"RBR BMPR,G
11A	1	288675-02	DUAL STEP WLDMT, RH
		288675-02G	DUAL STEP WLDMT, RH, G
11B	1	905344-02	BUMPER,RUBBER, BLK 2.5X3X14
11C	2	901024-9	BOLT HEX FRAME .5-13X2.75"LG
11D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
11E	2	902000-14	WASHER, FLAT .500X.063 THK
11F	2	092036-10	RD MECH TUBE.625ODX.058WX1.44L

DUAL STEPS KITS - Continued

ITEM	QTY.	PART NO.	DESCRIPTION
12	1	288690-03	DUAL STEP ASSY, LH, 13.5"PE BMPR
		288690-03G	DUAL STEP ASSY, LH, 13.5"PE BMPR,G
12A	1	288675-01	DUAL STEP WLDMT, LH
		288675-01G	DUAL STEP WLDMT, LH, G
12B	1	905386-01	BUMPER,PLASTIC, 1.5 X 2.85 X13.5 LG
12C	2	901024-7	BOLT HEX FRAME .5-13X2"LG
12D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
12E	2	902000-14	WASHER, FLAT .500X.063 THK
13	1	288690-04	DUAL STEP ASSY, RH, 13.5"PE BMPR
		288690-04G	DUAL STEP ASSY, RH, 13.5"PE BMPR,G
13A	1	288675-02	DUAL STEP WLDMT, RH
		288675-02G	DUAL STEP WLDMT, RH, G
13B	1	905386-01	BUMPER,PLASTIC, 1.5 X 2.85 X13.5 LG
13C	2	901024-7	BOLT HEX FRAME .5-13X2"LG
13D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
13E	2	902000-14	WASHER, FLAT .500X.063 THK
14	1	288690-31	DUAL STEP ASSY, O/LGHT, LH, 14"RBR BMPR
		288690-31G	DUAL STEP ASSY, O/LGHT, LH, 14"RBR BMPR, G
14A	1	288675-31	DUAL STEP WLDMT,W/OVL LGHT, LH
		288675-31G	DUAL STEP WLDMT,W/OVL LGHT, LH, G
14B	1	905344-02	BUMPER,RUBBER, BLK 2.5X3X14
14C	2	901024-9	BOLT HEX FRAME .5-13X2.75"LG
14D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
14E	2	902000-14	WASHER, FLAT .500X.063 THK
14F	2	092036-10	RD MECH TUBE.625ODX.058WX1.44L
15	1	288690-32	DUAL STEP ASSY, O/LGHT, RH, 14"RBR BMPR
		288690-32G	DUAL STEP ASSY, O/LGHT, RH, 14"RBR BMPR,G
15A	1	288675-32	DUAL STEP WLDMT,W/OVL LGHT, RH
		288675-32G	DUAL STEP WLDMT,W/OVL LGHT, RH, G
15B	1	905344-02	BUMPER,RUBBER, BLK 2.5X3X14
15C	2	901024-9	BOLT HEX FRAME .5-13X2.75"LG
15D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
15E	2	902000-14	WASHER, FLAT .500X.063 THK
15F	2	092036-10	RD MECH TUBE.625ODX.058WX1.44L
16	1	288690-33	DUAL STEP ASSY, O/LGHT, LH, 13.5"PE BMPR
		288690-33G	DUAL STEP ASSY, O/LGHT, LH, 13.5"PE BMPR,G
16A	1	288675-31	DUAL STEP WLDMT,W/OVL LGHT, LH
		288675-31G	DUAL STEP WLDMT,W/OVL LGHT, LH, G
16B	1	905386-01	BUMPER,PLASTIC, 1.5 X 2.85 X13.5 LG
16C	2	901024-7	BOLT HEX FRAME .5-13X2"LG
16D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
16E	2	902000-14	WASHER, FLAT .500X.063 THK
17	1	288690-34	DUAL STEP ASSY, O/LGHT, RH, 13.5"PE BMPR
		288690-34G	DUAL STEP ASSY, O/LGHT, RH, 13.5"PE BMPR,G
17A	1	288675-32	DUAL STEP WLDMT,W/OVL LGHT, RH
		288675-32G	DUAL STEP WLDMT,W/OVL LGHT, RH, G
17B	1	905386-01	BUMPER,PLASTIC, 1.5 X 2.85 X13.5 LG
17C	2	901024-7	BOLT HEX FRAME .5-13X2"LG
17D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
17E	2	902000-14	WASHER, FLAT .500X.063 THK
18	1	288690-05	DUAL NO STEP ASSY, LH, 14"RBR BMPR
		288690-05G	DUAL NO STEP ASSY, LH, 14"RBR BMPR,G
18A	1	288675-03	CHANNEL WLDMT 29.5" LG, NO STEPS, LH
		288675-03G	CHANNEL WLDMT 29.5" LG, NO STEPS, LH, G
18B	1	905344-02	BUMPER,RUBBER, BLK 2.5X3X14
18C	2	901024-9	BOLT HEX FRAME .5-13X2.75"LG
18D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
18E	2	902000-14	WASHER, FLAT .500X.063 THK
18F	2	092036-10	RD MECH TUBE.625ODX.058WX1.44L

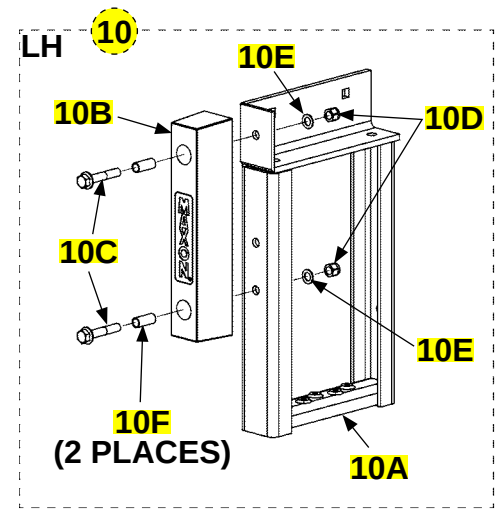
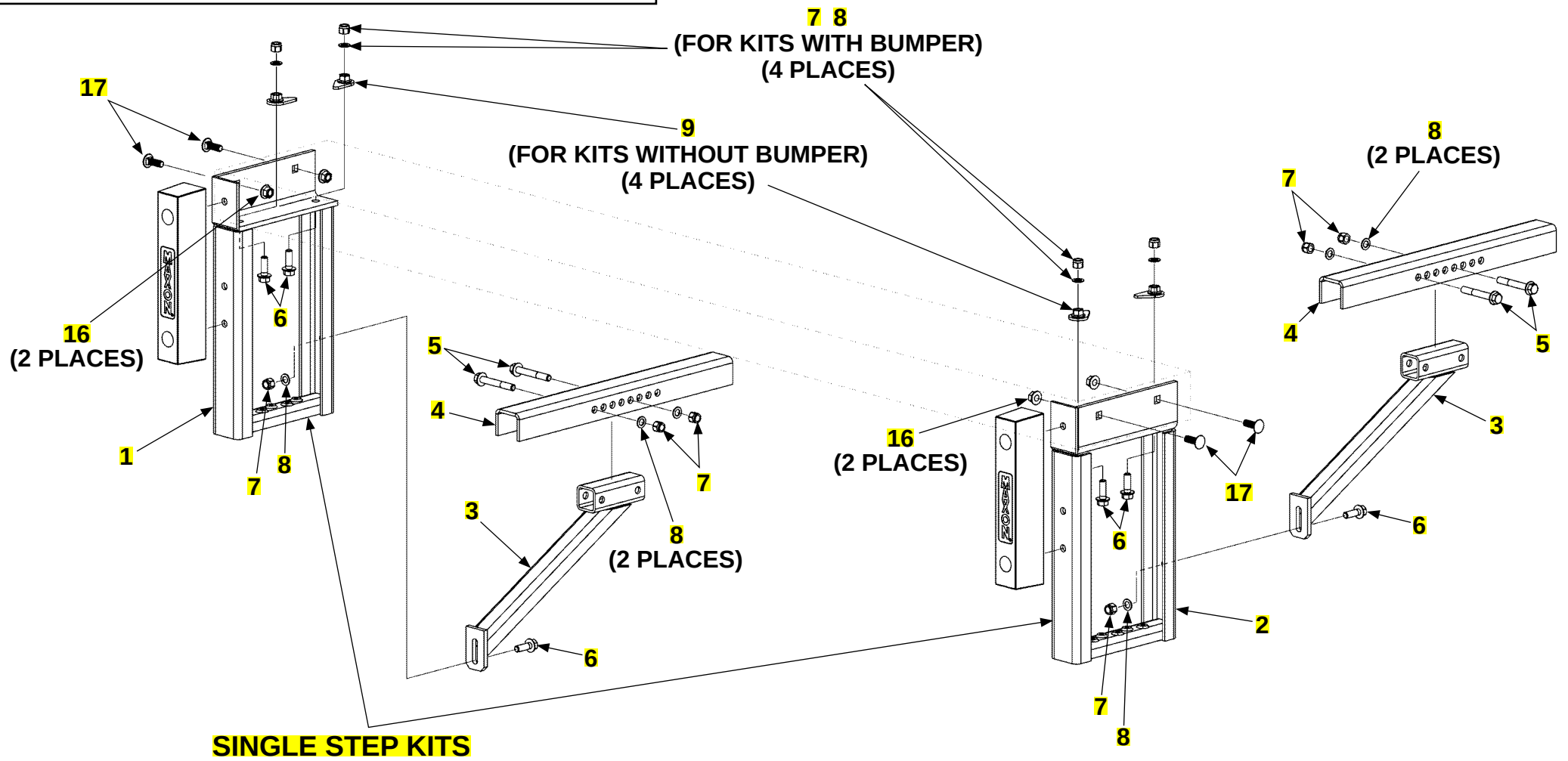
DUAL STEPS KITS - Continued

ITEM	QTY.	PART NO.	DESCRIPTION
19	1	288690-06	DUAL NO STEP ASSY, LH, 13.5"PE BMPR
		288690-06G	DUAL NO STEP ASSY, LH, 13.5"PE BMPR,G
19A	1	288675-03	CHANNEL WLDMT 29.5" LG, NO STEPS, LH
		288675-03G	CHANNEL WLDMT 29.5" LG, NO STEPS, LH, G
19B	1	905386-01	BUMPER,PLASTIC, 1.5 X 2.85 X13.5 LG
19C	2	901024-7	BOLT HEX FRAME .5-13X2"LG
19D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
19E	2	902000-14	WASHER, FLAT .500X.063 THK
20	1	288690-35	DUAL NO STEP ASSY, O/LGHT, LH, 14"RBR BMPR
		288690-35G	DUAL NO STEP ASSY,O/LGHT, LH, 14"RBR BMPR,G
20A	1	288675-33	CHNL WLDMT,W/OVL LGHT, NO STEPS, LH
		288675-33G	CHNL WLDMT,W/OVL LGHT, NO STEPS, LH, G
20B	1	905344-02	BUMPER,RUBBER, BLK 2.5X3X14
20C	2	901024-9	BOLT HEX FRAME .5-13X2.75"LG
20D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
20E	2	902000-14	WASHER, FLAT .500X.063 THK
20F	2	092036-10	RD MECH TUBE.625ODX.058WX1.44L
21	1	288690-36	DUAL NO STEP ASSY, O/LGHT, LH, 13.5"PE BMPR
		288690-36G	DUAL NO STEP ASSY,O/LGHT, LH, 13.5"PE BMPR,G
21A	1	288675-33	CHNL WLDMT,W/OVL LGHT, NO STEPS, LH
		288675-33G	CHNL WLDMT,W/OVL LGHT, NO STEPS, LH, G
21B	1	905386-01	BUMPER,PLASTIC, 1.5 X 2.85 X13.5 LG
21C	2	901024-7	BOLT HEX FRAME .5-13X2"LG
21D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
21E	2	902000-14	WASHER, FLAT .500X.063 THK
22	4	901023	FLANGE LOCK NUT
23	4	900820-01	CARRIAGE BOLT SQUARE 1/2"-13

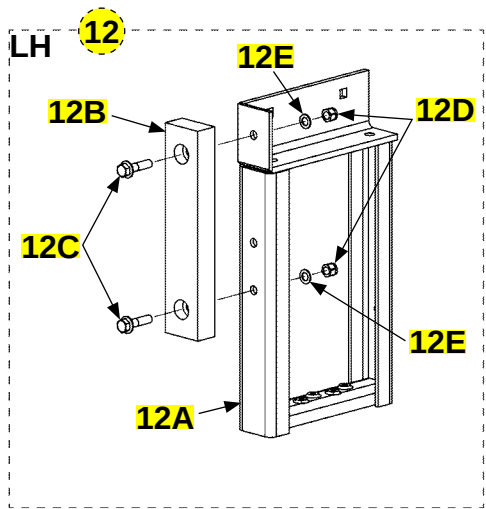
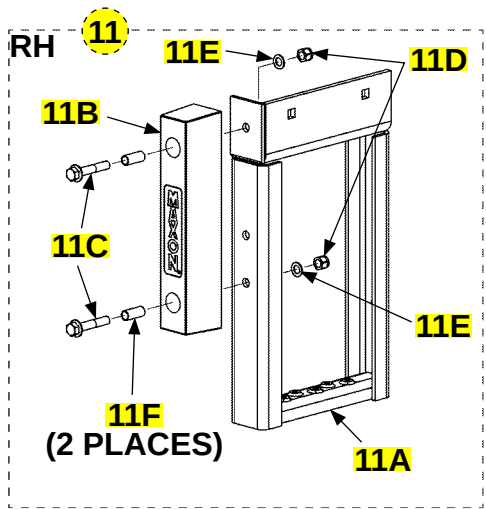
SINGLE STEP KITS

NOTE: Single step shown are only compatible with bolt-on extension plates.

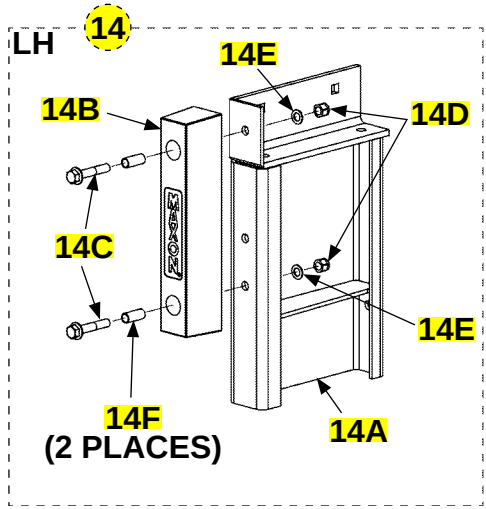
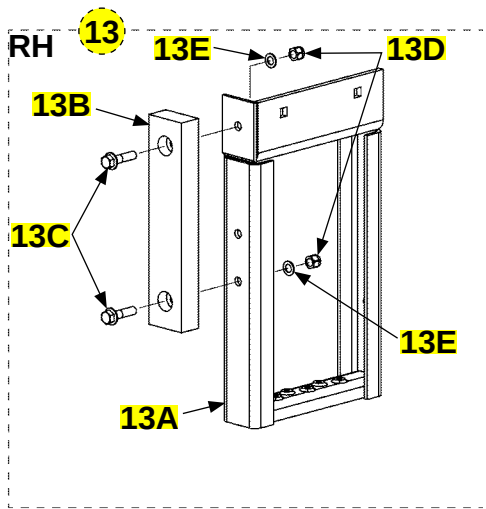
LAST UPDATED
JAN 2018 to present



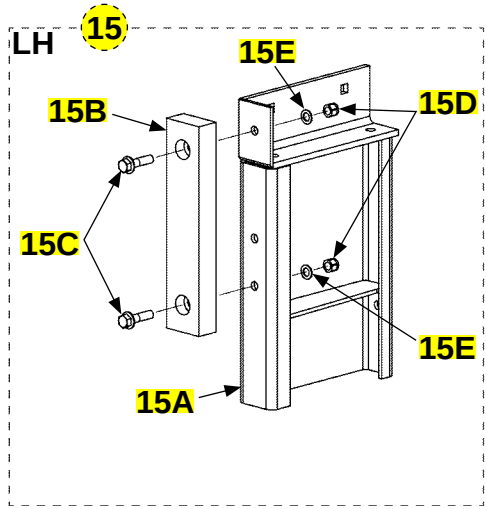
SINGLE STEP ASSEMBLY WITH RUBBER BUMPER



SINGLE STEP ASSEMBLY WITH PLASTIC BUMPER



SINGLE NO STEP ASSEMBLY WITH BUMPER



SINGLE STEP KITS

ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	288705-11	KIT, SNGL STEPS, 14" RBR BMPR
		288705-11G	KIT, SNGL STEPS, 14" RBR BMPR, G
		288705-12	KIT, SNGL STEPS, 13.5" PE BMPR
		288705-12G	KIT, SNGL STEPS, 13.5" PE BMPR, G
		288705-13	KIT, SNGL STEPS, SS NO/STPS, 14" RBR BMPRS
		288705-13G	KIT, SNGL STEPS, SS NO/STPS, 14" RBR BMPRS,G
		288705-14	KIT, SNGL STEPS, SS NO/STPS, 13.5" PE BMPRS
		288705-14G	KIT, SNGL STEPS, SS NO/STPS, 13.5" PE BMPRS,G
		288705-15	KIT, SNGL STEPS NO BMPRS
		288705-15G	KIT, SNGL STEPS NO BMPRS, G
		288705-16	KIT, SNGL STEPS, SS NO/STPS, NO BMPRS
		288705-16G	KIT, SNGL STEPS, SS NO/STPS, NO BMPRS,G
1	1	288675-11	SINGLE STEP WLDMT, LH
		288675-11G	SINGLE STEP WLDMT, LH, G
		288675-13	SINGLE STEP WLDMT, NO STEP, LH
		288675-13G	SINGLE STEP WLDMT, NO STEP, LH, G
2	1	288675-12	SINGLE STEP WLDMT, RH
		288675-12G	SINGLE STEP WLDMT, RH, G
3	2	288688-01	SUPPORT WLDMT, STEPS
		288688-01G	SUPPORT WLDMT, STEPS, GAL
4	2	288419-01	CHANNEL, STEP MOUNT
5	4	901024-10	BOLT HEX FRAME .5-13X3.5"LG
6	6	901024-5	BOLT HEX FRAME .5-13X1.5"LG
7	10	901010	NUT, NYLON LOCK 1/2-13 ZC
8	10	902000-14	WASHER, FLAT .500X.063 THK
9	4	283700-01	TEAR DROP WLDMT
10	1	288690-11	SINGLE STEP ASSY, LH, 14" RBR BMPR
		288690-11G	SINGLE STEP ASSY, LH, 14" RBR BMPR,G
10A	1	288675-11	SINGLE STEP WLDMT,LH
		288675-11G	SINGLE STEP WLDMT, LH, G
10B	1	905344-02	BUMPER,RUBBER, BLK 2.5X3X14
10C	2	901024-9	BOLT HEX FRAME .5-13X2.75"LG
10D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
10E	2	902000-14	WASHER, FLAT .500X.063 THK
10F	2	092036-10	RD MECH TUBE.625ODX.058WX1.44L
11	1	288690-12	SINGLE STEP ASSY, RH, 14" RBR BMPR
		288690-12G	SINGLE STEP ASSY, RH, 14" RBR BMPR,G
11A	1	288675-12	SINGLE STEP WLDMT, RH
		288675-12G	SINGLE STEP WLDMT, RH, G
11B	1	905344-02	BUMPER,RUBBER, BLK 2.5X3X14
11C	2	901024-9	BOLT HEX FRAME .5-13X2.75"LG
11D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
11E	2	902000-14	WASHER, FLAT .500X.063 THK
11F	2	092036-10	RD MECH TUBE.625ODX.058WX1.44L

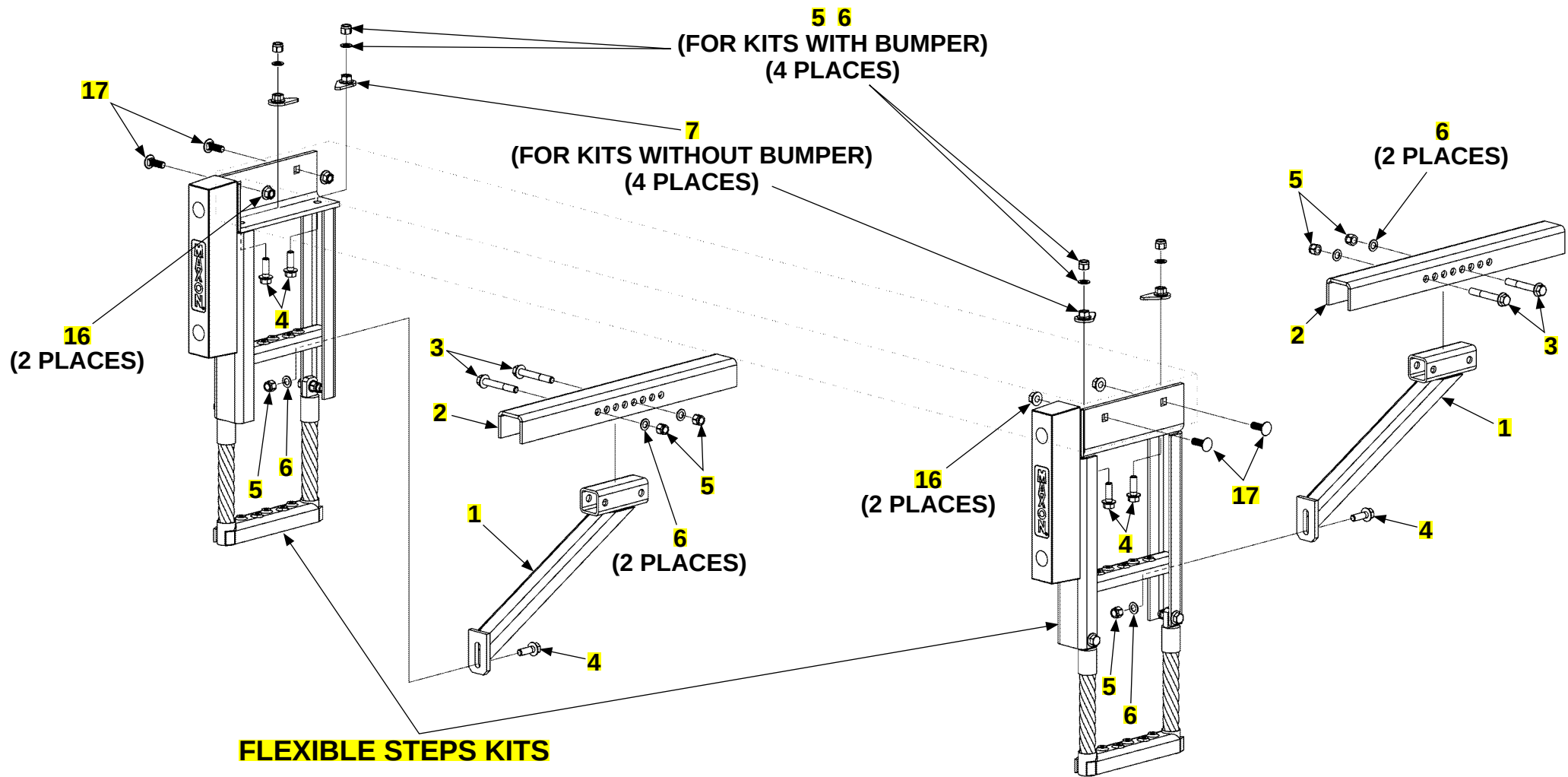
SINGLE STEP KITS - Continued

ITEM	QTY.	PART NO.	DESCRIPTION
12	1	288690-13	SINGLE STEP ASSY, LH, 13.5" PE BMPR
		288690-13G	SINGLE STEP ASSY, LH, 13.5" PE BMPR,G
12A	1	288675-11	SINGLE STEP WLDMT,LH
		288675-11G	SINGLE STEP WLDMT, LH, G
12B	1	905386-01	BUMPER,PLASTIC, 1.5 X 2.85 X13.5 LG
12C	2	901024-7	BOLT HEX FRAME .5-13X2"LG
12D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
12E	2	902000-14	WASHER, FLAT .500X.063 THK
13	1	288690-14	SINGLE STEP ASSY, RH, 13.5" PE BMPR
		288690-14G	SINGLE STEP ASSY, RH, 13.5" PE BMPR,G
13A	1	288675-12	SINGLE STEP WLDMT, RH
		288675-12G	SINGLE STEP WLDMT, RH, G
13B	1	905386-01	BUMPER,PLASTIC, 1.5 X 2.85 X13.5 LG
13C	2	901024-7	BOLT HEX FRAME .5-13X2"LG
13D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
13E	2	902000-14	WASHER, FLAT .500X.063 THK
14	1	288690-15	SINGLE NO STEP ASSY, LH, 14" RBR BMPR
		288690-15G	SINGLE NO STEP ASSY, LH, 14" RBR BMPR,G
14A	1	288675-13	CHANNEL WLDMT 21" LG, NO STEPS, LH
		288675-13G	CHANNEL WLDMT 21" LG, NO STEPS, LH, G
14B	1	905344-02	BUMPER,RUBBER, BLK 2.5X3X14
14C	2	901024-9	BOLT HEX FRAME .5-13X2.75"LG
14D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
14E	2	902000-14	WASHER, FLAT .500X.063 THK
14F	2	092036-10	RD MECH TUBE.625ODX.058WX1.44L
15	1	288690-16	SINGLE NO STEP ASSY, LH, 13.5" PE BMPR
		288690-16G	SINGLE NO STEP ASSY, LH, 13.5" PE BMPR,G
15A	1	288675-13	CHANNEL WLDMT 21" LG, NO STEPS, LH
		288675-13G	CHANNEL WLDMT 21" LG, NO STEPS, LH, G
15B	1	905386-01	BUMPER,PLASTIC, 1.5 X 2.85 X13.5 LG
15C	2	901024-7	BOLT HEX FRAME .5-13X2"LG
15D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
15E	2	902000-14	WASHER, FLAT .500X.063 THK
16	4	901023	FLANGE LOCK NUT
17	4	900820-01	CARRIAGE BOLT SQUARE 1/2"-13

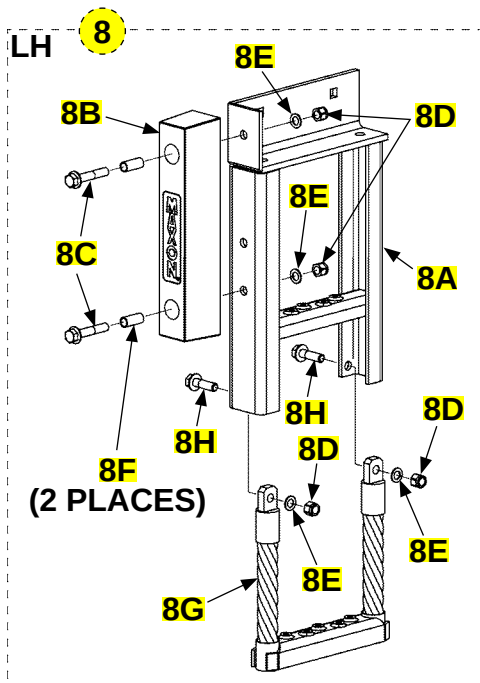
FLEXIBLE STEPS KITS

LAST UPDATED
JAN 2018 to present

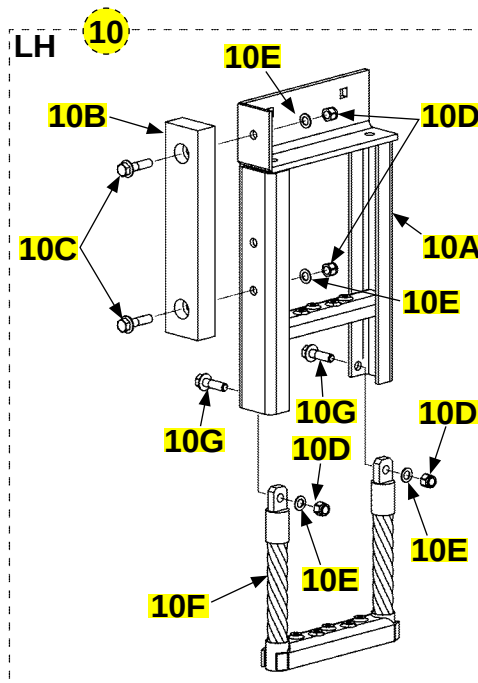
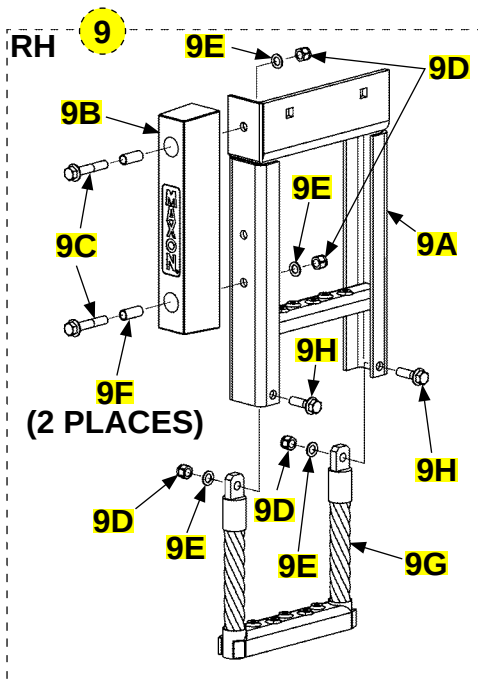
NOTE: Dual steps shown are only compatible with bolt-on extension plates.



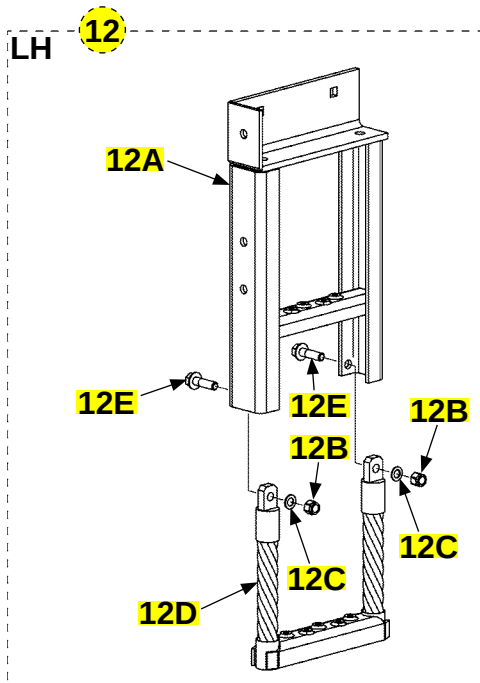
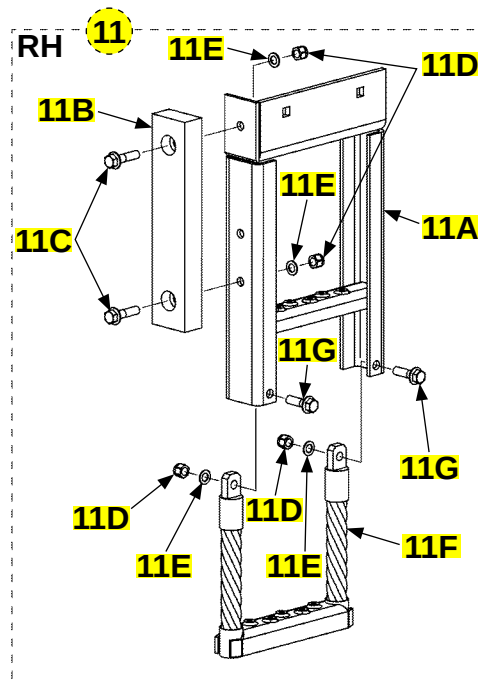
FLEXIBLE STEPS KITS



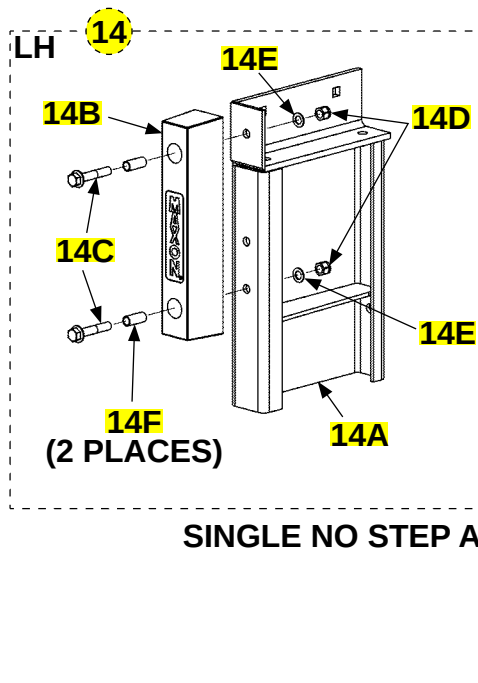
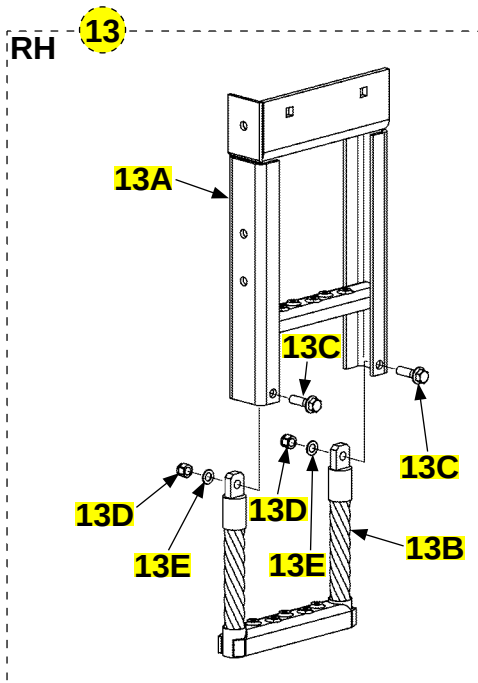
FLEXIBLE STEP ASSEMBLY WITH RUBBER BUMPER



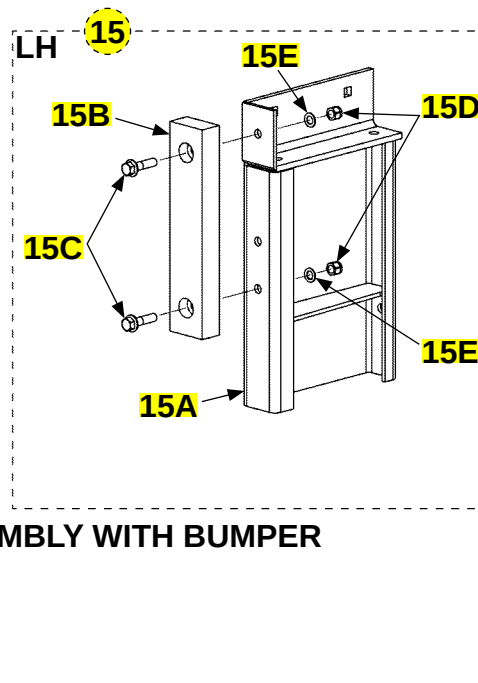
FLEXIBLE STEP ASSEMBLY WITH PLASTIC BUMPER



FLEXIBLE STEP ASSEMBLY WITH NO RUBBER BUMPER



SINGLE NO STEP ASSEMBLY WITH BUMPER



FLEXIBLE STEPS KITS

ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	288705-21	KIT, DUAL FLX STEPS, 14" RBR BMPR
		288705-21G	KIT, DUAL FLX STEPS, 14" RBR BMPR, G
		288705-22	KIT, DUAL FLX STEPS, 13.5" PE BMPR
		288705-22G	KIT, DUAL FLX STEPS, 13.5" PE BMPR, G
		288705-23	KIT, DUAL FLX STEPS, SS NO/STPS, 14" RBR BMPRS
		288705-23G	KIT, DUAL FLX STEPS, SS NO/STPS, 14" RBR BMPRS,G
		288705-24	KIT, DUAL FLX STEPS, SS NO/STPS, 13.5" PE BMPRS
		288705-24G	KIT, DUAL FLX STEPS, SS NO/STPS, 13.5" PE BMPRS,G
		288705-25	KIT, DUAL FLX STEPS NO BMPRS
		288705-25G	KIT, DUAL FLX STEPS NO BMPRS, G
		288705-26	KIT, DUAL FLX STEPS, SS NO/STPS, NO BMPRS
		288705-26G	KIT, DUAL FLX STEPS, SS NO/STPS, NO BMPRS,G
1	2	288688-01	SUPPORT WLDMT, STEPS
		288688-01G	SUPPORT WLDMT, STEPS, GAL
2	2	288419-01	CHANNEL, STEP MOUNT
3	4	901024-10	BOLT HEX FRAME .5-13X3.5"LG
4	6	901024-5	BOLT HEX FRAME .5-13X1.5"LG
5	10	901010	NUT, NYLON LOCK 1/2-13 ZC
6	10	902000-14	WASHER, FLAT .500X.063 THK
7	4	283700-01	TEAR DROP WLDMT
8	1	288690-21	DUAL STEP ASSY, FLEX, LH, 14"RBR BMPR
		288690-21G	DUAL STEP ASSY, FLEX, LH, 14"RBR BMPR,G
8A	1	288675-21	DUAL STEP WLDMT, FLEX, LH
		288675-21G	DUAL STEP WLDMT, FLEX, LH, G
8B	1	905344-02	BUMPER,RUBBER, BLK 2.5X3X14
8C	2	901024-9	BOLT HEX FRAME .5-13X2.75"LG
8D	4	901010	NUT, NYLON LOCK 1/2-13 ZC
8E	4	902000-14	WASHER, FLAT .500X.063 THK
8F	2	092036-10	RD MECH TUBE.625ODX.058WX1.44L
8G	1	288680-01	STEP WLDMT, FLEXIBLE, LOWER
8H	2	901024-2	BOLT HEX FRAME .5-13X1.75"LG
9	1	288690-22	DUAL STEP ASSY, FLEX, RH, 14"RBR BMPR
		288690-22G	DUAL STEP ASSY, FLEX, RH, 14"RBR BMPR,G
9A	1	288675-22	DUAL STEP WLDMT, FLEX, RH
		288675-22G	DUAL STEP WLDMT, FLEX, RH, G
9B	1	905344-02	BUMPER,RUBBER, BLK 2.5X3X14
9C	2	901024-9	BOLT HEX FRAME .5-13X2.75"LG
9D	4	901010	NUT, NYLON LOCK 1/2-13 ZC
9E	4	902000-14	WASHER, FLAT .500X.063 THK
9F	2	092036-10	RD MECH TUBE.625ODX.058WX1.44L
9G	1	288680-01	STEP WLDMT, FLEXIBLE, LOWER
9H	2	901024-2	BOLT HEX FRAME .5-13X1.75"LG
10	1	288690-23	DUAL STEP ASSY, FLEX, LH, 13.5"PE BMPR
		288690-23G	DUAL STEP ASSY, FLEX, LH, 13.5"PE BMPR,G
10A	1	288675-21	DUAL STEP WLDMT, FLEX, LH
		288675-21G	DUAL STEP WLDMT, FLEX, LH, G
10B	1	905386-01	BUMPER,PLASTIC, 1.5 X 2.85 X13.5 LG
10C	2	901024-7	BOLT HEX FRAME .5-13X2"LG
10D	4	901010	NUT, NYLON LOCK 1/2-13 ZC
10E	4	902000-14	WASHER, FLAT .500X.063 THK
10F	1	288680-01	STEP WLDMT, FLEXIBLE, LOWER
10G	2	901024-2	BOLT HEX FRAME .5-13X1.75"LG
11	1	288690-24	DUAL STEP ASSY, FLEX, RH, 13.5"PE BMPR
		288690-24G	DUAL STEP ASSY, FLEX, RH, 13.5"PE BMPR,G
11A	1	288675-22	DUAL STEP WLDMT, FLEX, RH
		288675-22G	DUAL STEP WLDMT, FLEX, RH, G
11B	1	905386-01	BUMPER,PLASTIC, 1.5 X 2.85 X13.5 LG
11C	2	901024-7	BOLT HEX FRAME .5-13X2"LG
11D	4	901010	NUT, NYLON LOCK 1/2-13 ZC
11E	4	902000-14	WASHER, FLAT .500X.063 THK
11F	1	288680-01	STEP WLDMT, FLEXIBLE, LOWER
11G	2	901024-2	BOLT HEX FRAME .5-13X1.75"LG

FLEXIBLE STEPS KITS - Continued

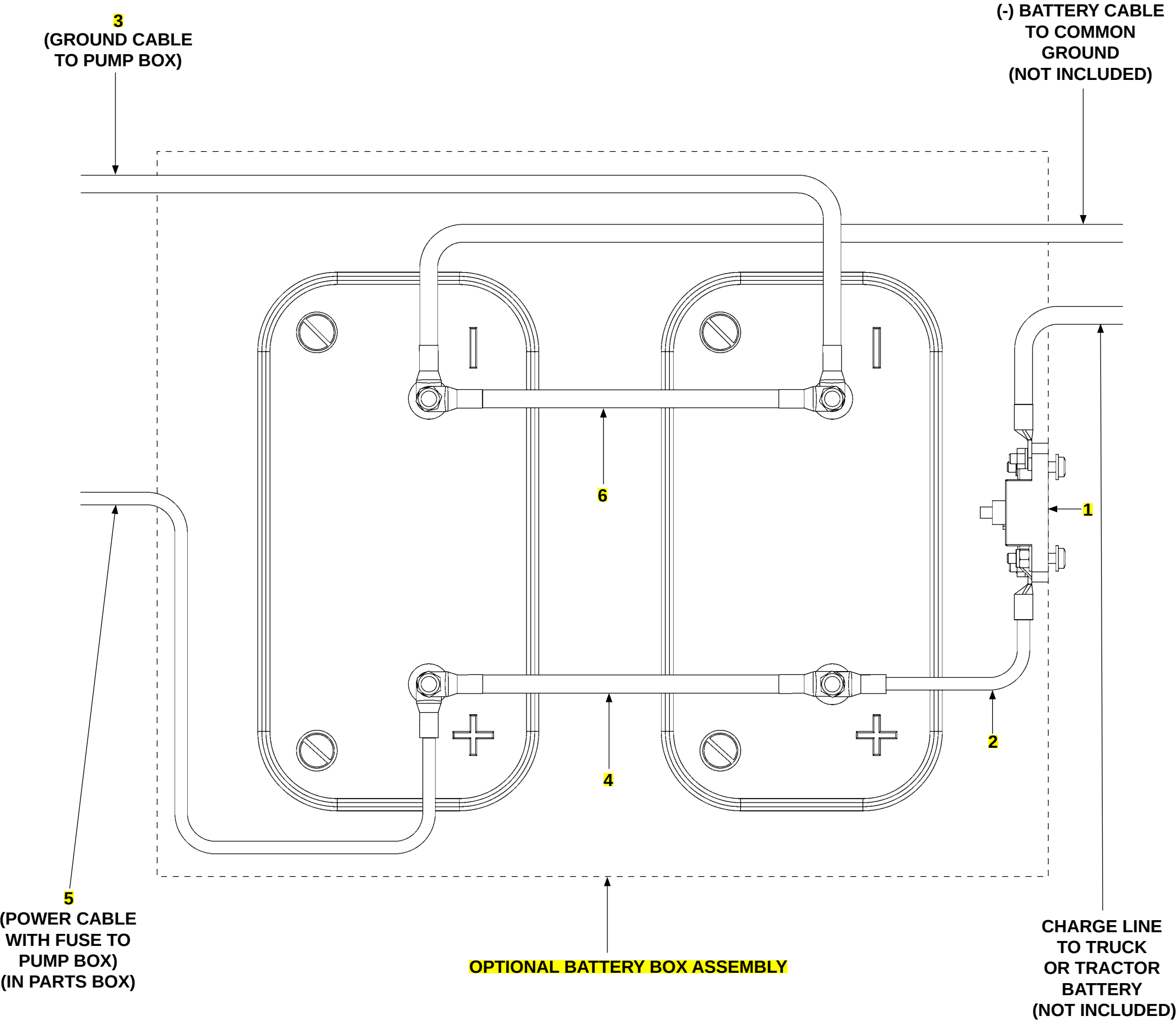
ITEM	QTY.	PART NO.	DESCRIPTION
12	1	288690-27	DUAL STEP ASSY, FLEX,LH, NO BMPR
		288690-27G	DUAL STEP ASSY, FLEX,LH, NO BMPR, G
12A	1	288675-21	DUAL STEP WLDMT, FLEX, LH
		288675-21G	DUAL STEP WLDMT, FLEX, LH, G
12B	2	901010	NUT, NYLON LOCK 1/2-13 ZC
12C	2	902000-14	WASHER, FLAT .500X.063 THK
12D	1	288680-01	STEP WLDMT, FLEXIBLE, LOWER
12E	2	901024-2	BOLT HEX FRAME .5-13X1.75"LG
13	1	288690-28	DUAL STEP ASSY, FLEX,RH, NO BMPR
		288690-28G	DUAL STEP ASSY, FLEX,RH, NO BMPR, G
13A	1	288675-22	DUAL STEP WLDMT, FLEX, RH
		288675-22G	DUAL STEP WLDMT, FLEX, RH, G
13B	1	288680-01	STEP WLDMT, FLEXIBLE, LOWER
13C	2	901024-2	BOLT HEX FRAME .5-13X1.75"LG
13D	4	901010	NUT, NYLON LOCK 1/2-13 ZC
13E	4	902000-14	WASHER, FLAT .500X.063 THK
14	1	288690-15	SINGLE NO STEP ASSY, LH, 14" RBR BMPR
		288690-15G	SINGLE NO STEP ASSY, LH, 14" RBR BMPR,G
14A	1	288675-13	CHANNEL WLDMT 21" LG, NO STEPS, LH
		288675-13G	CHANNEL WLDMT 21" LG, NO STEPS, LH, G
14B	1	905344-02	BUMPER,RUBBER, BLK 2.5X3X14
14C	2	901024-9	BOLT HEX FRAME .5-13X2.75"LG
14D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
14E	2	902000-14	WASHER, FLAT .500X.063 THK
14F	2	092036-10	RD MECH TUBE.625ODX.058WX1.44L
15	1	288690-16	SINGLE NO STEP ASSY, LH, 13.5" PE BMPR
		288690-16G	SINGLE NO STEP ASSY, LH, 13.5" PE BMPR,G
15A	1	288675-13	CHANNEL WLDMT 21" LG, NO STEPS, LH
		288675-13G	CHANNEL WLDMT 21" LG, NO STEPS, LH, G
15B	1	905386-01	BUMPER,PLASTIC, 1.5 X 2.85 X13.5 LG
15C	2	901024-7	BOLT HEX FRAME .5-13X2"LG
15D	2	901010	NUT, NYLON LOCK 1/2-13 ZC
15E	2	902000-14	WASHER, FLAT .500X.063 THK
16	4	901023	FLANGE LOCK NUT
17	4	900820-01	CARRIAGE BOLT SQUARE 1/2"-13

OPTIONAL BATTERY BOX ELECTRICAL COMPONENTS

12 VOLT BATTERY CONNECTIONS

LAST UPDATED
SEPT 2016 to present

NOTE: MAXON recommends using dielectric grease on all electrical connections.



ITEM	QTY.	PART NO.	DESCRIPTION
1	1	907207-01	CIRCUIT BREAKER, 150 AMP, MANUAL RESET
2	1	269308-12	CABLE ASSEMBLY, 2 GA, RED, 12" LG.
3	1	268226-06	CABLE ASSEMBLY, 2 GA, 74" LG.
4	1	269308-10	CABLE ASSEMBLY, 2 GA, RED, 10" LG.
5	1	264422	CABLE ASSY, 175 AMPS, 38FT
6	1	251871-14	CABLE ASSEMBLY, 2 GA, BLACK, 10" LG.

OPTIONAL BATTERY BOX ASSEMBLY

LAST UPDATED
APR 2023 to present

⚠ WARNING

Explosive hydrogen gas from charging batteries can accumulate in battery box if not vented from the box. To prevent hydrogen gas from accumulating, ensure the 3 ventilation holes in battery box are not plugged or covered.

VENTILATION HOLES

OPTIONAL
BATTERY BOX

10 (4 PLACES)
11 (2 PLACES)
12 (2 PLACES)

6 8 9
(3 PLACES)

4
(4 PLACES)

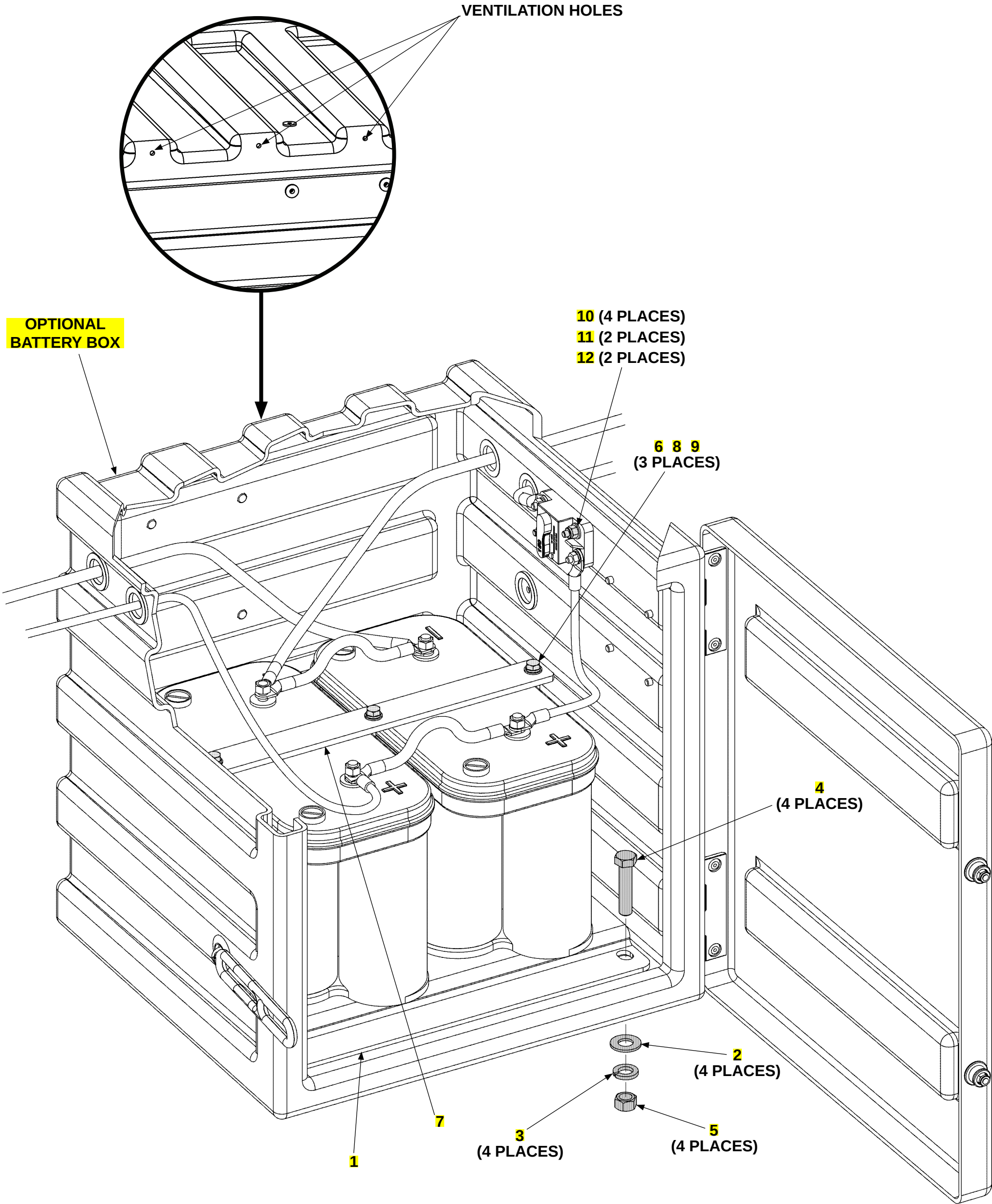
3
(4 PLACES)

2
(4 PLACES)

5
(4 PLACES)

7

1

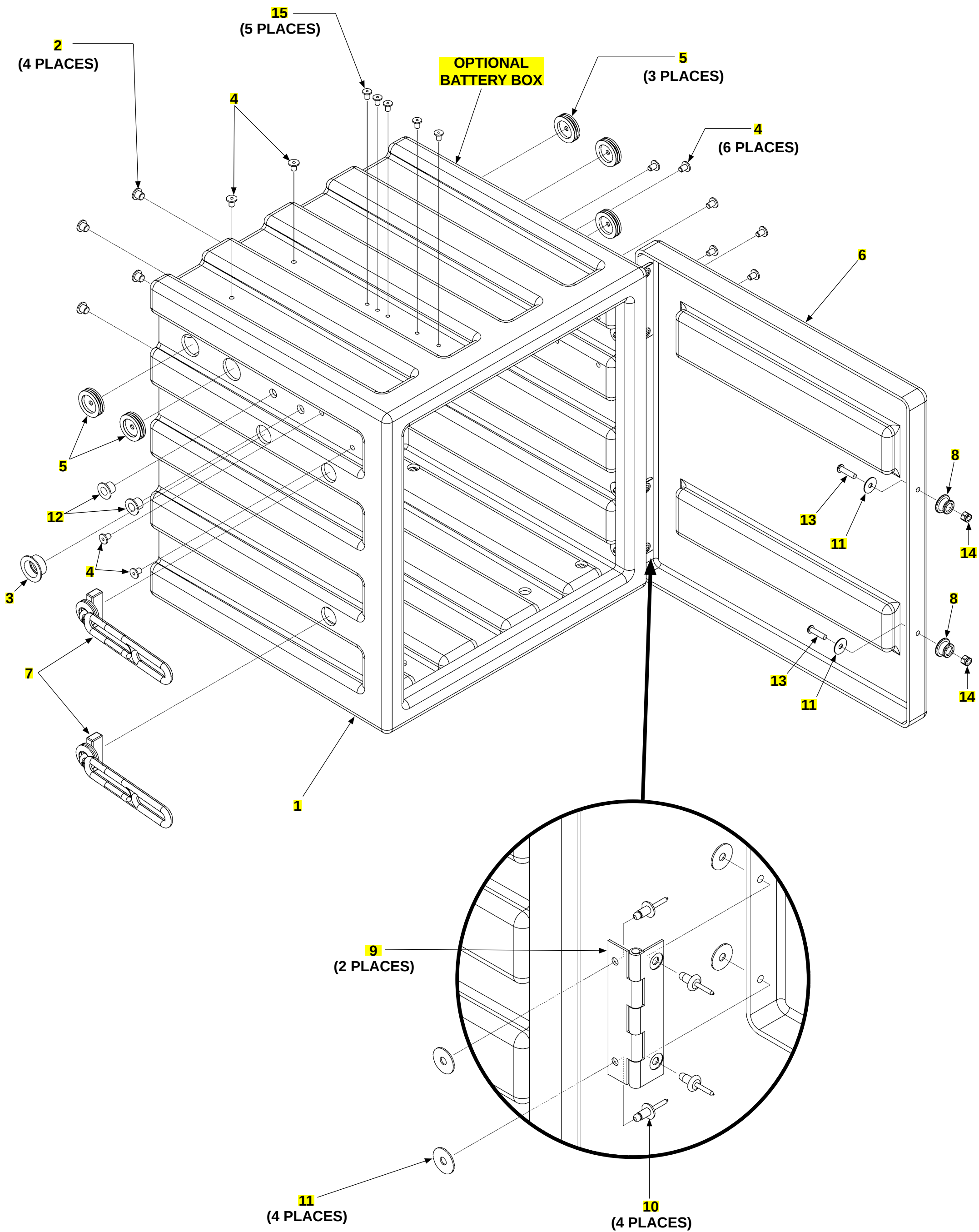


OPTIONAL BATTERY BOX ASSEMBLY

ITEM	QTY.	PART NO.	DESCRIPTION
1	1	212460-01G	BATTERY MNT WLDMT PLATE, GALV, 2 BATTERIES
2	4	902013-14	FLAT WASHER, 9/16"
3	4	902011-7	LOCK WASHER, 9/16"
4	4	900033-6	CAP SCREW, 1/2"-20 X 2-1/4" LG, GRADE 8
5	4	901011-10	HEX NUT, 1/2"-20
6	3	900034-1	SCREW, CAP HEX .31-18X9-1/2 G5 ZC
7	1	289874-01	BATTERY STRAP (2 BATTERY)
8	3	902013-10	FLAT WASHER, 5/16"
9	3	902011-3	WASHER, LOCK 5/16X5/64 G8 ZC
10	4	902013-09	WASHER1/4"ZINC-SAME030564
11	2	900002-5	SCREW,PH PAN HD,ZC 1/4-20X1.25
12	2	901000	NUT, NYLON 1/4-20 ZINC

OPTIONAL BATTERY BOX

LAST UPDATED
SEPT 2016 to present



OPTIONAL BATTERY BOX

ITEM	QTY.	PART NO.	DESCRIPTION
REF	1	269561-01	BATTERY BOX ASSEMBLY
1	1	289854-01	BOX
2	4	908022-03	FLEXIBLE PLUG, 5/16"
3	1	908022-08	FLEXIBLE PLUG, 1-1/16"
4	10	908022-07	FLEXIBLE PLUG, 1/4"
5	5	266428-02	GROMMET, 1" DIAPHRAGM, 1/4" HOLE
6	1	269558-01	COVER
7	2	908193-01	RUBBER LATCH
8	2	908194-01	FASTENING KNOB
9	2	285970-01	HINGE ASSEMBLY, PLASTIC
10	8	903715-03	BLIND RIVET, 1/4" X 1/4"-3/8"
11	10	903438-01	WASHER, 1/4"
12	2	908022-05	FLEXIBLE PLUG, 9/16"
13	2	900719-07	BUTTON HEAD SCREW, 1/4"-20 X 1" LG.
14	2	903137-01	LOCK NUT, 1/4"-20, NYLON
15	5	908022-01	FLEXIBLE PLUG, 1/4" X 1/2"